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# Von HGÜ zu UHGÜ

## Entwicklungen und Perspektiven in der großräumigen Gleichstromübertragung

# A global leader in power and automation technologies

## Leading market positions in main businesses

**~150,000**  
employees



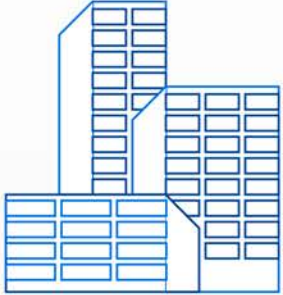
**\$42**  
billion  
In revenue  
(2013)



Present  
in  
**+100**  
countries



Formed  
in  
**1988**



merger of Swiss (BBC, 1891)  
and Swedish (ASEA, 1883)  
engineering companies

# HVDC at a glance

**~1,500**  
employees



**\$1** billion  
In revenue  
(2013)



Projects  
Ongoing  
**13**  
Delivered  
**~110**

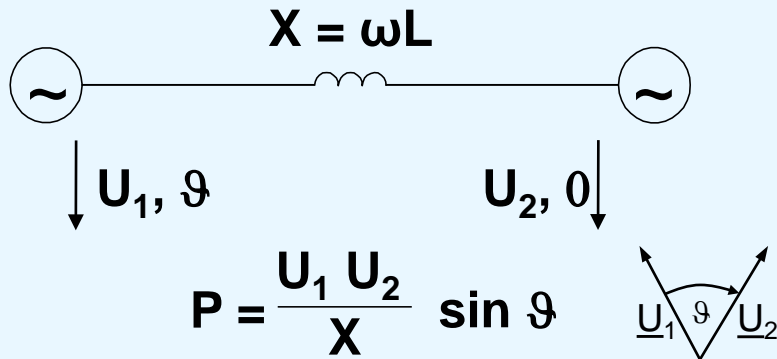


Present in  
**5** countries  
**9** countries with  
service

# Introduction

## Drehstrom- versus Gleichstromübertragung

### AC



Blindleistung

Leistungsübertragung abhängig vom Leitungswinkel  $\vartheta$

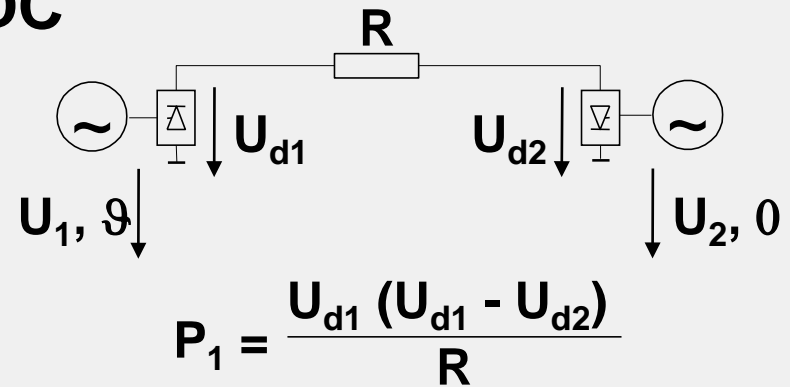
Stabilität der Wirkleistungsübertragung abhängig vom Leitungswinkel

Kurzschlussstrombegrenzung durch Reaktanzen

Massenträgheit wirksam

Skin-Effekt

### DC



Keine Blindleistung  $\Rightarrow$  auch Kabel über große Entfernungen einsetzbar

Leistungsübertragung abhängig von Spannungsdifferenz

Stabilität unabhängig vom Leitungswinkel (keine Stabilitätsprobleme)

Kurzschlussstrombegrenzung durch ohmsche Widerstände

Leistungsflussregelung

Kein Skin-Effekt

# Introduction

## Bewährte Technik für effiziente Fernübertragung

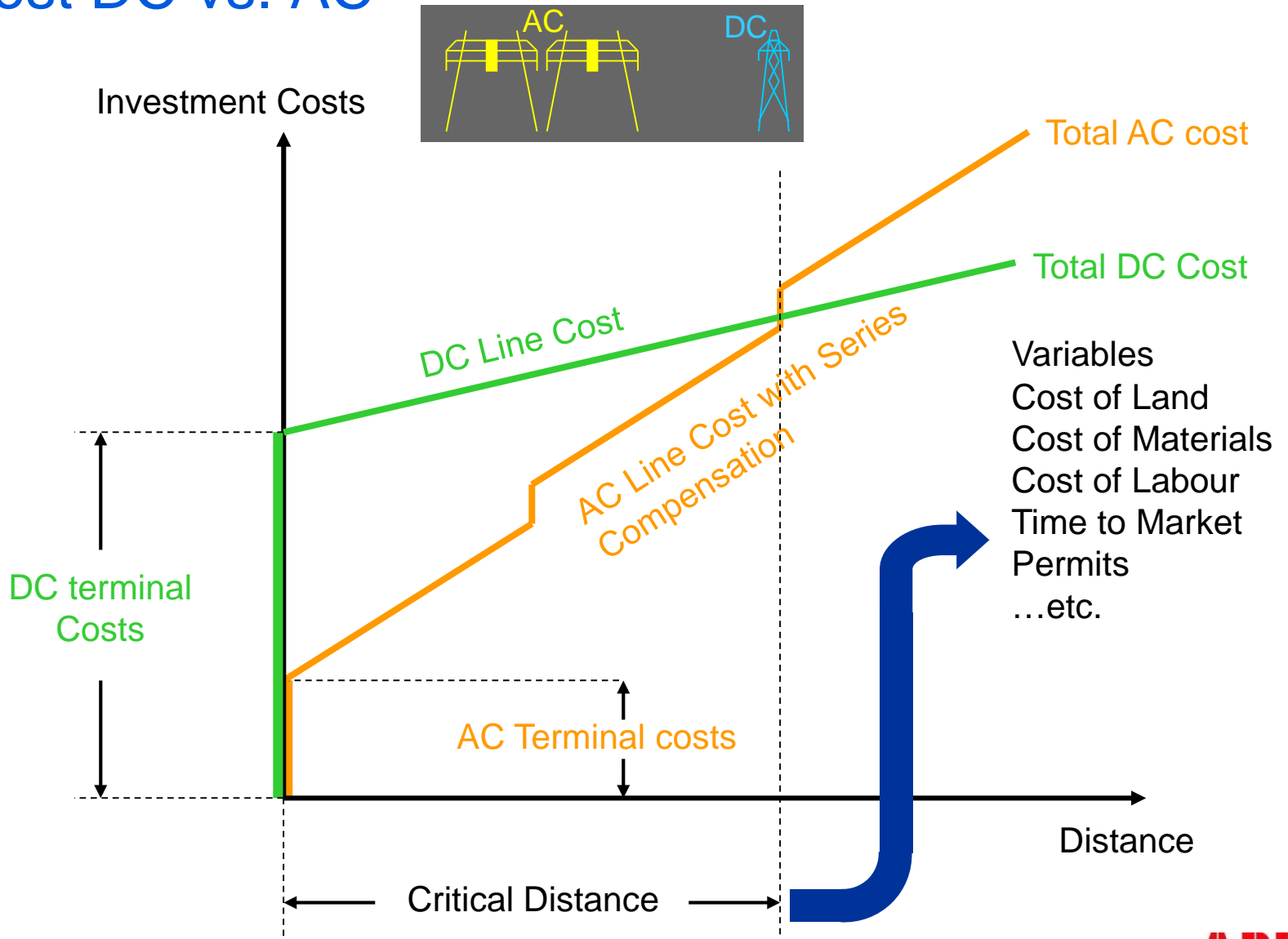
Beispiel für eine  
HGÜ-Ventilhalle.



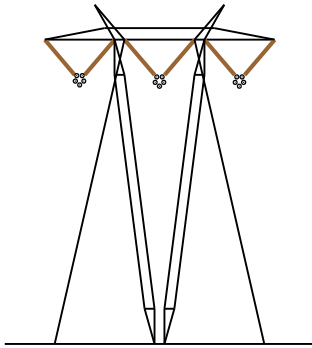
- Bei einer HGÜ wird Drehstrom gleichgerichtet, übertragen und wieder in Drehstrom umgewandelt
- Vorteile:
  - Geringe Verluste (Gleichstrom)
  - Keine Längenbeschränkung, keine Stabilitätsprobleme
  - Kabel über große Entfernung einsetzbar, da kein Blindleistungsbedarf
- Nachteile:
  - Basiskosten für Umrichterstationen → erst bei größeren Entfernungen wirtschaftlich interessant (auf See: ab ca. 80 km, an Land ab mehreren 100 km)

# Introduction

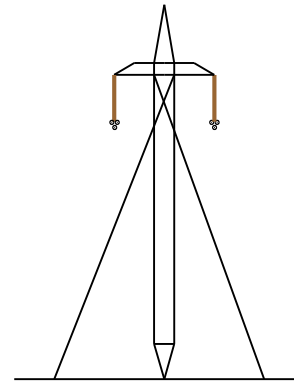
## Total cost DC vs. AC



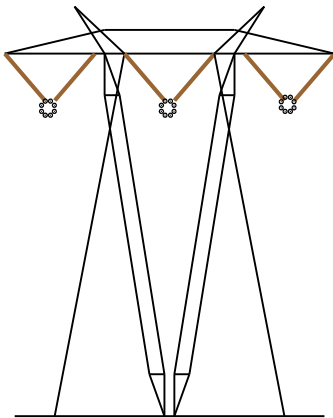
# Comparison of overall line design



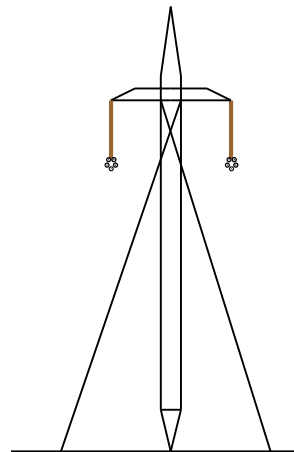
800 kV



±600 kV



1000 kV



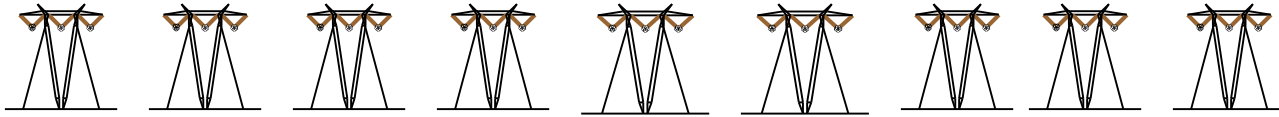
±800 kV

# Introduction

## Required number of lines in parallel for 18 GW

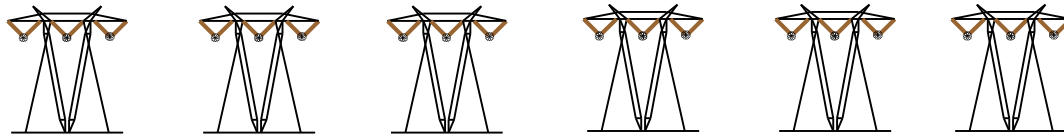
### AC 800 kV

(460 kV)



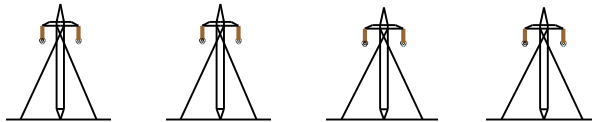
### AC 1000 kV

(580 kV)



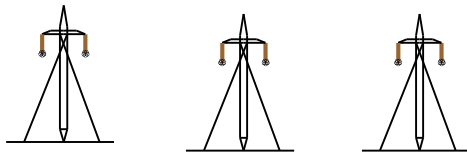
### HVDC

600 kV



### HVDC

800 kV



Note: Above is just indicative. Actual number will vary from specific case to case.

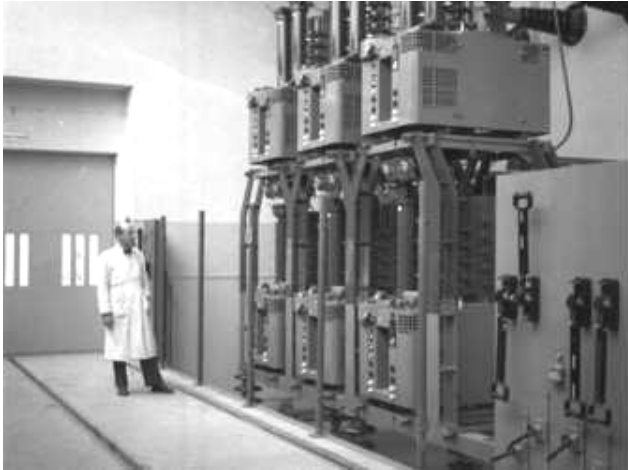


# Introduction

## 60 Jahre HGÜ – Meilensteine

Links: Quecksilberdampfventile in der Gotland-Verbindung von 1954, dem weltweit ersten kommerziellen HGÜ-Projekt.

Rechts: VSC-HGÜ, BorWin1-Projekt 2009

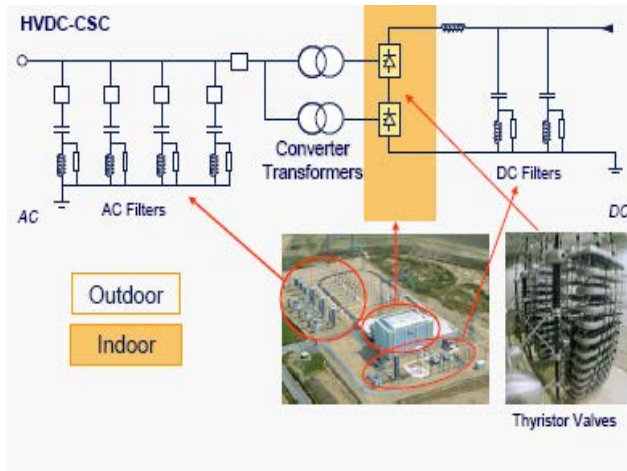


- 1954 – Erste HGÜ mit Quecksilberdampfgleichrichtern (Gotland)
- 1970 – Erste Thyristor-Ventile für HGÜ (Skagerrak 1&2)
- 1980 – Itaipu, mit 6.300 MW die bis dahin weltweit größte Leistung
- 1997 – Erste kommerzielle VSC-HGÜ-Installation
- 2007 – 800-kV-UHVDC verfügbar
- 2008 – NorNed, bis heute längstes Seekabel der Welt
- 2009 – BorWin1, erste HGÜ-Offshore-Windparkanbindung
- 2012 – Erster hybrider HGÜ-Leistungsschalter

# Technology basics

## Klassische, netzgeführte HGÜ

Prinzipschaltbild  
LCC-HGÜ oder HGÜ  
Classic.  
(LCC = Line  
Commutated  
Converter)



6-Zoll-Thyristor für  
HGÜ-Anwendungen.  
Sperrspannung:  
8,5 kV  
Stromtragfähigkeit:  
4,5 kA

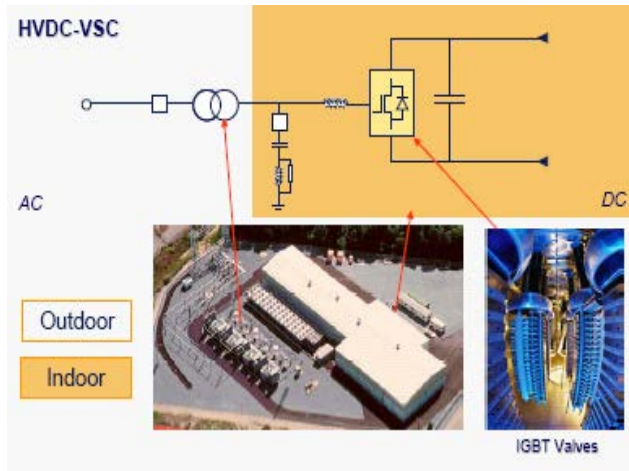


- Thyristor-Technik (nur einschaltbar)
- 12-Puls-Umrichter
- Kurzschlussleistungsbedarf (Kommutierungsblindleistung, Betrieb nur am spannungsstarken Netz)
- Leistungsbereich: 300 – 8.000 MW (zur Zeit: 10.000 MW bei 1.100 kV)
- Stufenweise Blindleistungsbereitstellung
- Leistungsflussumkehrung durch Umpolung der Spannung (Stromflussrichtung bleibt gleich)
- Freileitung oder Massekabel (Isolation: masseimprägniertes Papier)
- Fernübertragung großer Leistungen

# Technology basics

## Selbstgeführte HGÜ (VSC-HGÜ)

Prinzipschaltbild  
VSC-HGÜ.  
(VSC = Voltage  
Source Converter)



IGBT (Insulated Gate  
Bipolar Transistor)-  
StakPak-Module für  
unterschiedliche Leis-  
tungsbereiche.  
Sperrspannung:  
4,5 kV  
Stromtragfähigkeit:  
580 bis 1.740 A



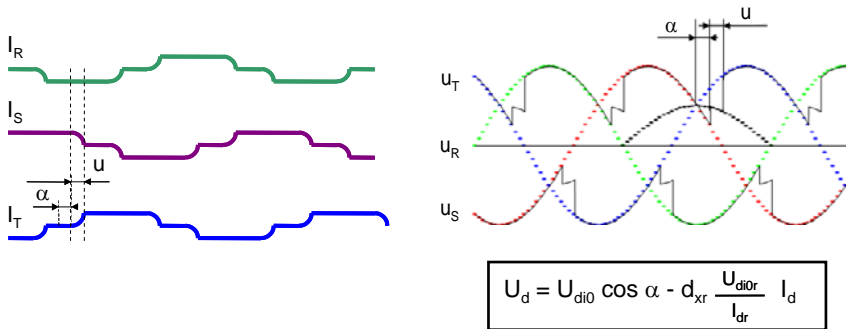
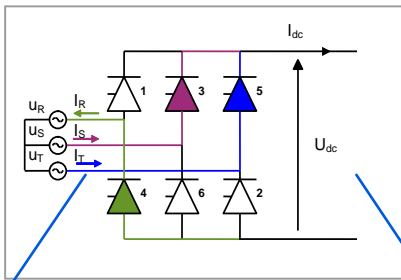
- IGBT-Technik (ein- und ausschaltbar)
- Benötigt keine Kommutierungsblindleistung
- Leistungsbereich: 50 – 1.200 MW
- Dynamische Spannungsregelung
- Schwarzstartfähig\*
- Leistungsflussumkehrung durch Umkehrung des Stromflusses
- VPE-Kabel (Isolation: vernetztes Polyethylen) oder Freileitung
- Geringer Platzbedarf durch kompakte Stromrichterstationen
- Vielfältige Anwendungen

\*Kann nach einem Netzfehler den Betrieb selbstständig, d.h. ohne Stützung durch das umgebende Drehstromnetz wieder aufnehmen.

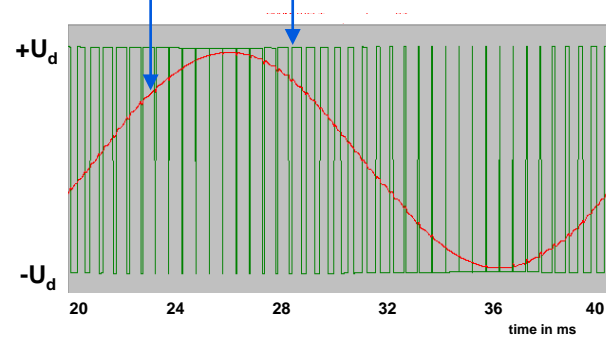
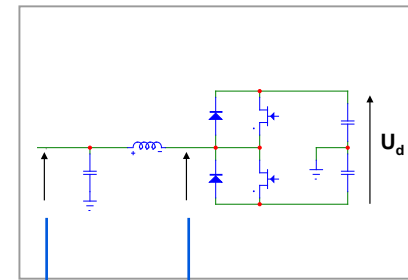
# Technology basics

## Klassische HGÜ und VSC-HGÜ – Funktionsweise

### Klassische HGÜ

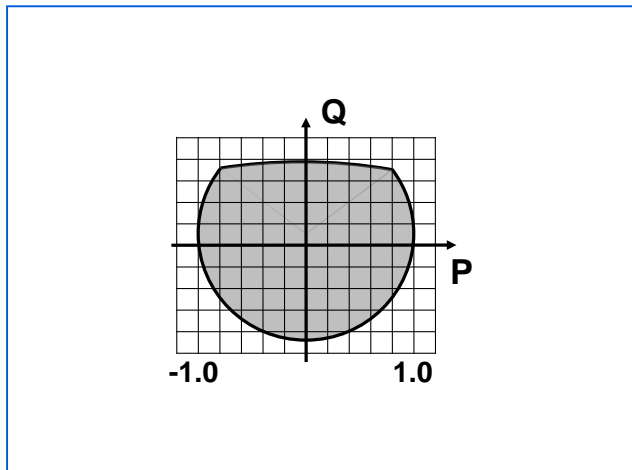
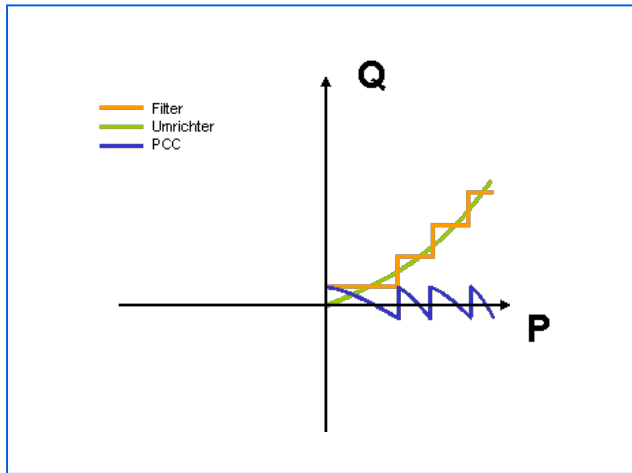


### VSC-HGÜ (Beispiel)



# Technology basics

## Klassische HGÜ und VSC-HGÜ – Funktionsweise



### Klassische HGÜ (netzgeführte HGÜ)

Induktiver Blindleistungsbedarf

Kurzschlussleistung / spannungsstarres Netz wird benötigt

Minimaler Leistungsfluss erforderlich

Leistungsflussumkehr nur mit Verzögerung bei Kabelsystemen

Filterschaltungen notwendig bei sich ändernder Wirkleistung

### VSC-HGÜ (selbstgeführte HGÜ)

Unabhängige Blindleistungsregelung

Benötigt keine Kurzschlussleistung

Jeder Wirkleistungsfluss einstellbar

Sofortige Leistungsflussumkehr

Keine Filterschaltungen notwendig

# References

## Application fields

Connecting remote  
generation



Interconnection  
grids



Offshore Wind /  
Power from shore



DC links in AC  
grids



# References

## LCC projects by ABB since 1954

- 
1. GOTLAND
  2. SKAGERRAK 1 & 2
  3. CAHORA BASSA
  4. INGA-KOLWEZI
  5. CU-PROJECT
  6. NELSON RIVER 2
  7. ITAIPU
  8. GOTLAND 2
  9. DÜRNROHR
  10. PACIFIC INTERTIE
  11. CHATEAUGUAY
  12. INTERMOUNTAIN
  13. HIGHGATE
  14. BLACKWATER
  15. VINDHYACHAL
  16. BROKEN HILL
  17. GOTLAND 3
  18. RIHAND-DELHI
  19. KONTI-SKAN 2
  20. QUEBEC - NEW ENGLAND
  21. FENNO-SKAN
  22. PACIFIC INTERTIE EXPANSION
  23. GEZHOUBA - SHANGHAI
  24. NEW ZEALAND DC HYBRID LINK
  25. SKAGERRAK 3
  26. BALTIC CABLE
  27. KONTEK
  28. CHANDRAPUR - PADGHE
  29. LEYTE-LUZON
  30. SWEPOL
  31. BRAZIL-ARGENTINA INTERCONNECTION 1
  32. ITALY-GREECE
  33. THREE GORGES - CHANGZHOU
  34. BRAZIL-ARGENTINA INTERCONNECTION 2
  35. THREE GORGES - GUANGDONG
  36. RAPID CITY DC TIE
  37. VIZAG II
  38. THREE GORGES - SHANGHAI
  39. NORNED
  40. SHARYLAND
  41. SAPEI
  42. OUTAOUAIS
  43. XIANGJIABA - SHANGHAI
  44. LINGBAO II EXTENSION PROJECT
  45. FENNO-SKAN 2
  46. HULUNBEIR - LIAONING
  47. RIO MADEIRA
  48. RIO MADEIRA (Back-to-back)
  49. NORTH-EAST AGRA
  50. JINPING - SUNAN
  51. OKLAUNION (Back-to-back)
  52. RAILROAD DC TIE (SHARYLAND)
  53. LITPOL
  54. JINBEI-NANJING
  55. JIUQUAN-HUNAN

**55 LCC projects around the world!**

# References

## VSC links in the world





# Introduction UHVDC

- Itaipu HVDC Transmission in Brazil
  - $\pm 600$  kV
  - Mid 1980s
- Next transmission Voltage
  - 800 kV, UHVDC



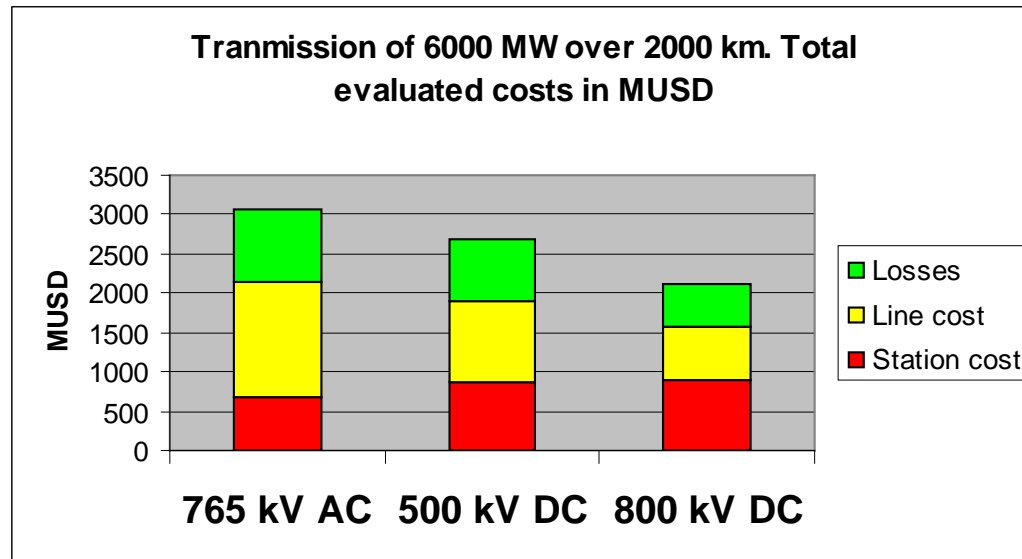
## Technical Data:

Commissioning year:	1984-1987
Power rating:	3150+3150 MW
DC voltage:	$\pm 600$ kV
Length of overhead line	785 km + 805 km

# Introduction UHVDC

## ■ Bulk Power Transmission

- Yunnan – Guangdong (China), 5000 MW,  $\pm 800$  kV
- Xiangjiaba – Shanghai (China), 6400 MW,  $\pm 800$  kV
- NER/ER – NR/WR Interconnector I (India) 6000 MW,  $\pm 800$  kV (North East – Agra)
- .....



# Introduction UHVDC

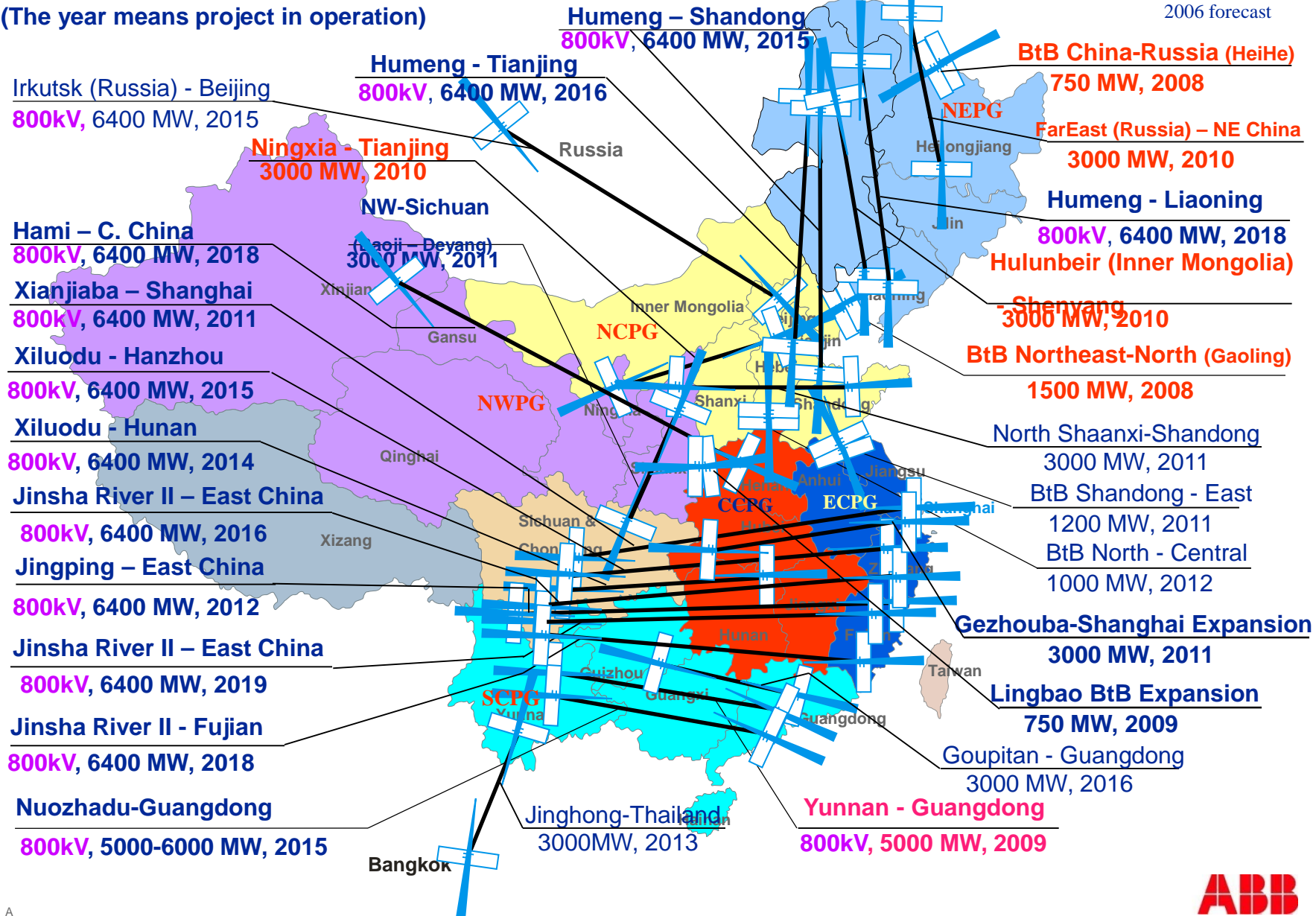
## Step by Step by ABB

- 600 kVDC First used in Itaipú (Since 1984-1985)
- 800 kVDC First developed on paper in 2002
- 800 kVDC Developed with real component design and manufacturing started in 2005 after decision from India for 800 kV
- 800 kVDC+ (855 kV) Test circuit with real components energised at full voltage and have been in operation since November 2006
  
- 800 kVDC **Projects in Operation**
  - Yunnan - Guangdong (YuG800), CSG
  - Xiangjiaba - Shanghai (XiS800), SGCC
  - Jinping - Sunan (JPS800), SGCC
  - Nuozhadu - Guangdong (or called as Yunnan - Guangdong II), CSG
  - Hami - Zhengzhou (HZ800), SGCC
  - Xiluodu - Zhexi (XZ800), SGCC
  
- 800 kVDC **Projects in Execution**
  - North East – Agra (Multi-terminal), (NEA800), POWERGRID India
  - Champa – Kurukshetra, (CK800), POWERGRID India
  
- 1100 kVDC **Projects in Execution**
  - Changji-Guquan (12 GW, 3000 km)

# Planned Future HVDC Projects by 2020 in China

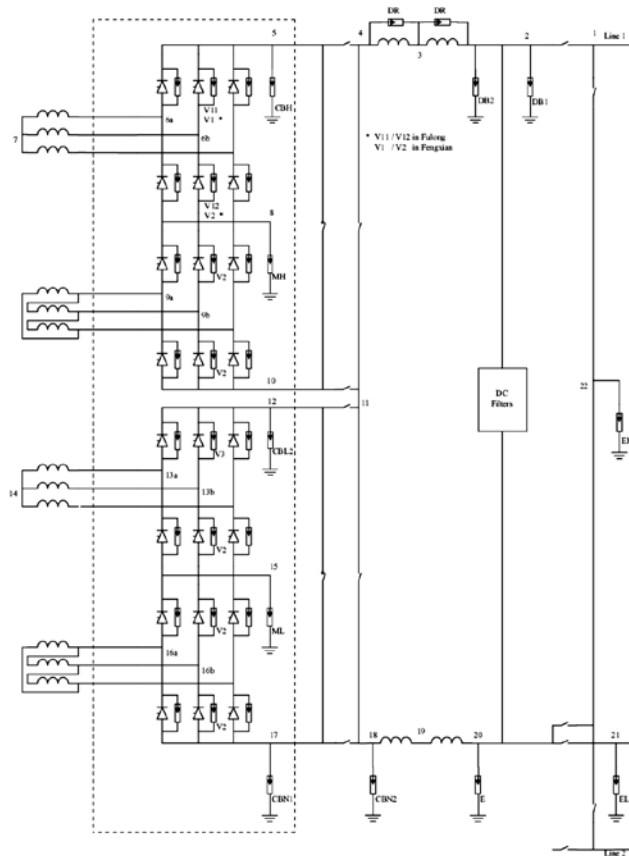
(The year means project in operation)

2006 forecast



# System development

## Insulation levels

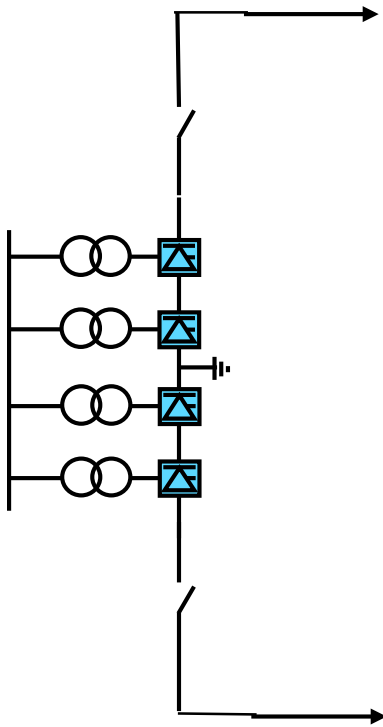


- Determine the level by system design
  - Not the maximum level over all projects
  - Not a “standard” level
  - Not pre-determined ratio for LI and SI
  - No requirement for interchangeability
  - Mechanical limitations are close
- Utilize improved arrester properties
- Thorough system simulation and design

# System development

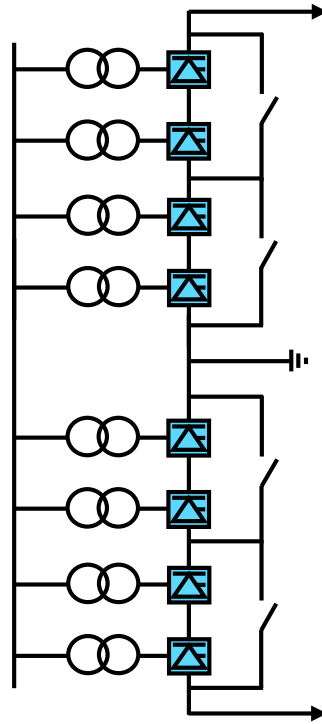
## Converter configuration for 800 kV

Single twelve pulse group per pole



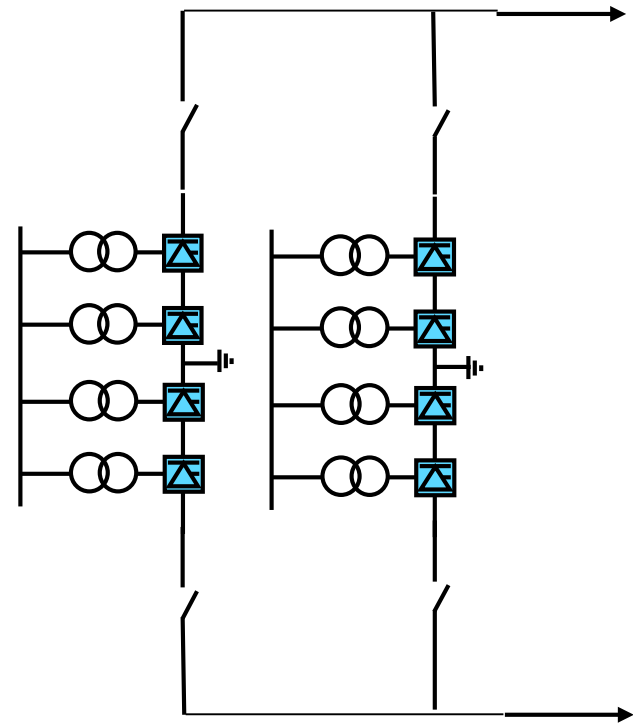
3,000 - 4,500 MW

Series connected twelve pulse groups in each pole



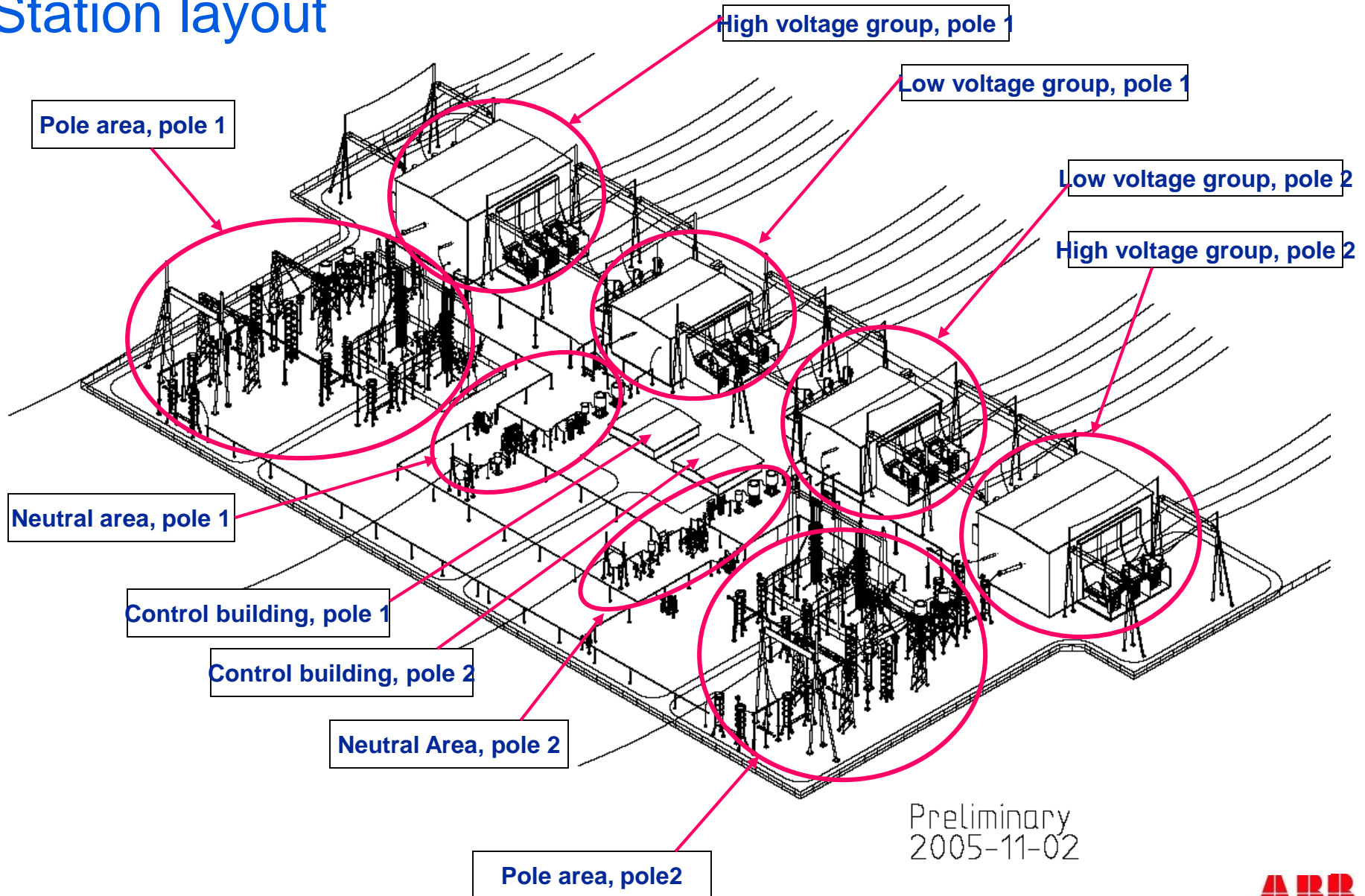
4,500 - 6,400 MW

Parallel twelve pulse groups per pole



6,000 - 9,000 MW

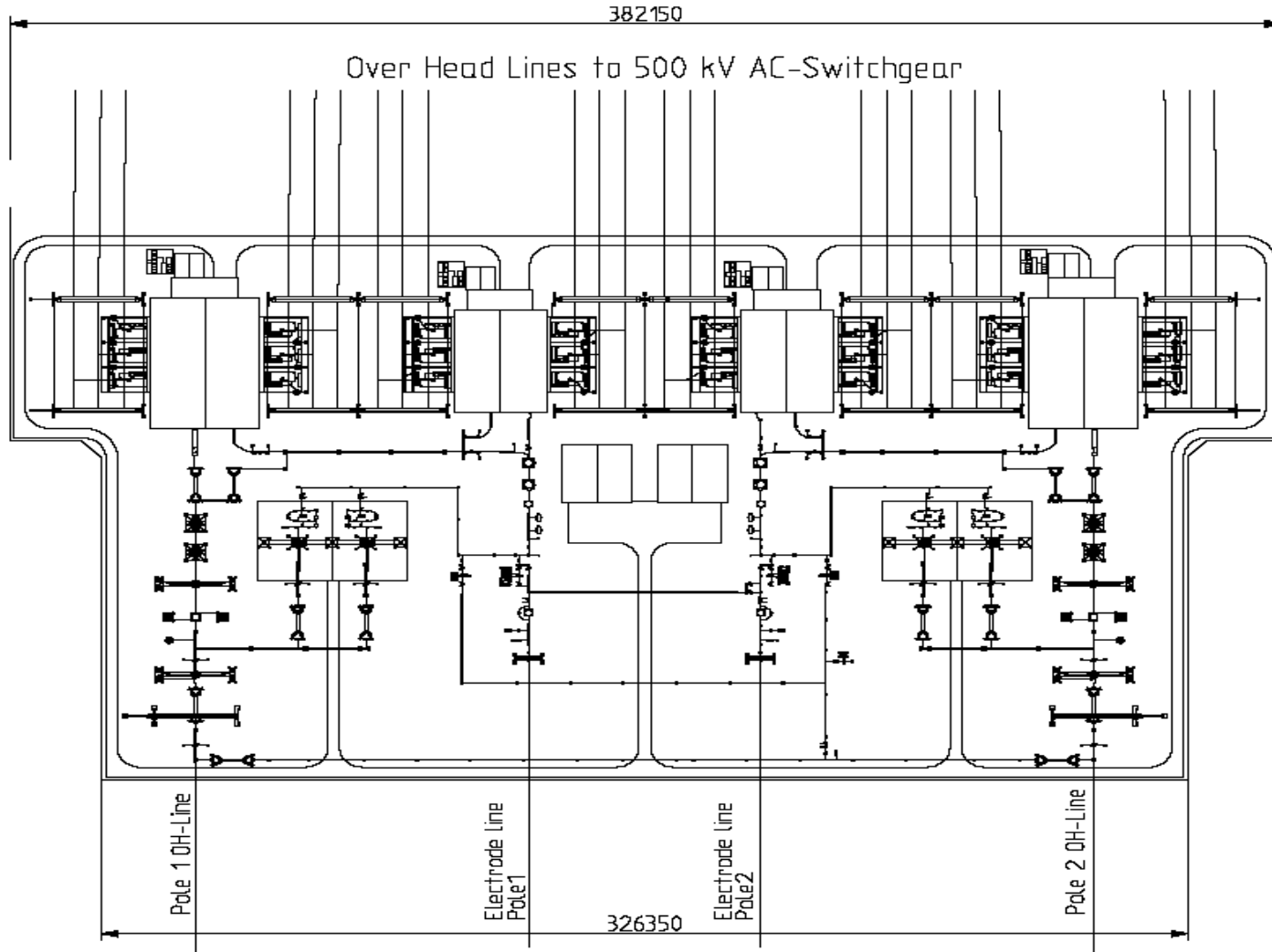
# System development Station layout



Preliminary  
2005-11-02

# System development

## Station layout



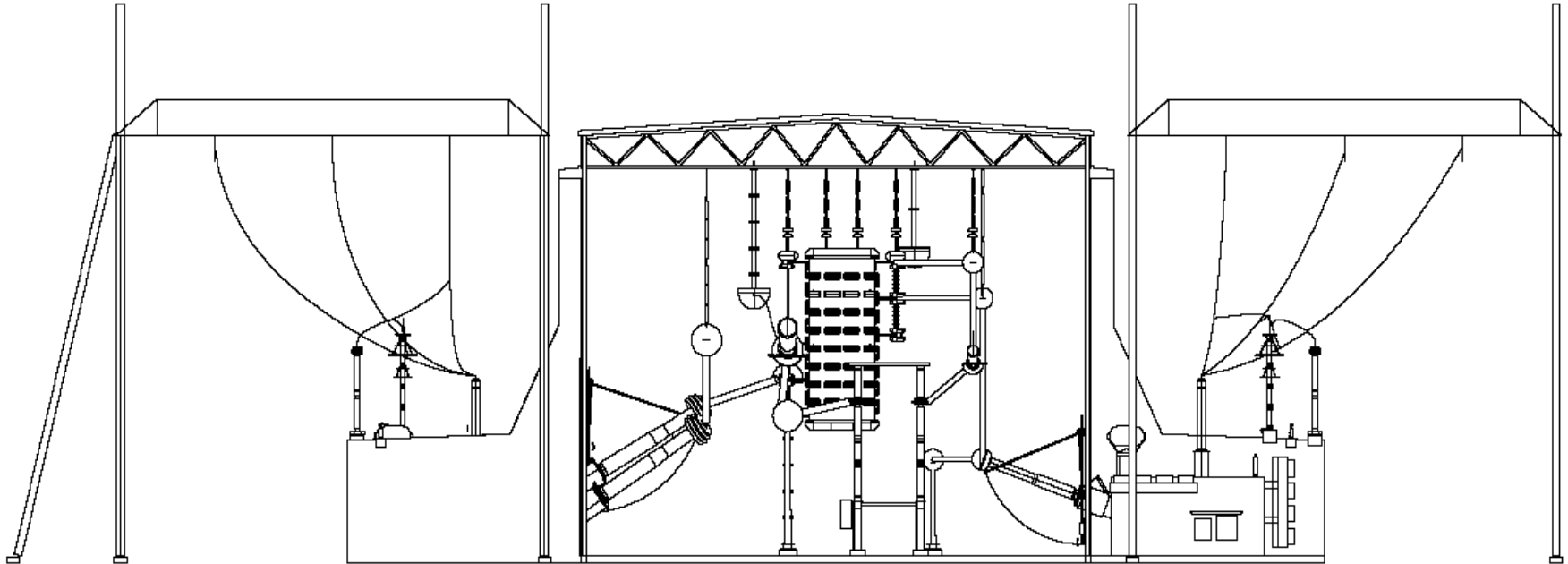


# System development

## Station layout

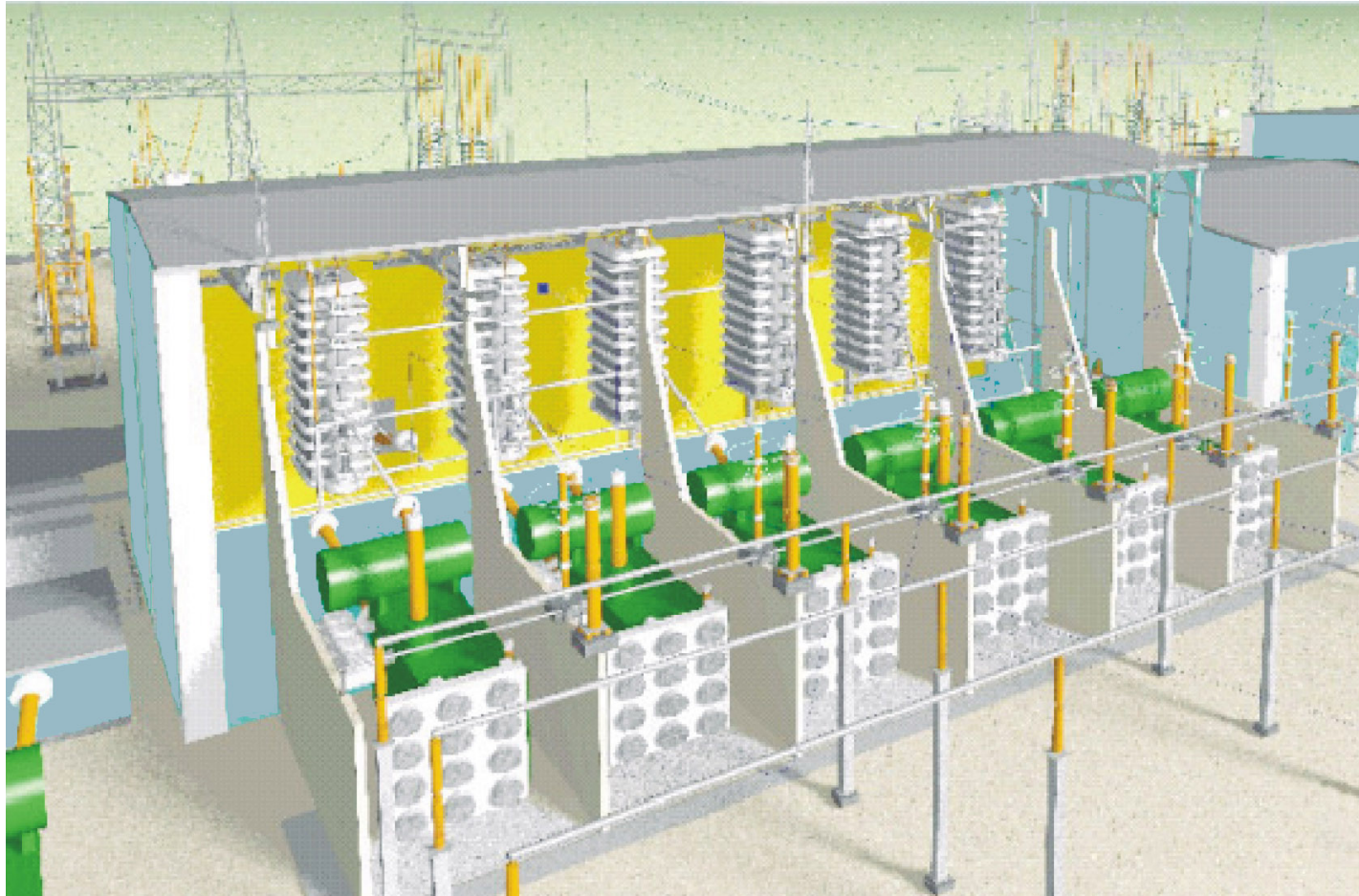
- Complete separation between poles → higher reliability
- Far going separation between groups → higher reliability
- Smaller total valve hall area and volume → lower civil cost
- Built in sound screening of 6/8 of the converter transformers → easier/cheaper to reduce sound level
- By pass switch inside valve hall: Minimizing outdoor insulators pole-ground → reduced risk for external flash overs
- Quadruple valves instead of double valves → cheaper valves
- Fire walls supporting the valve hall on two sides → very rigid civil structure
- Construction, installation and commissioning of pole 2 will not affect operation of pole 1

# 800 kV Valve Hall



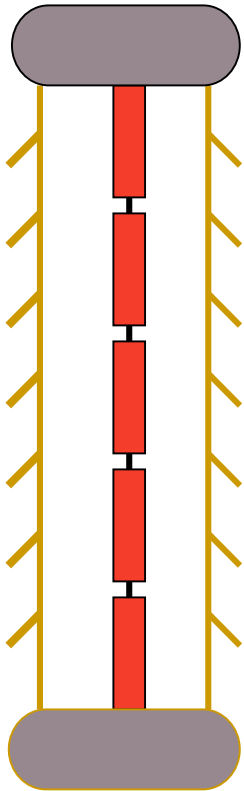
- Dimensions valve halls, LxWxH:
- High voltage group: 46.3x31.8x23.6 m, top of roof 27.3
- Low voltage group: 35.4x26.6x16.6 m, top of roof 20.3

# 800 kV Valve Hall



# Equipment development

## Insulation is critical

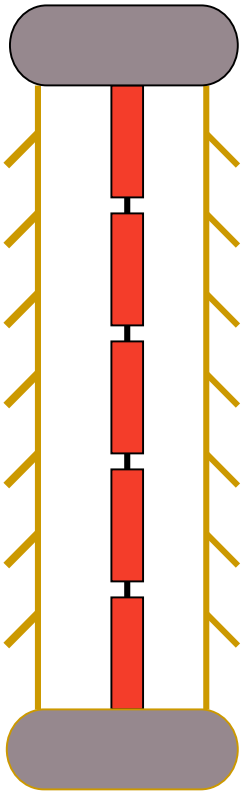


- The KEY: voltage distribution (for evenness of stresses)
- The DC component
- In some components, grading can be done with explicit resistors (eg thyristor valves, DC capacitors, etc...)
- In some components this has to be done by modules and geometry (eg transformers, bushings)

Important to consider different materials, different resistivities, different temperature dependence, different ageing, etc...

# Equipment development

## Insulation is critical

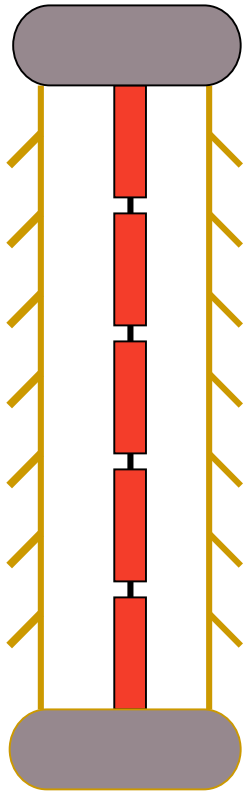


- The KEY: voltage distribution (for evenness of stresses)
- **The AC and transient components**
- In some components, grading can be done with explicit capacitors (eg thyristor valves, DC capacitors, etc...)
- In some components this has to be done by modules and geometry (eg transformers, bushings)

Important to consider: different materials; mainly: different permittivities.

# Equipment development

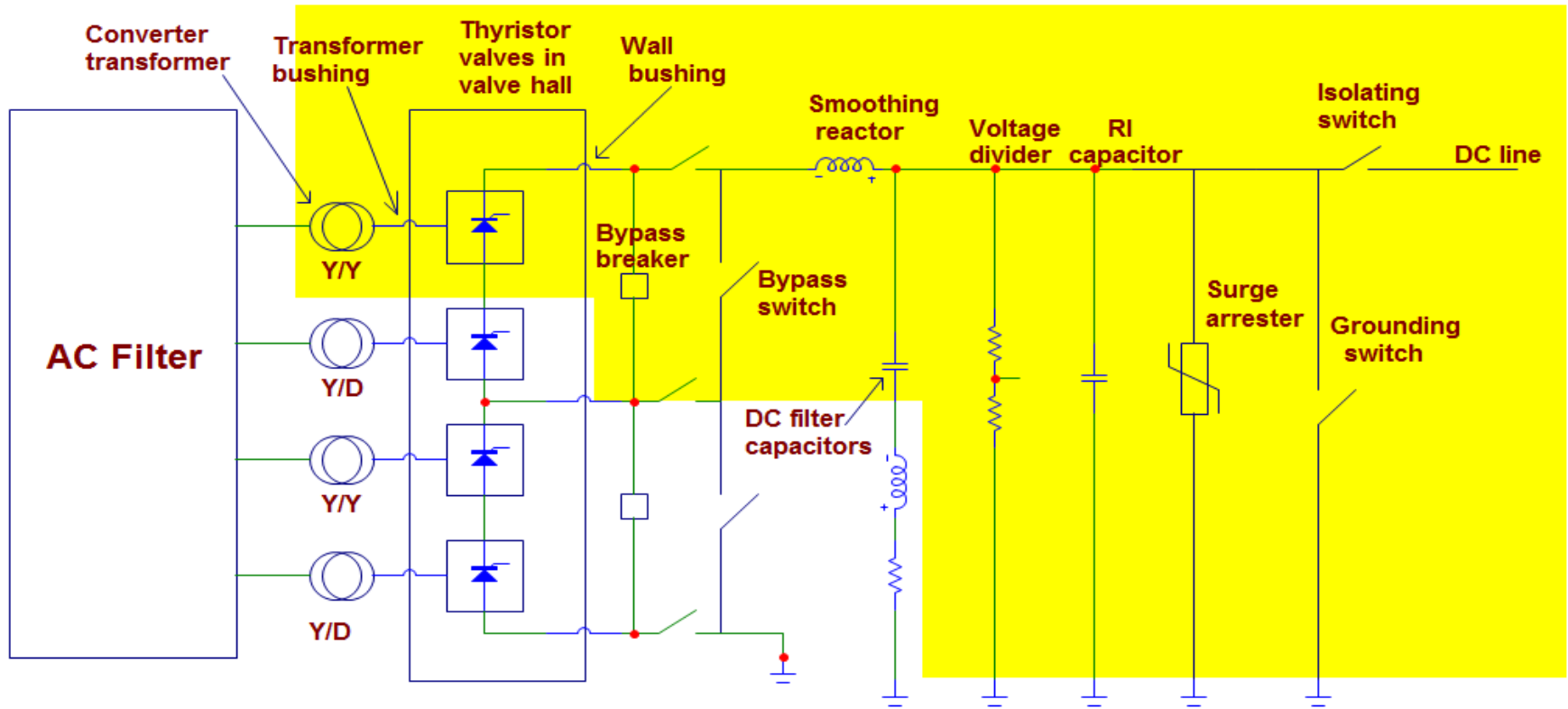
## Insulation is critical



- The KEY: voltage distribution (for evenness of stresses)
- **Voltage distribution in air and on surfaces**
- By stray capacitances (rings, electrodes)
- By surface resistances  
Pollution and humidity affect them unevenly (avoid dry bands, or uneven wetting)
- Coordination of internal and external distribution (to avoid high radial stresses)

# 1100 kV UHVDC

## Equipment subject to full DC-voltage



**Exposed to 1100 kV dc**

# Insulation levels

- **Special for UHVDC**
  - Determine the level by system design
    - Not the maximum level over all projects
    - Not a “standard” level
    - Not pre-determined ratio for LI and SI
    - No requirement for inter-changeability
    - Mechanical limitations are close
  - Utilize improved arrester property
  - Thorough system simulation and design



# Test margin (factors)

- Why and how much
  - Sometimes depending on who you talk to:
    - Utility, manufacturer, research institute, consultants
- Higher factor  $\neq$  reliable design
  - Correct stress?
  - Exaggerate one parameter of many?
  - Lead to test orientated design
- Good example: 10% for SIWL of single valve sufficient
- Bad example: 1.6 DC for converter valve dielectric tests

# External insulation for UHVDC

- Mechanical requirements become limitation
  - No room for over-dimensioning
    - Arbitrary margin on pollution level
    - Overflowing margin on test voltage
    - Over-specified creepage distance
- Utilize the advantage of hydrophobic properties
  - Silicone rubber insulators
  - Hydrophobic coatings
  - Shorter creepage distance
- Full scale pollution tests not realistic

# Seismic verification

- Analysis
  - Static analysis for simple or rigid equipment
    - For an initial calculation of the breaker
  - Dynamic analysis
    - Time history analysis
      - Non-linear behaviour of for example seismic dampers can be considered
      - Actual recorded accelerogram
      - Artificial accelerogram created from the specified response spectra
    - Response spectra analysis
- Testing
  - On vibration table

# Converter transformer

## Prototype testing complete



Prototype tested with:

- AC 900 kV
- DC 1,250 kV
- Switching impulse 1,700 kV

Bushing separately tested with:

- AC 1050 kV
- DC 1450 kV

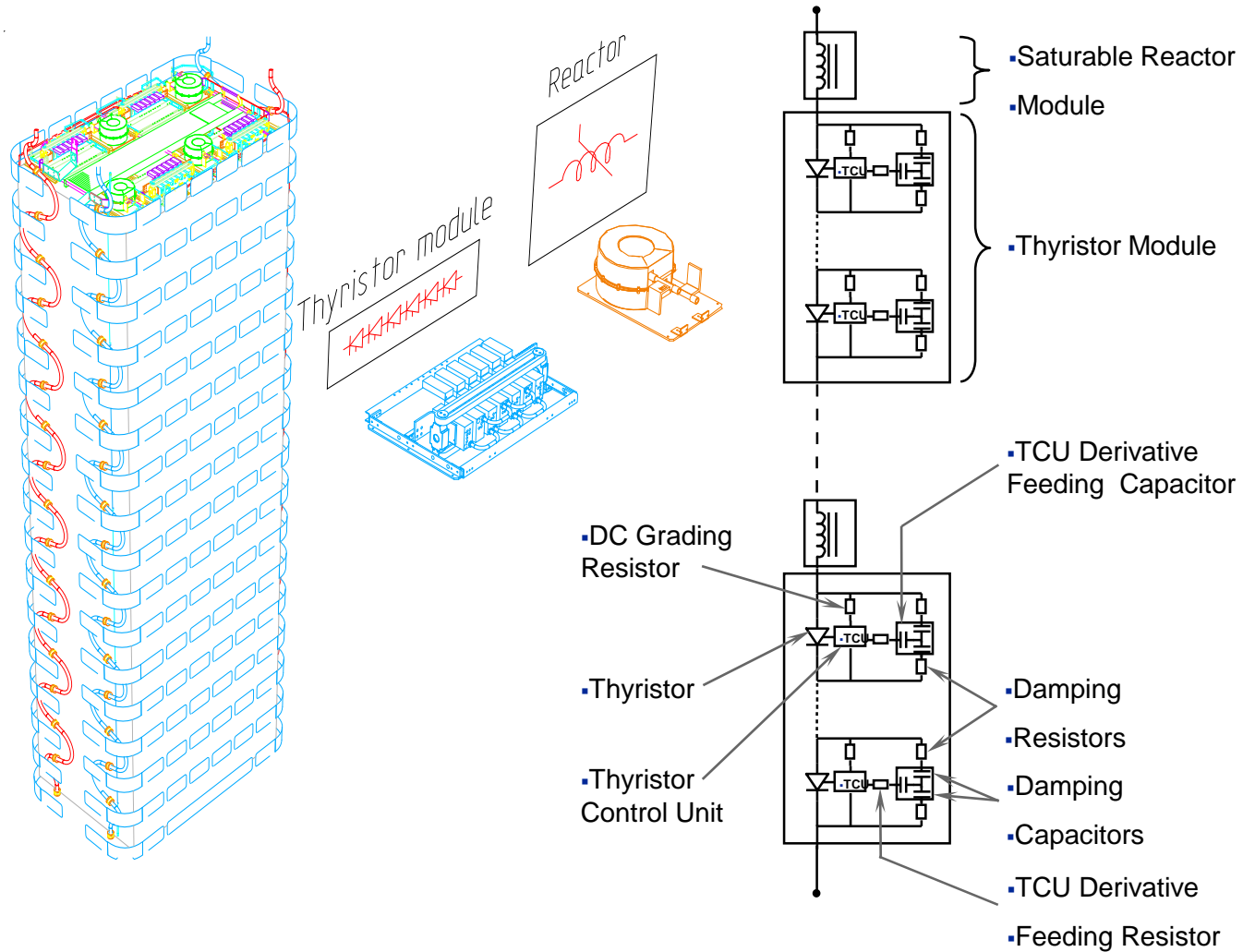
Dimensions:

- Length 12.7 m
- Width 3.8 m
- Height 5.0 m

# Bushing for 800 kV UHVDC

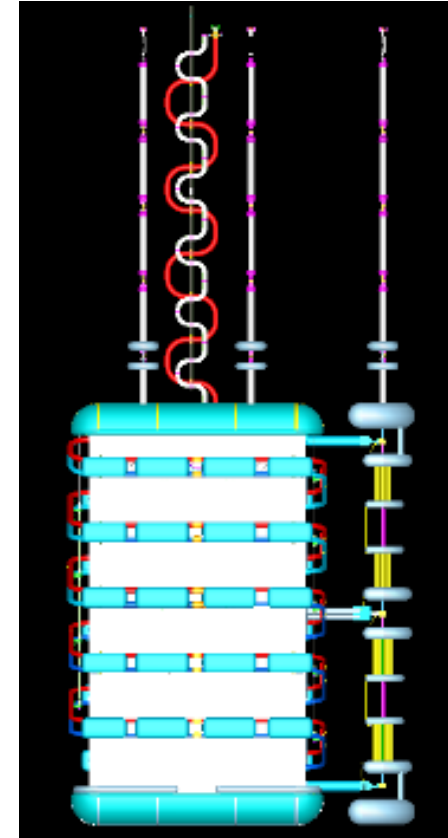
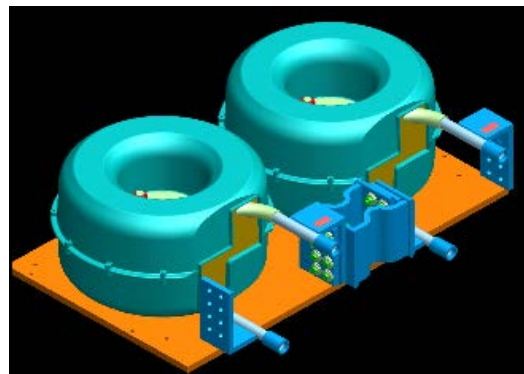
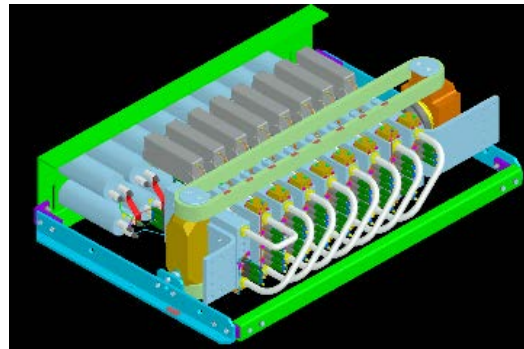


# Thyristor Valve Layout



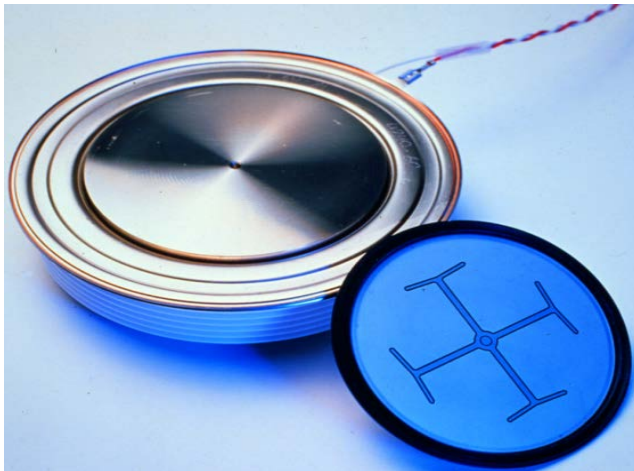
# Thyristor Valve

- The valve voltage is not decisive for the thyristor. Will be handled by sufficient number of thyristor positions in series. **Due to the well defined voltage grading each individual thyristor position has the same electrical stress in an 800 kV valve as in a 500 kV valve!**
- The critical parameter for the thyristors is the short circuit current. This is given by the ratio between rated DC current and transformer reactance



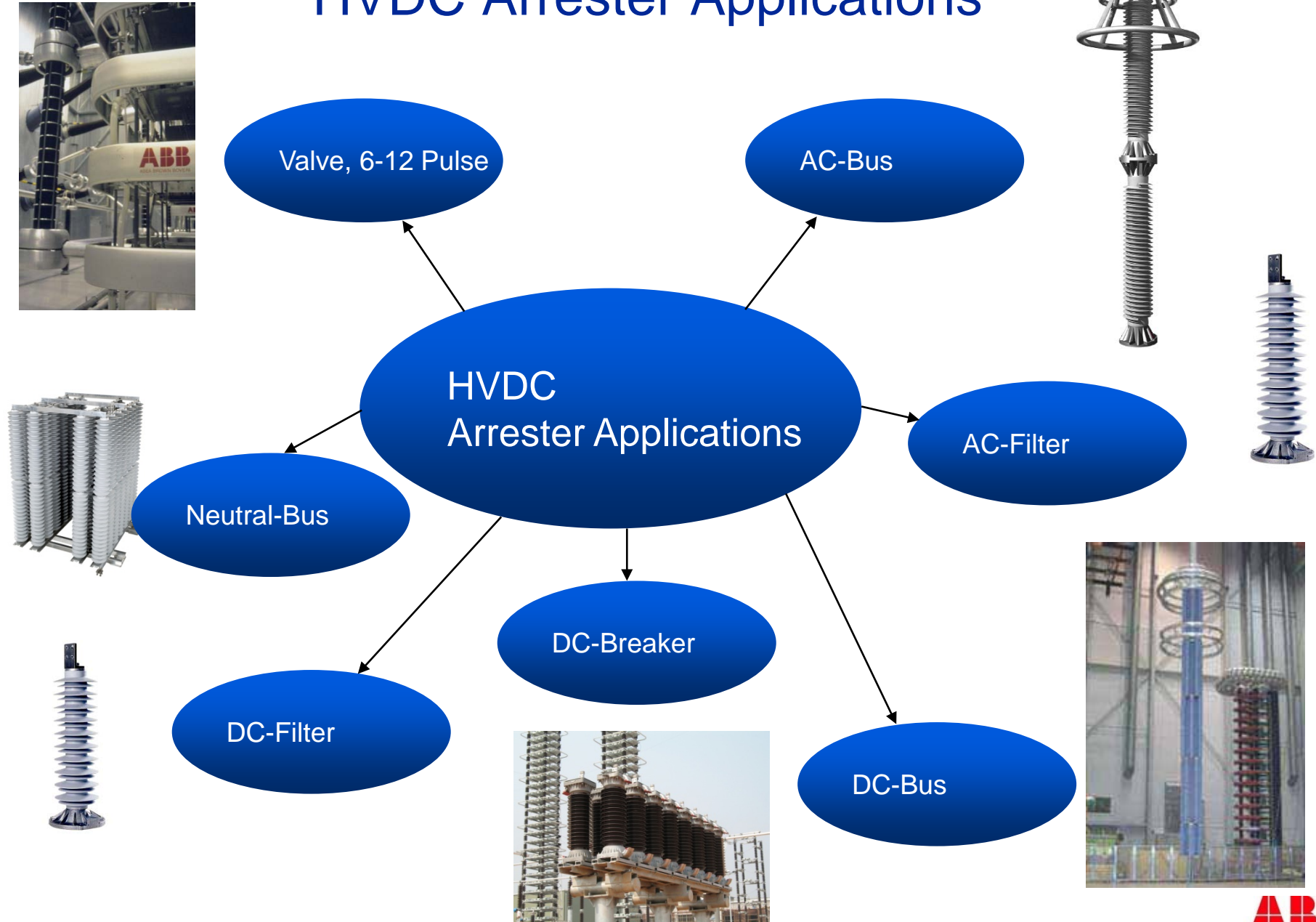
# Development of 6 inch thyristors

- Voltage withstand: 8.5 kV
- Short circuit current withstand: 46 kA
- Thyristor valve testing Completed in May 2009



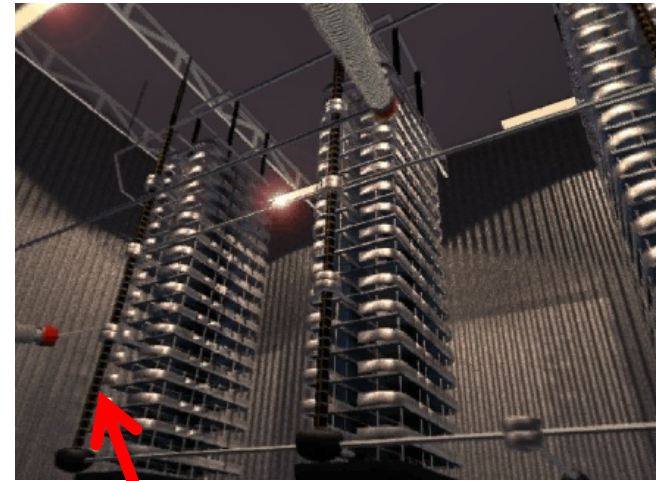
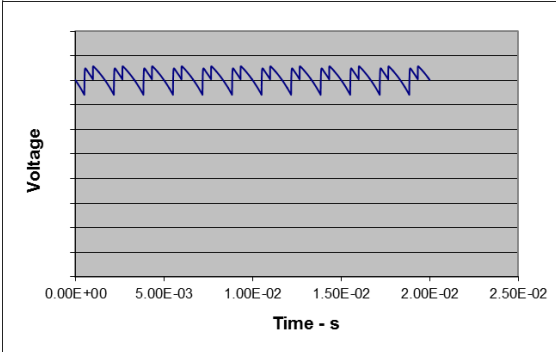
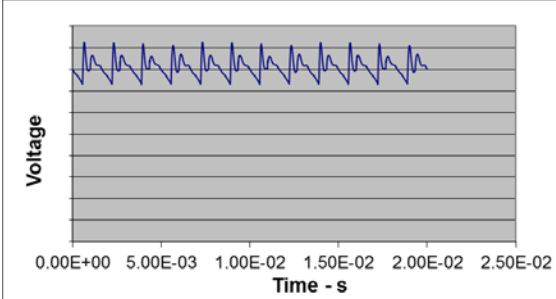
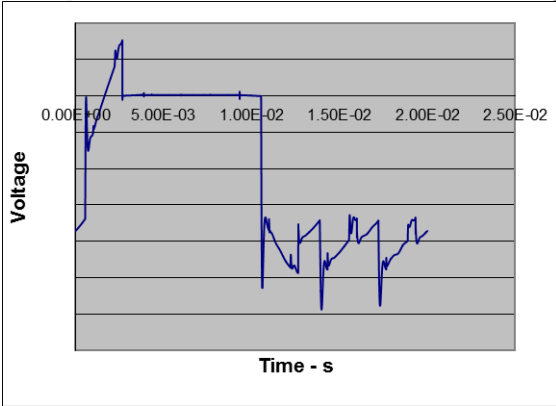


# HVDC Arrester Applications



# Valve Arresters

Indoor application in controlled environment  
2-12 parallel columns in "open" design  
Superior thermal & safety performance



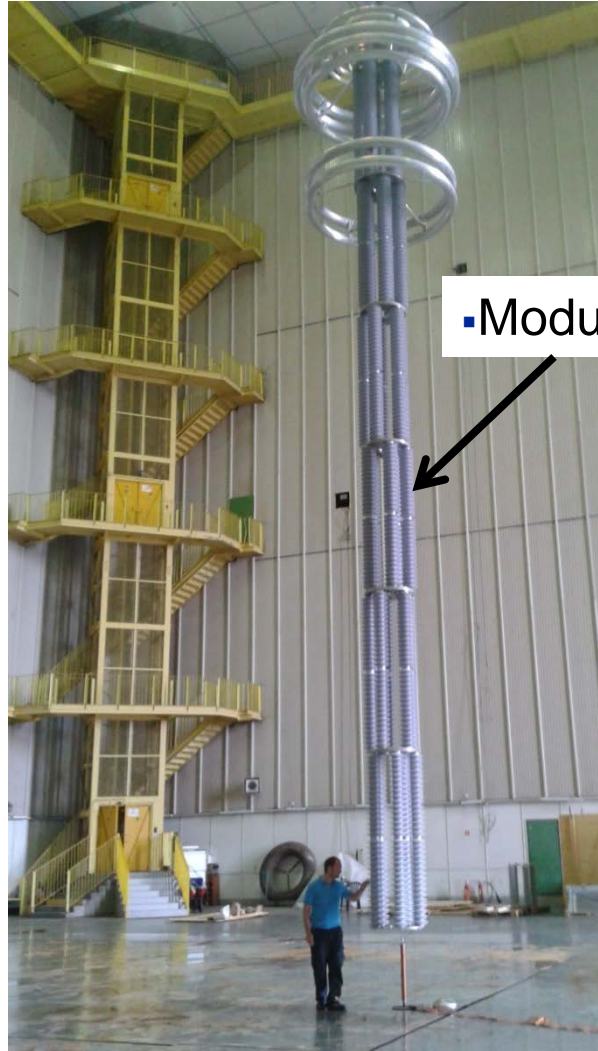
# Arresters for DC bus



- Prototype fully type tested in 2012
- Technical Specifications fulfilled requirements
  - Ud : 1100 kVDC
  - SIWV :  $\geq 2100$  kV
  - LIWV :  $\geq 2300$  kV
  - Creepage: 50750 mm (45 mm/kV)

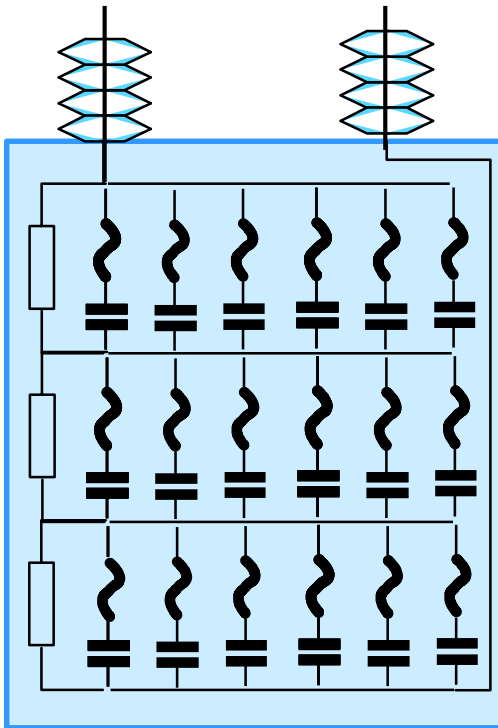
# Modular arrester design

Arresters comprising different number of modules in series and parallel have been tested to determine the insulation withstand for switching and lightning. Design criteria have been determined for outdoor and indoor applications

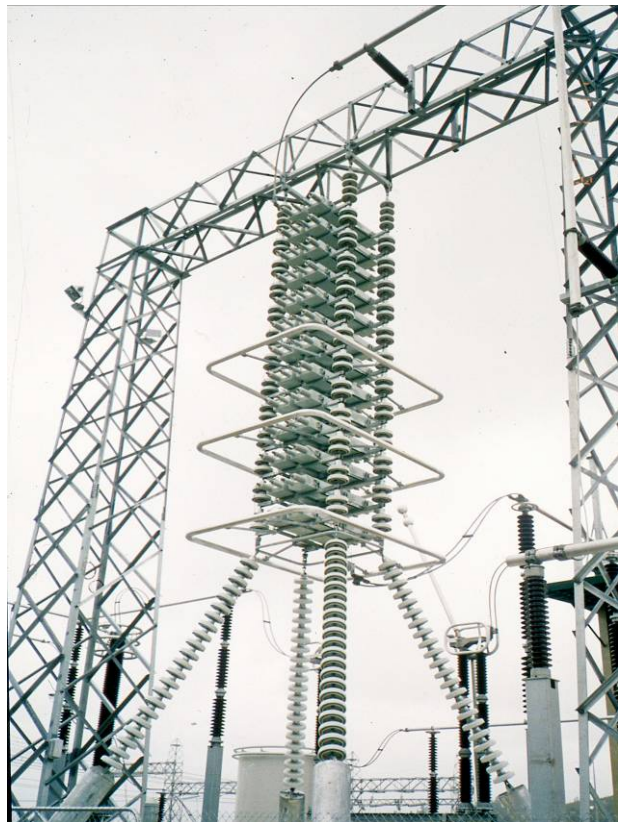


# Resistive voltage distribution: DC filter capacitors

- The stresses across the groups of parallel connected elements are controlled by the
- voltage distribution across the grading resistors.
- The grading current is of mA order of magnitude.



# DC filter suspended structure to minimize seismic stresses



Insulator chains are fixing the capacitor stack.

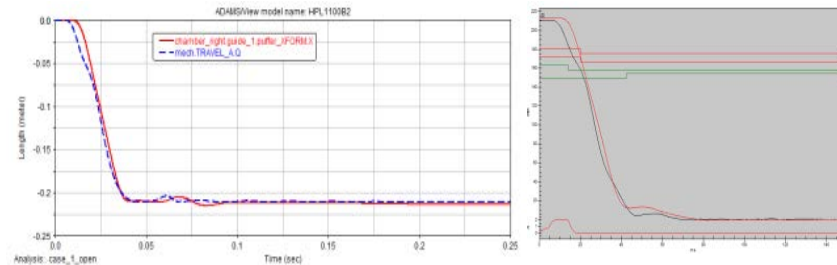
Insulator chains are provided with dampers attached to ground foundation to minimize deflection of capacitor stack

# 1100 kV UHVDC Bypass switch Development process

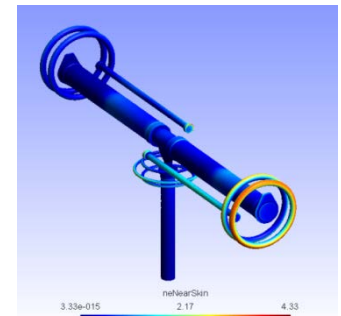
- Main concept based on results from long-term outdoor UHVDC testing
- Dynamical mechanical analysis
  - Contact travel
  - Seismic analysis
- Electric field calculations
- New composite insulator production line
  - Development of enhanced hollow insulators possible
- Grading resistors
  - Improved design and withstand performance



Long-term UHVDC testing after mechanical tests.



Dynamic contact travel simulations vs. Full scale measurements



Electric field calculations

# HPL 1100TB4, 800 and 1100 kV SF<sub>6</sub> gas circuit breaker



- 1100 kV Rated voltage
- 40/50/63 kA Breaking current
- 5000--6300 A Continuous current
- 1100 kV PF 1 minute
- 2550 kV LIWL
- 1800 kV SIWL
- 2400 kV CRV
- 800 ohm Pre-insertion resistor when needed
- - 40/+50 °C Ambient temperature
- 0,3g Seismic withstand
- M2 Mechanical withstand
- Spring operated
- Porcelain or composite insulators



# Long Term Test Circuit First 800 kV UHVDC

1. Transformer prototype
2. Wall bushing
3. Optical current transducer
4. Voltage divider
5. Pole arrester
6. Smoothing reactor prototype
7. RI Capacitor
8. Disconnecter
10. By pass breaker



# UHV testing facility

## Dielectric testing of bushings and HVDC valves



# Technical data of UHV testing facility



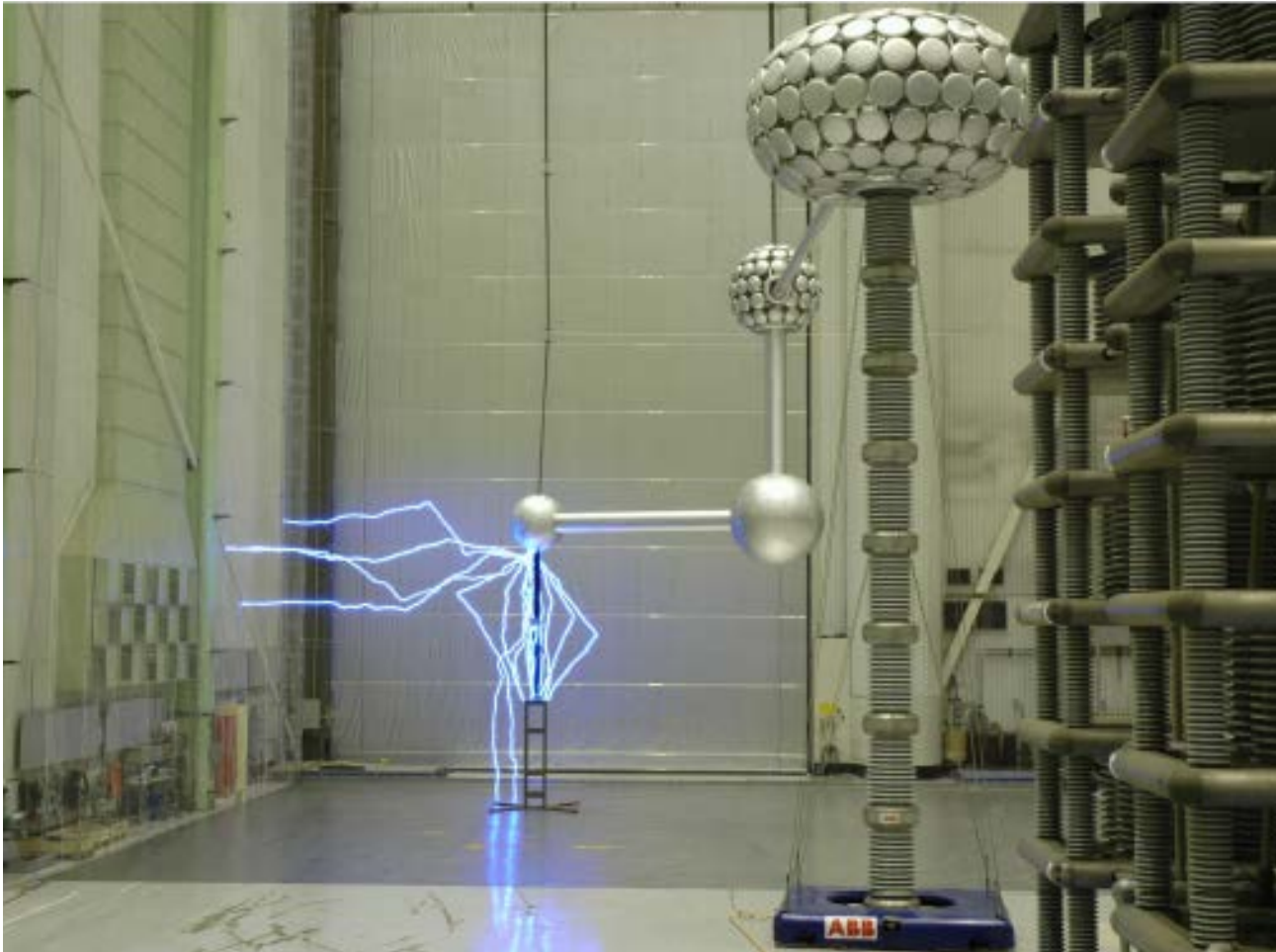
- **Voltage levels:**
  - DC **2000 kV** (100mA)
  - AC **1700 kV**
  - LI **3300 kV**
  - SI **2500 kV**
- Dimensions, based on voltage levels:
  - Inner size **60 x 40 x 35 m** (l w h)
  - Outer size **63 x 43 x 37 m**

These voltage levels and dimensions facilitate development and type- and routine testing of HV equipment for the highest rated power transmission systems in the world, today and tomorrow, such as 1,100 kV DC and 1,200 kV AC

# Testing for valve hall clearances

Flashovers are up to  
10 m long.

Voltage level is up to  
2 million volts



# The Hydroelectric Development Behind Xiangjiaba – Shanghai

- Four hydro plants on the Jinsha River (Xiangjiaba/Xiluodu)
- Total power 18,600 MW
- 26 generators @ 750MVA
- A significant part is meant to feed Shanghai
- Being hydro-electric, this generation is environmentally very good: it displaces coal fired generation, with concurrent CO<sub>2</sub>

# The Transmission Project: Xiangjiaba – Shanghai: a real project

- Nominal transmission data:  
6,400 MW,  $\pm 800$  kV UHVDC, 4 kA
- Transmission line: 1935 km
- Sending end station: Fulong.  
In the YiBin area of the Sichuan province.  
Connected to 500 kV<sub>AC</sub>, 50 Hz.
- Receiving end station: Fengxian.  
In Hengqiao town, within Shanghai.  
Connected to 500 kV<sub>AC</sub>, 50 Hz.

# Xiangjiaba – Shanghai $\pm$ 800 kV UHVDC China

Customer: SGCC

Year of commissioning:  
2010



## Customer's need

- Development of renewable hydro power 2,000 km from load center

## ABB's response

- World's longest and largest transmission system
- $\pm$  800 kV UHVDC, 6,400 MW

## Customer's benefits

- High efficiency - 93 %
- Compact - land use 40 % less than conventional technologies
- Reliable transmission – forced unavailability < 0.5 %
- Delivered one year ahead of time

# How far is 2,000 km ?





# How much power is 6,400 MW?

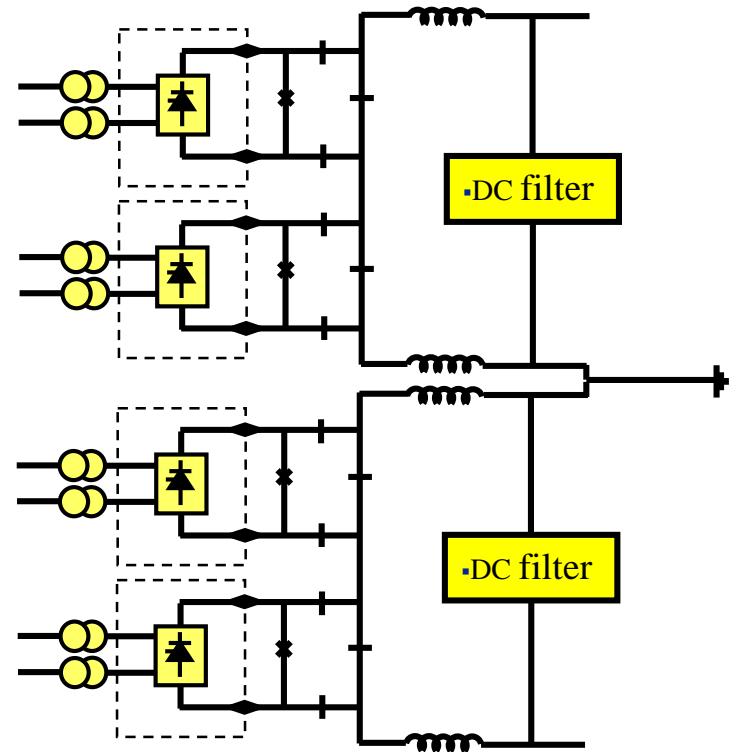


- In 2009 26,000 MW new generation was installed in Europe – of which 10,163 MW was wind power
- More the 1 ton coal per second



# The Transmission Project: Xiangjiaba – Shanghai: a real project

- 6400 MW, 800 kV<sub>DC</sub>, 4 kA
- Two converters per pole
- Two smoothing reactors per pole
- Lower ripple in key points means
  - Lower arrester Uref voltage
  - Lower SIPL
  - **Lower SIWL**



# The Transmission Project: Xiangjiaba – Shanghai: a real project

- 6400 MW = 100 %  
at maximum ambient, no redundant cooling
- Overload is available:
  - At maximum ambient, with redundant cooling:  
105% continuous, 113% for 2 hours
  - At 20°C, with redundant cooling:  
115% continuous, 131% for 2 hours
- NB: these are POWER figures, not current.

# The Transmission Project: Xiangjiaba – Shanghai: a real project - Fulong

**From Drawing Board**



**To Reality**

# The Transmission Project: Xiangjiaba – Shanghai: a real project



## Control & Protection

### Factory System Test

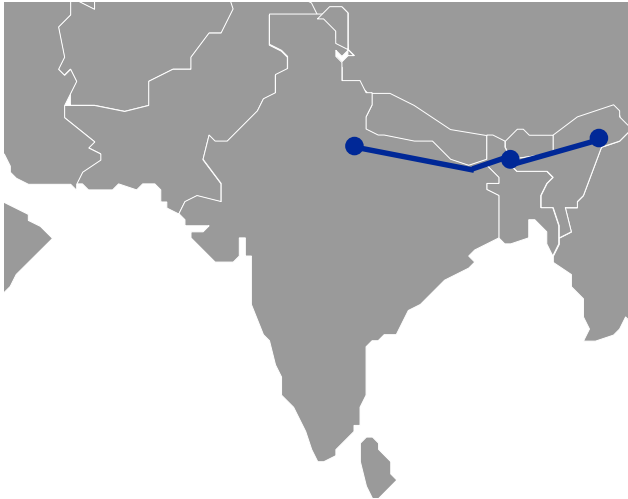
- All the Control and Protection cubicles are energized and loaded with related Software
- Transmission with full power is simulated



# North-East Agra India

Customer:  
POWERGRID

Years of commissioning:  
2014 - 2015



## Customer's need

- Transmission of 6,000 MW hydropower from the north-eastern parts of India to the region of Agra – over 1,700 km

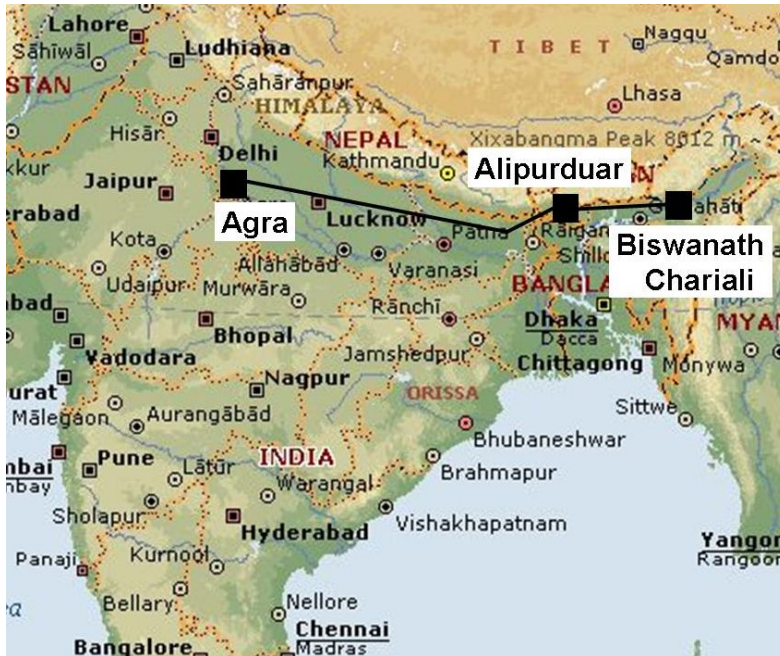
## ABB's response

- Turnkey 6,000 MW  $\pm 800$  kV UHVDC system
- Multiterminal – three converter stations

## Customer's benefits

- Low losses – 6 %
- 8,000 MW converter capacity, providing redundancy for loss of one converter with retained transfer capacity
- Effective use of right-of-way

# The Transmission Project North East Agra: a real project



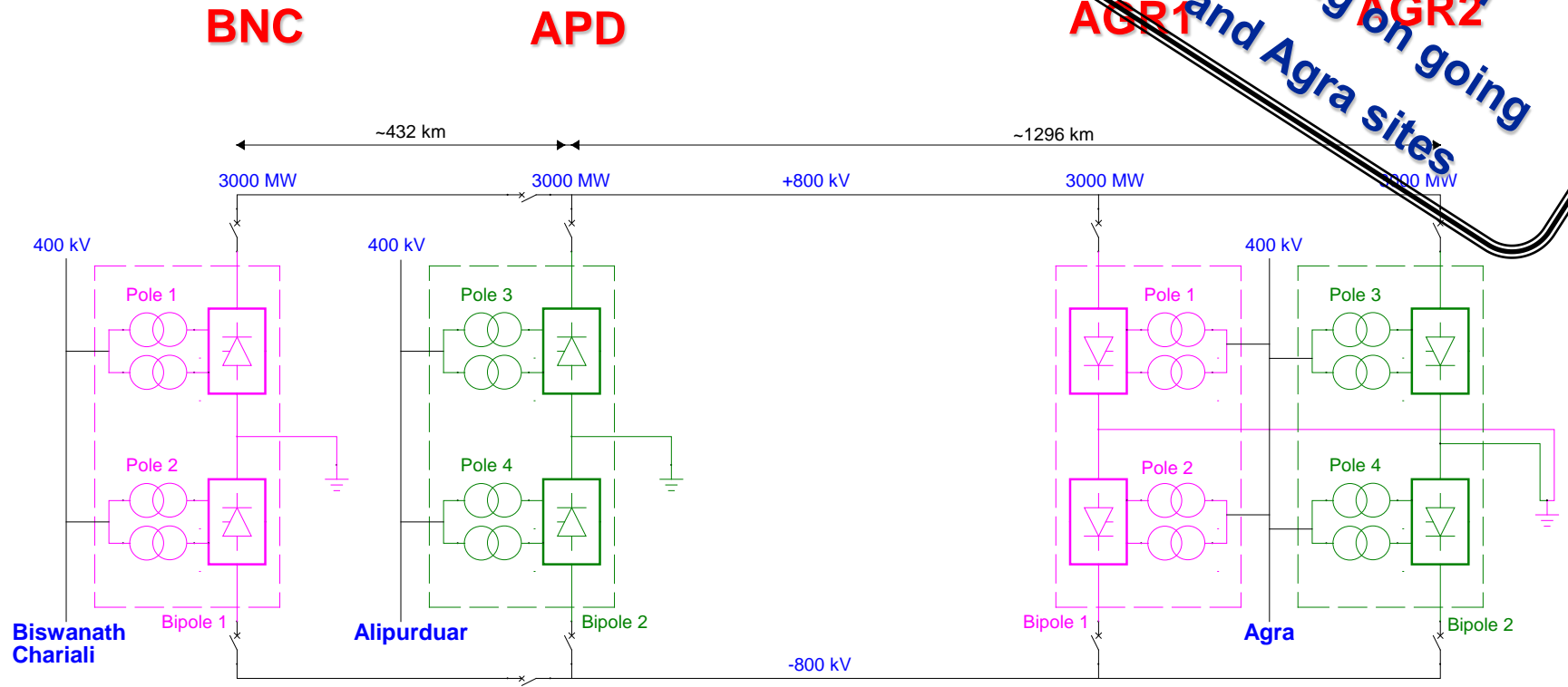
First Multi-terminal at 800 kV

POWERGRID CORPORATION OF INDIA

- 3 stations, 4 terminals
- 800 kV, 12 pulse converter
- 2000 MW each converter = 8000 MW

# The Transmission Project: North East Agra: a real project

Under Execution  
Commissioning on going  
at BNC and Agra sites  
**AGR1**  
**AGR2**





# 800 kV HVDC station



# Conclusion



- The world needs more renewable power, such as remote hydro and solar
- 800 kV UHVDC makes it technically and economically feasible
- The next step – 1,100 kV is being developed

# Conclusions

- UHVDC is environmentally very attractive for **bulk, long distance** transmission.
- UHVDC is economically very attractive for bulk, long distance transmission.
- **800 kV UHVDC is a mature, qualified technology:**  
Several projects are either in
  - Test Installation: since November 2006
  - Commercial Operation:  
5+ projects: up to 7200 MW, all in China, with 400 kV + 400 kV series converters
- **1100 kV is type tested** and currently under installation/commissioning

# HVDC development steps towards UHVDC 1100 kV

2009: Preliminary long term test of components at 1050 kV (Ludvika)

2010: Design criteria, standards, basic material research to establish foundation for design, system design

2011: Detailed equipment development

2012: Long term testing, contract



# Next Step - UHVDC 1,100 kV Challenges

- We consider that 1,100 kV is feasible and we also understand the difficulties associated with.
- Significant increase in voltage level from 800 kV
  - $1,100/800 > 800/600$
  - Non-linear increase of the difficulties
- Increased current at the same time
- Added complexity caused by transport limitation