

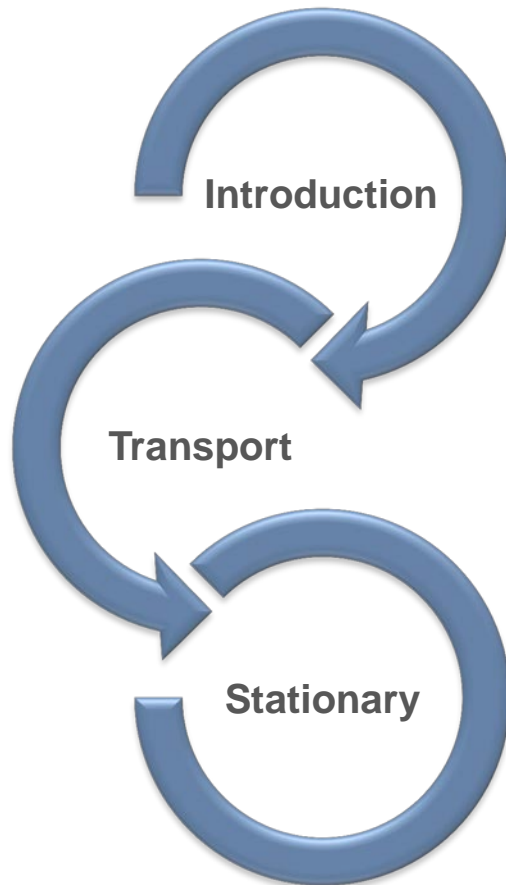
# Fuel Cells – A Complement and an Alternative to Batteries on the Path to Application

K. Andreas Friedrich  
Institut für Technische Thermodynamik  
Pfaffenwaldring 38-40, Stuttgart

Knowledge for Tomorrow



# Content



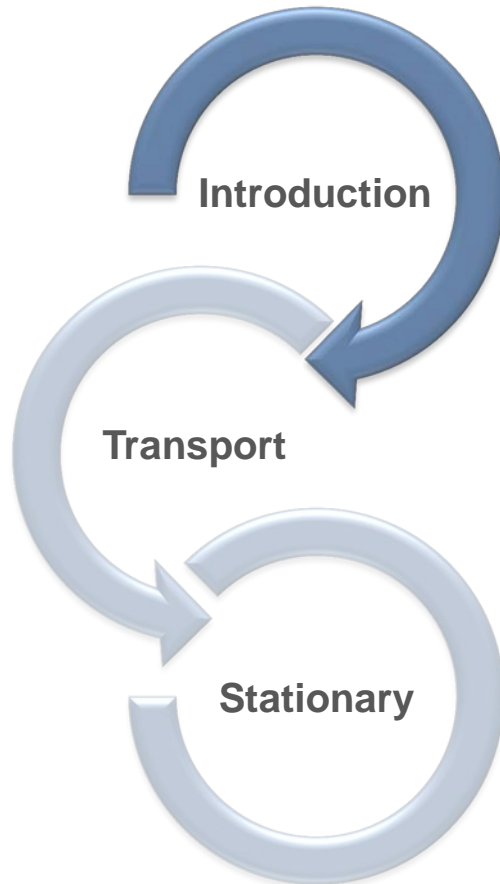
- Importance of battery and fuel cells
- Challenges
- Principle and design of fuel cells

- Transport requirements
- Lowering noble metal content
- Hybrid systems

- Status of residential application
- Japan
- Germany



# Content



- Importance of battery and fuel cells
- Challenges
- Principle and design of fuel cells

- Transport requirements
- Lowering noble metal content
- Hybrid systems

- Status of residential application
- Japan
- Germany



## Recent International Initiatives

### COP 21 and 22 in 2015 and 2016

- COP 21 achieved a [legally binding and universal agreement](#) on climate change
- Limit the world's rise in average temperature to “well below” 2 ° C
- Dynamic commitments which are reviewed
- Ratified by more than 120 countries

### Hydrogen Council 2017 in Davos

- Thirteen leading energy, transport and industry companies have today launched a global initiative for hydrogen to foster the energy transition.
- Investments currently amount to an estimated total value of €1.4 Bn/year



# Importance of Fuel Cells and Hydrogen Technology

## Transportation / mobility

- Fuel cell vehicles (FCV)
- Range extender

## Energy / stationary application

- Residential power (micro-CHP)
- Distributed flexible power plants

## Hydrogen:

- Long-term storage (power to gas)
- Use in chemical industry
- Synthetic fuels
- Load management

Toyota Mirai



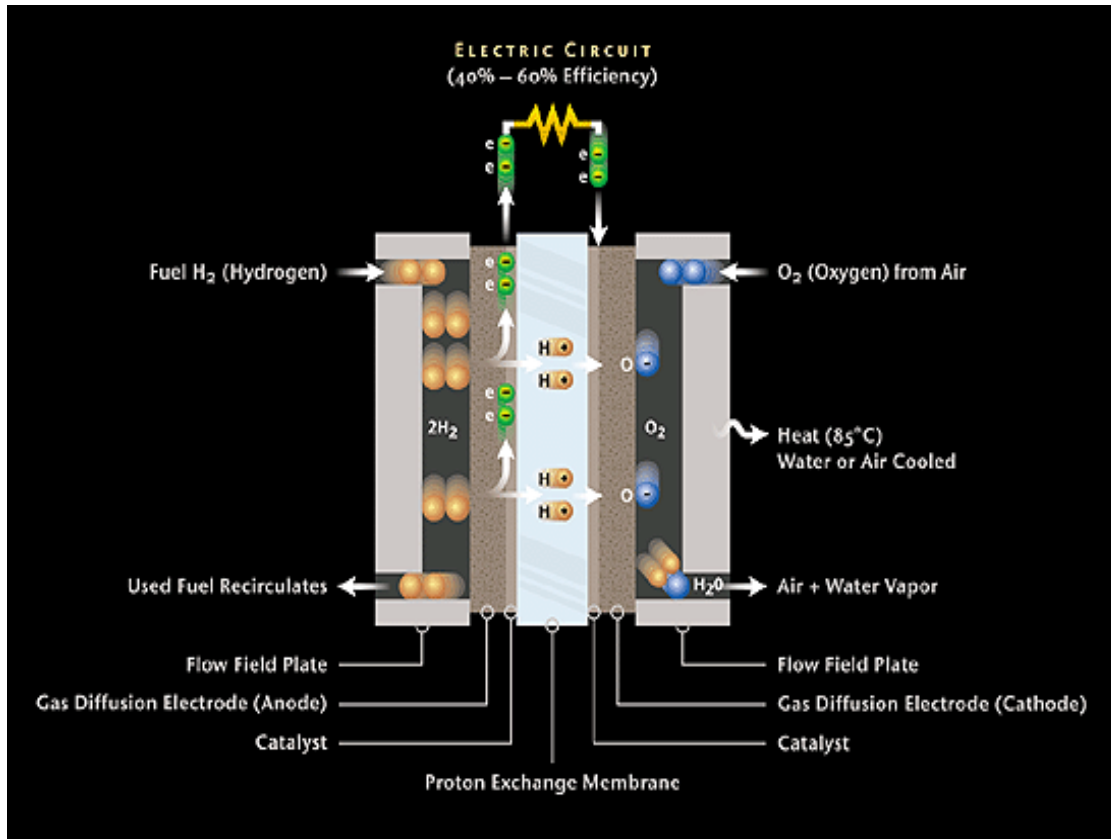


# How Does a Fuel Cell Work?

chemical energy



electrical energy

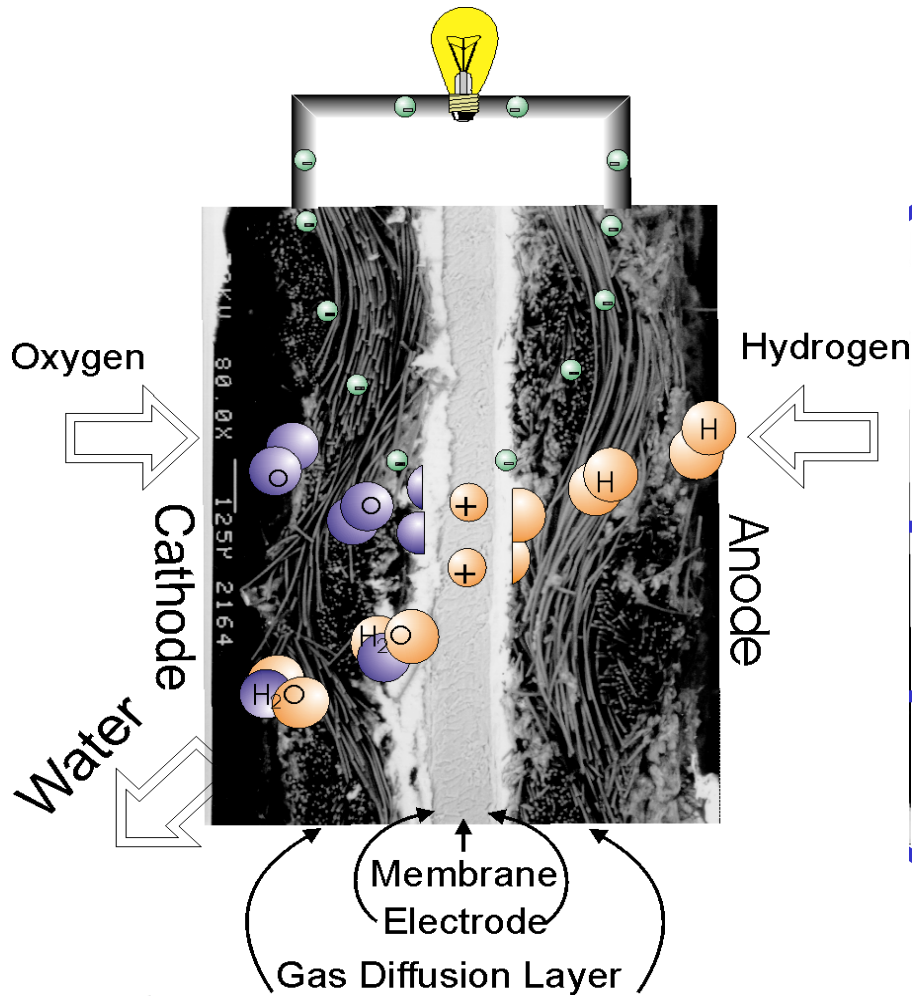


## Example: Proton Exchange Membrane Fuel Cell (PEMFC)

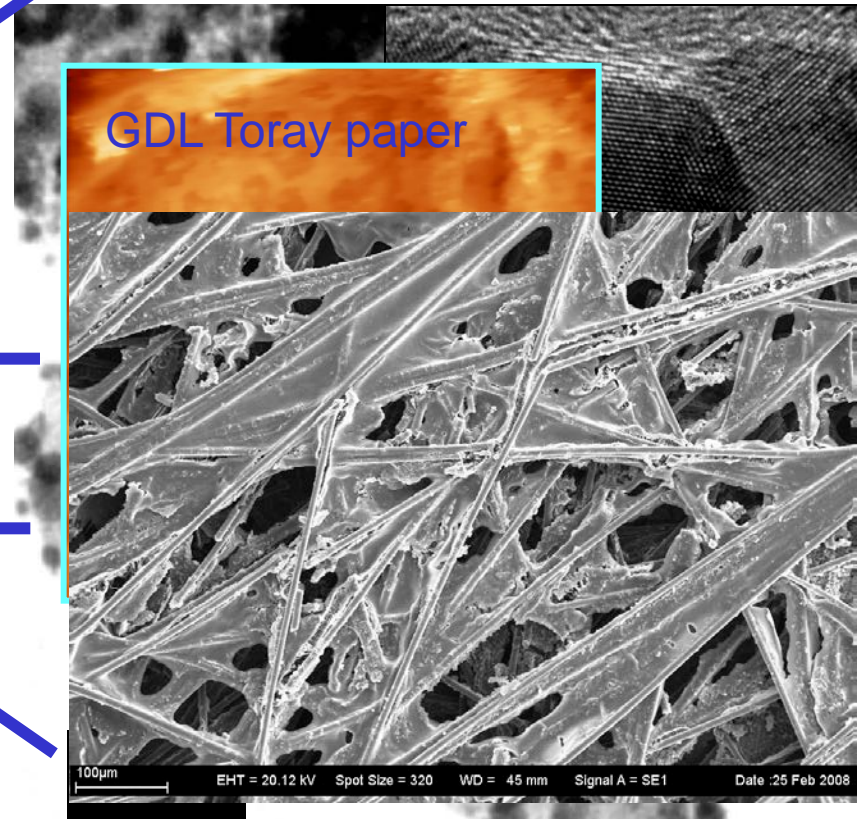
- Electrolyte: polymer membrane
- Charge carriers: H<sup>+</sup> ions
- H<sup>+</sup> ions react at cathode to water
- Reaction anode:  
 $H_2 \rightarrow 2H^+ + 2e^-$
- Reaction cathode:  
 $\frac{1}{2}O_2 + 2H^+ + 2e^- \rightarrow H_2O$
- Temperature: 60 - 80° C



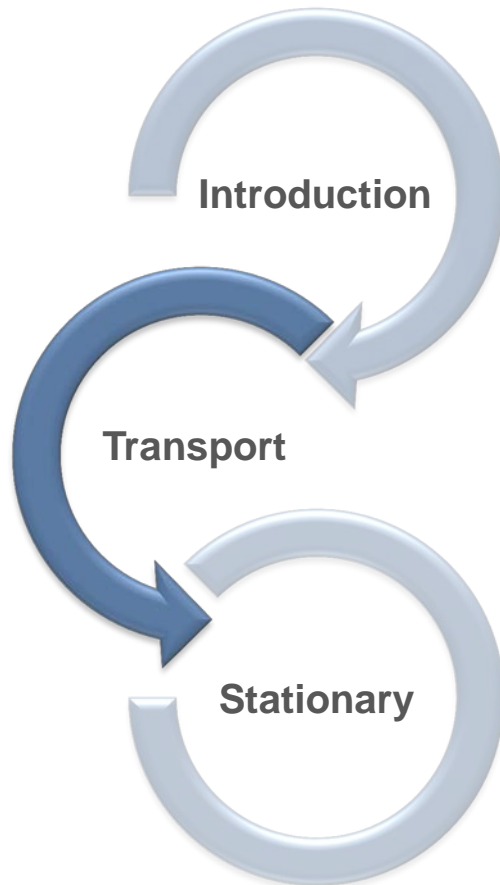
# Components of Polymer Electrolyte Fuel Cells



40 w% Pt/C  
Nafion 112



# Content



- Importance of battery and fuel cells
- Challenges
- Principle and design of fuel cells

- Transport requirements
- Lowering noble metal content
- Hybrid systems

- Status of residential application
- Japan
- Germany





# Comparison of Battery and Fuel Cell Vehicles

## Battery Vehicle

- + Locally emission-free
- + Highest efficiency
- + Standardized e-fuel
- + Private charging infrastructure
- + Model choice improving
- High cost
- Public charging infrastructure
- Charging currently time consuming
- Driving range
- CO<sub>2</sub> reduction dependent on % RE

## Fuel Cell Vehicle

- + Locally emission-free
- + high efficiency
- + Charging / fueling  $\cong$  3 min.
- + Driving range > 400 km
- + Fast CO<sub>2</sub> reduction possible
- + Simplified heat management
- High cost
- Missing H<sub>2</sub> fueling infrastructure
- Reliability
- No model choices

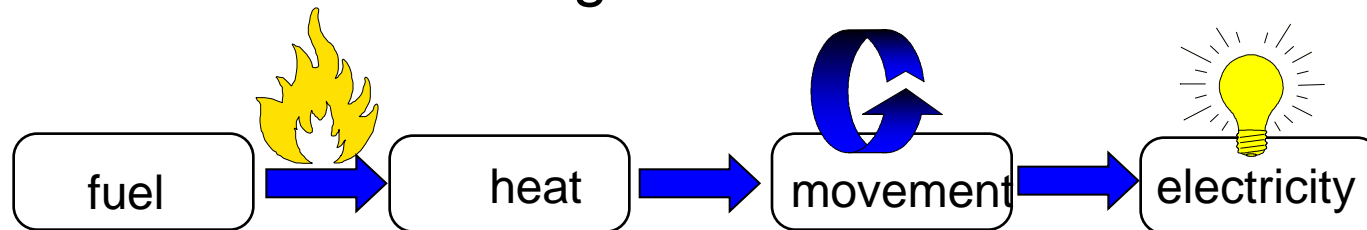


# Efficiencies

## Typical car efficiency (Tank to Wheel):

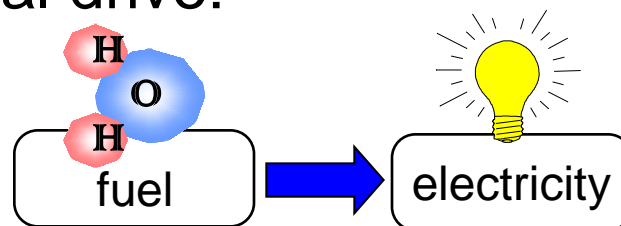
- Internal combustion engine:

**20 – 25 %**



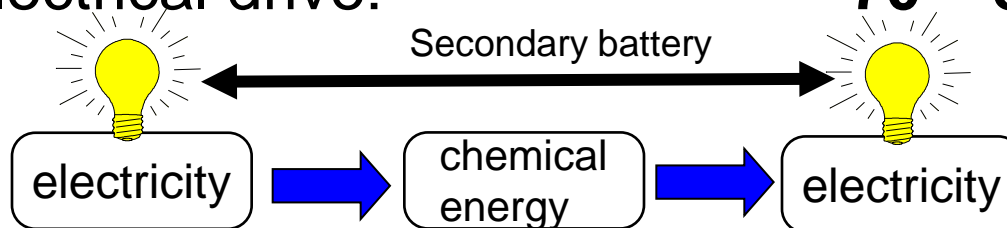
- Fuel cell electrical drive:

**40 – 50 %**

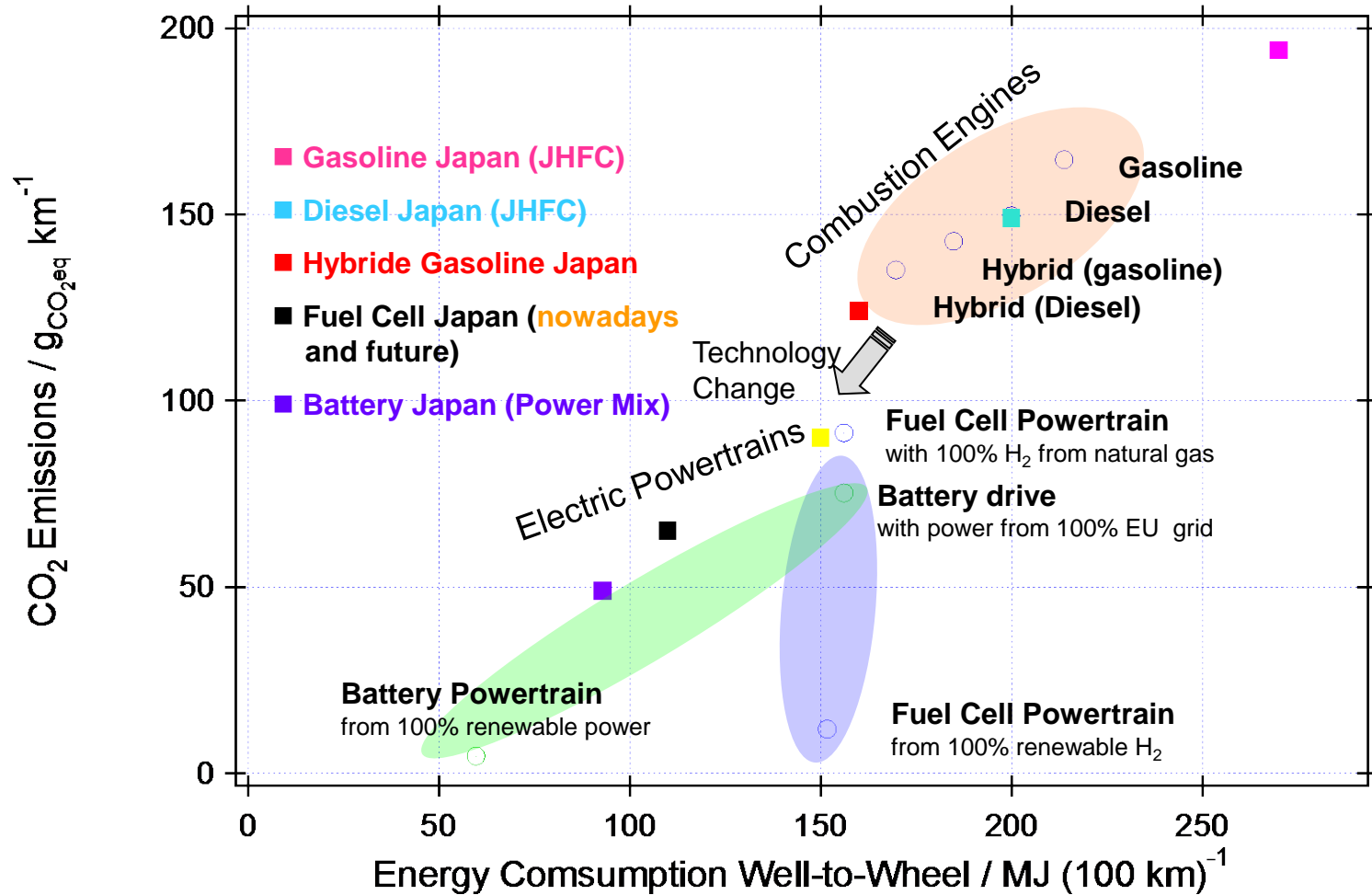


- Battery electrical drive:

**70 – 80 %**



# Efficiency Comparison of Automotive Power Trains



Based on Well-to-Wheel studies of European and Japanese Sources: Concawe, EUCAR, JRC und JHFC

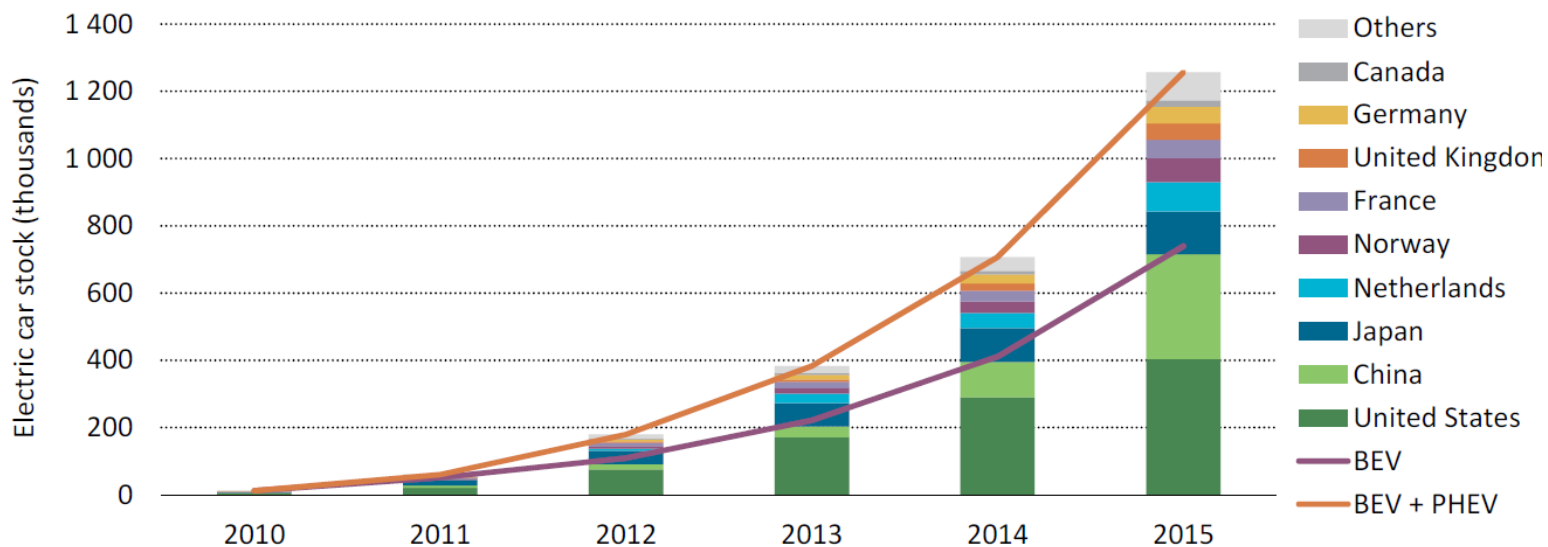


# Status of Electromobility (I)

More than 1 Mio battery electric vehicles

About 90% of drivers in germany travel less than 100 km per day

**Figure 1** • Evolution of the global electric car stock, 2010-15



Note: the EV stock shown here is primarily estimated on the basis of cumulative sales since 2005.

Source: Global EV Outlook 2016





# Status of Electromobility (II)

Few thousands of fuel cell vehicles – no degression of cost by mass fabrication yet

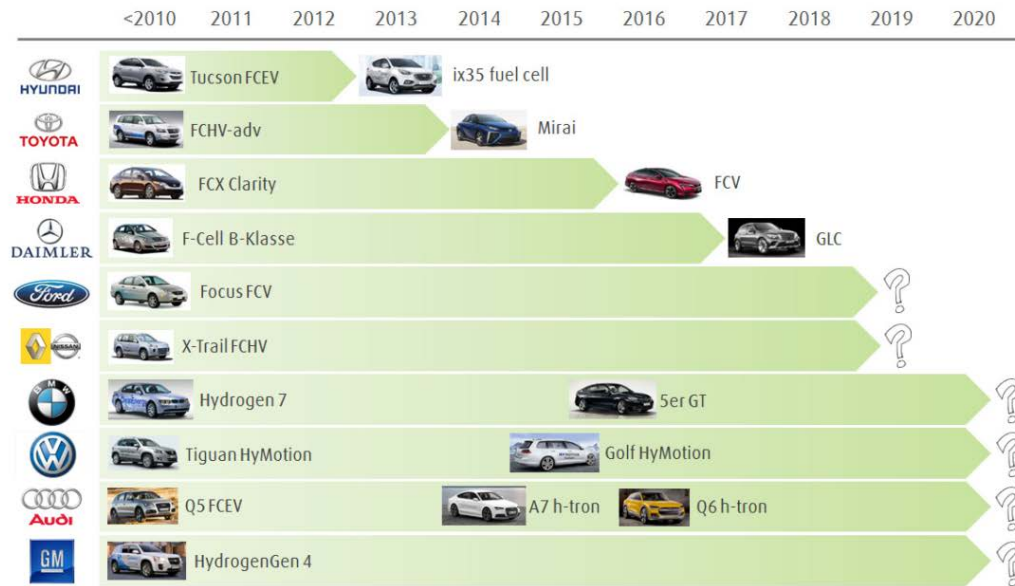


Abbildung 2: Zeitleiste der Markteinführung von FCEVs wesentlicher Automobilhersteller

2017 FCV models:

FCX Honda Clarity



Mercedes GLC f-cell



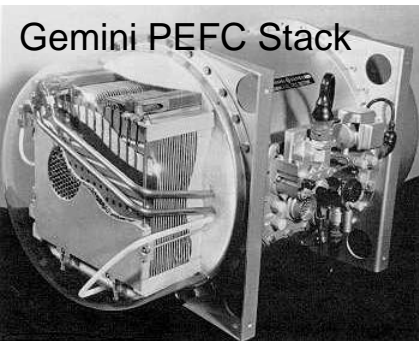
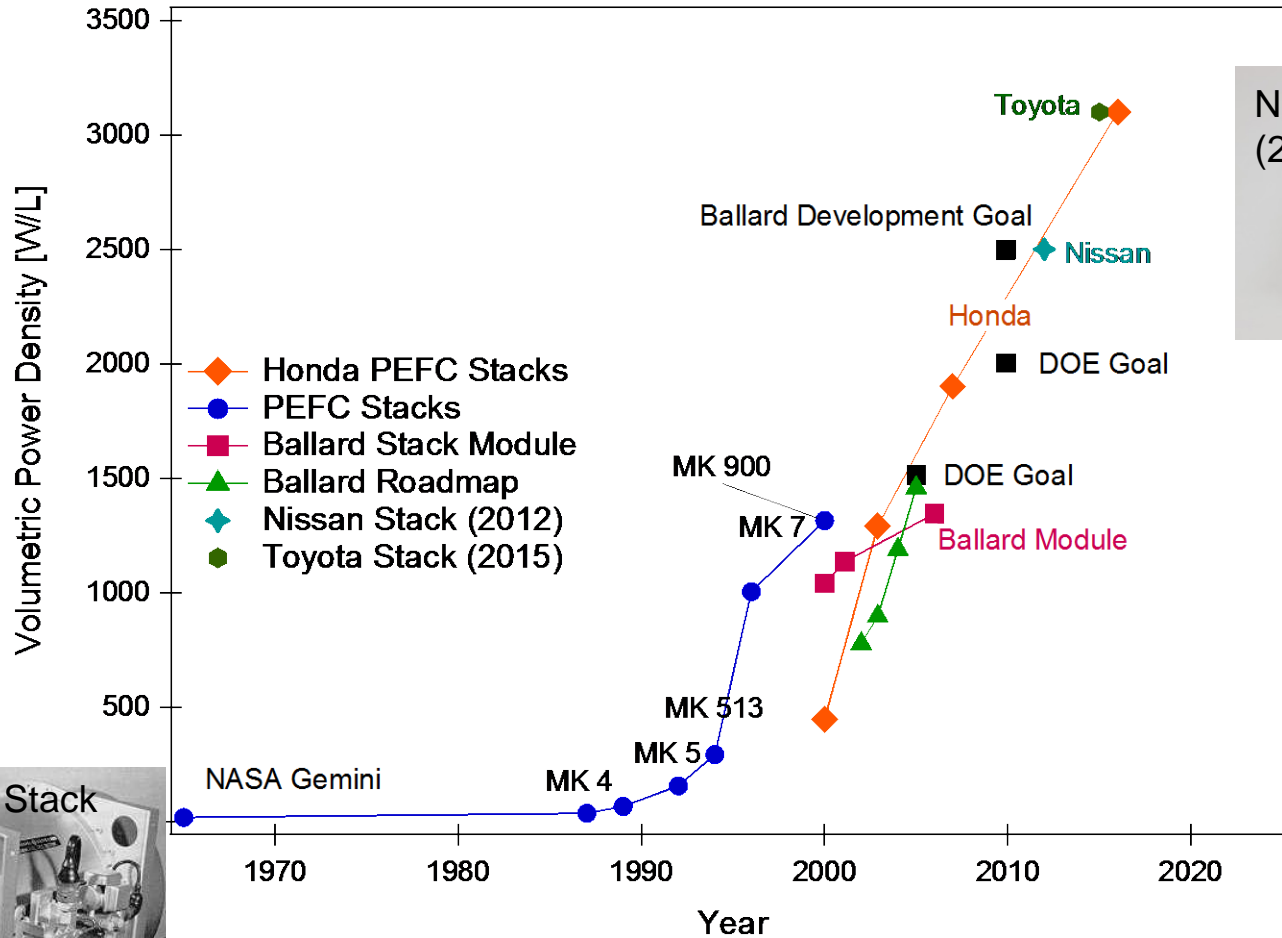
Plug-in hybrid SUV

9 kWh Li-ion battery (50 km)

4 kg H<sub>2</sub> @ 700 bar (500 km)



# Development Success



Pt loading (mg/cm <sup>2</sup> ): 1960s	ca. 11
1990s	ca. 1 - 3
2000s	ca. 0.4 - 0.6
2016	ca. 0.2 - 0.3

# Advantages of Fuel Cell Vehicles

Driving range acceptable for countries with wide infrastructure gaps (e.g. Argentina, Brazil ...)



Congestion in tropical megacities (Shanghai, Mexico... ) with air conditioning requirements



Gas infrastructure is demonstrated (LNG in Argentina)



## Infrastructure for Fuel Cell Vehicles

### Plug-in Cars:

**Public charging station:** ca. 12 vehicles cost: ca. 8000 €

**H<sub>2</sub> fueling station:** ca. 2000 – 2500 vehicles, cost: ca. 1 Mio €

Cost for 1 Mio vehicles Battery: 0.67 billion €

Fuel cells: 0.5 billion €

- Investments for H<sub>2</sub> Infrastructure until 2030 accumulate to 10 - 21 bill. Euro in a moderate scenario (7 Mio. fuel cell vehicles)\*
  - Comparative values:
    - Road infrastructure in Germany in 2005: 5 bill. Euro
    - EEG (RE) compensation 2013: 8.5 bill. Euro Photovoltaics  
20.38 bill. Euro total
    - Income toll system in Germany 2015: 3 bill. Euro





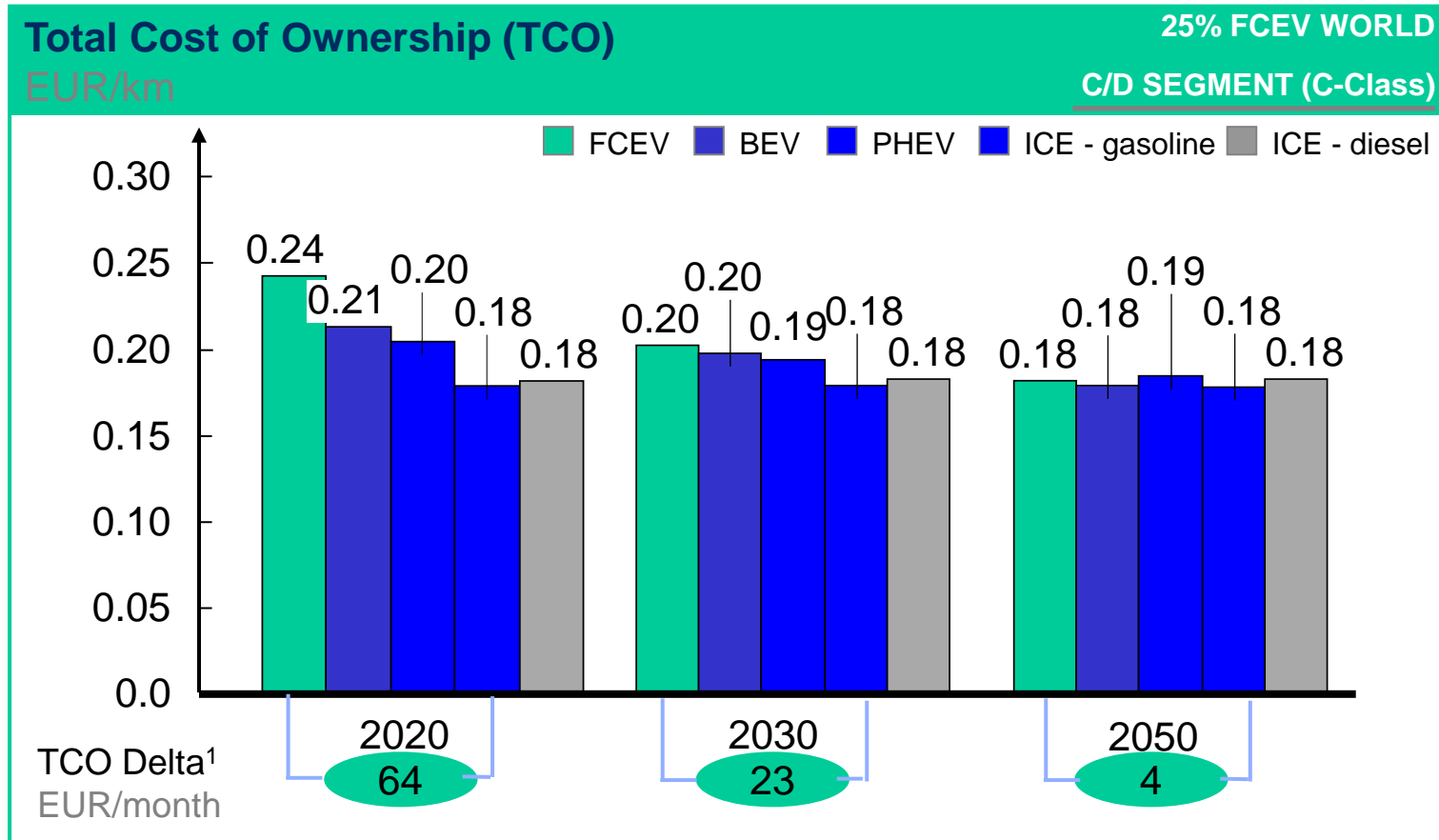
# Importance of Pt Expenditure for Automotive PEMFCS

- High-cost of precious-metal catalyst, Pt (~35 €/ g) contributes significantly of the total system cost\*
- 3-5 times higher PGM content compared to ICE
- South Africa is the top producer of platinum, with an almost 77% share, followed by Russia at 13% (40 years reserves at the present rate)
- Platinum is considered a bottleneck towards the widespread diffusion of this technology
- Pt loading for commercial automotive MEA in present demonstration cars is around 0.45 mg/cm<sup>2</sup> leading to roughly **0.5 g/kW**

\* E.J. Carlson, P. Kopf, J. Sinha, S. Sriramulu, and Y. Yang *Cost Analysis of PEM Fuel Cell Systems for Transportation* December 2005, TIAX LLC



# Electric powertrains can become cost competitive with ICE over the next decades



- TCO: purchase price + operation costs
- Purchase price: component costs (66%), assembly costs (13%), SG&A (14%), profit (7%)
- Operation costs: maintenance, fuel costs and infrastructure costs
- Duration: 15 years; 12.000 km per year (180.000km overall)

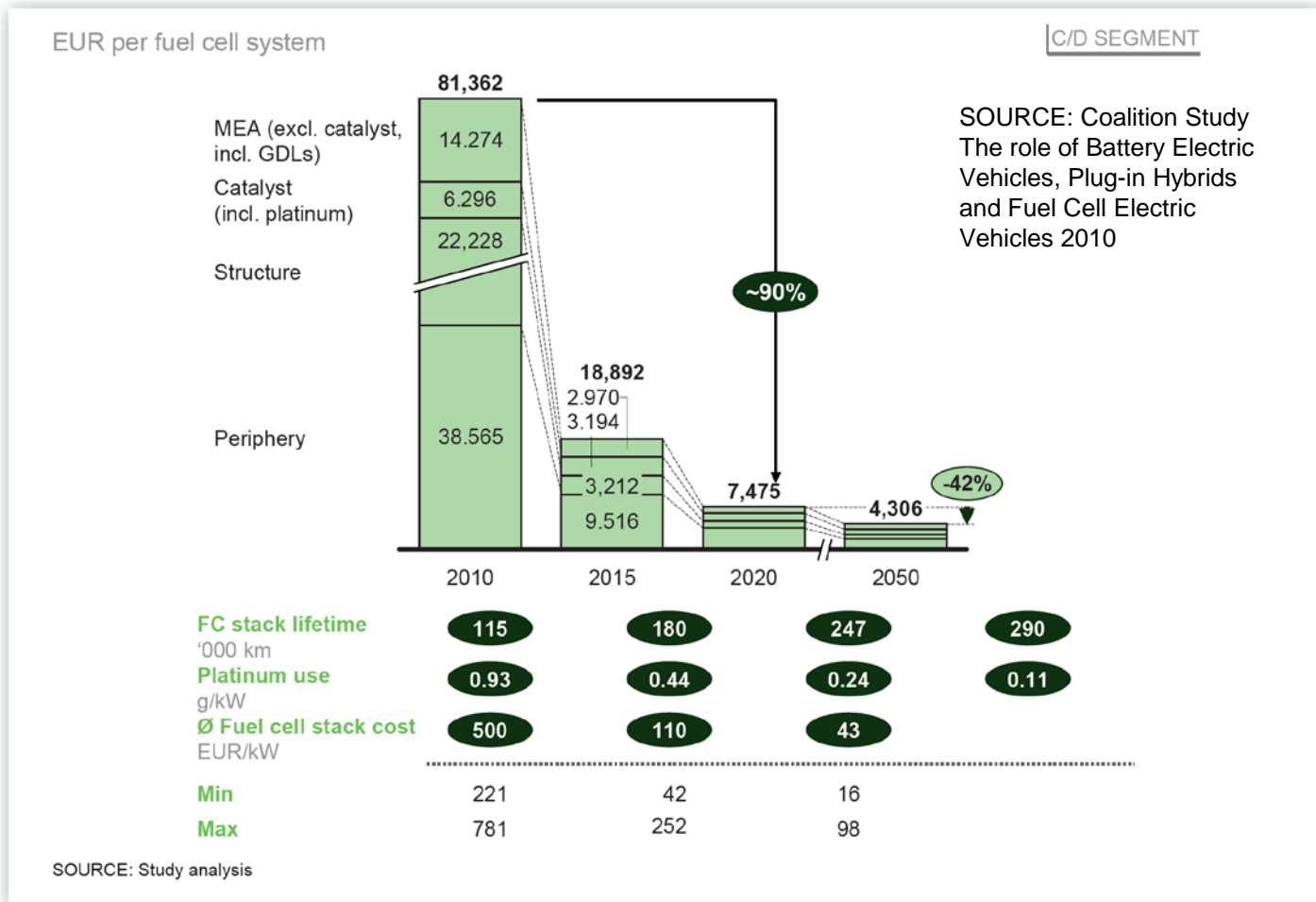


<sup>1</sup> Delta between FCEV TCO and ICE gasoline TCO calculated in EUR/month/vehicle

SOURCE: Clean team sanitized data, coalition workshops, Working team analysis

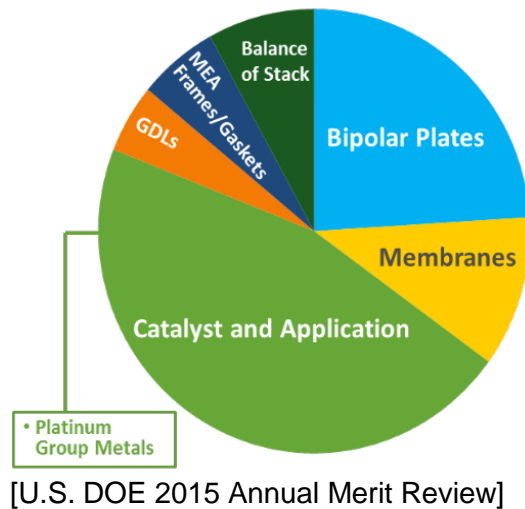
# Assumption: Dramatic Fuel Cell System Cost Reduction (90 %!) with efficient Pt use

By 2020, the cost of a fuel cell system falls by 90%, BEV components by 80%

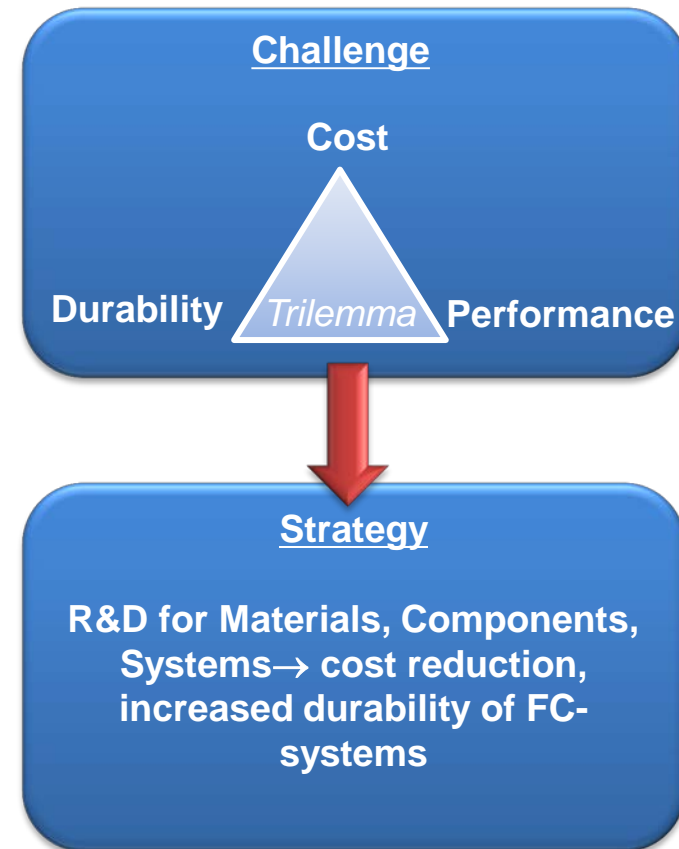


# Reduction of stack cost

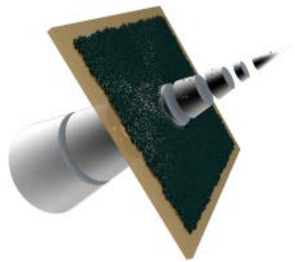
- Reduction of manufacturing cost at increased durability in order to compete with conventional technologies



- Most promising regarding cost reduction: catalyst layer (45 % of stack cost)
  - **Low loadings**
  - Alternative catalysts

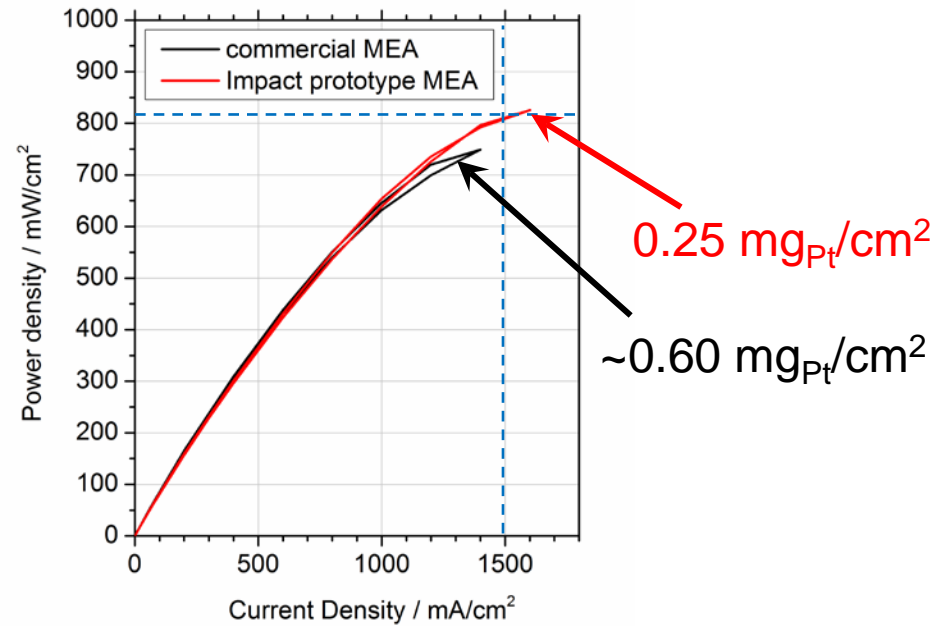
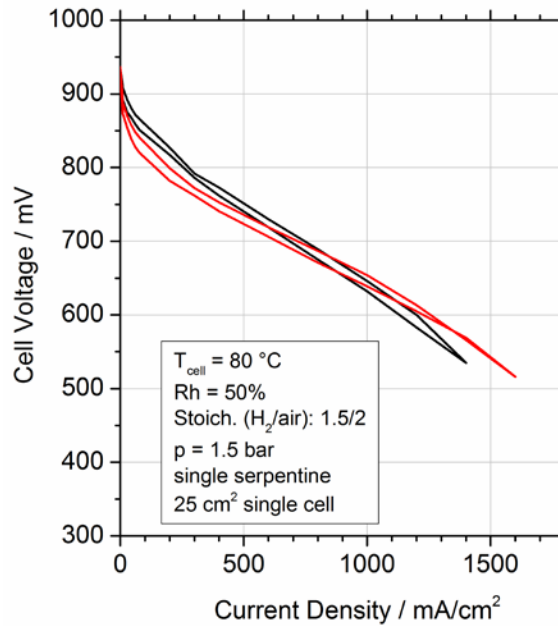


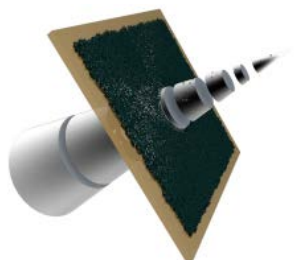




# Reduction of Pt content EU (Impact project)

Performance improvement at low loadings:

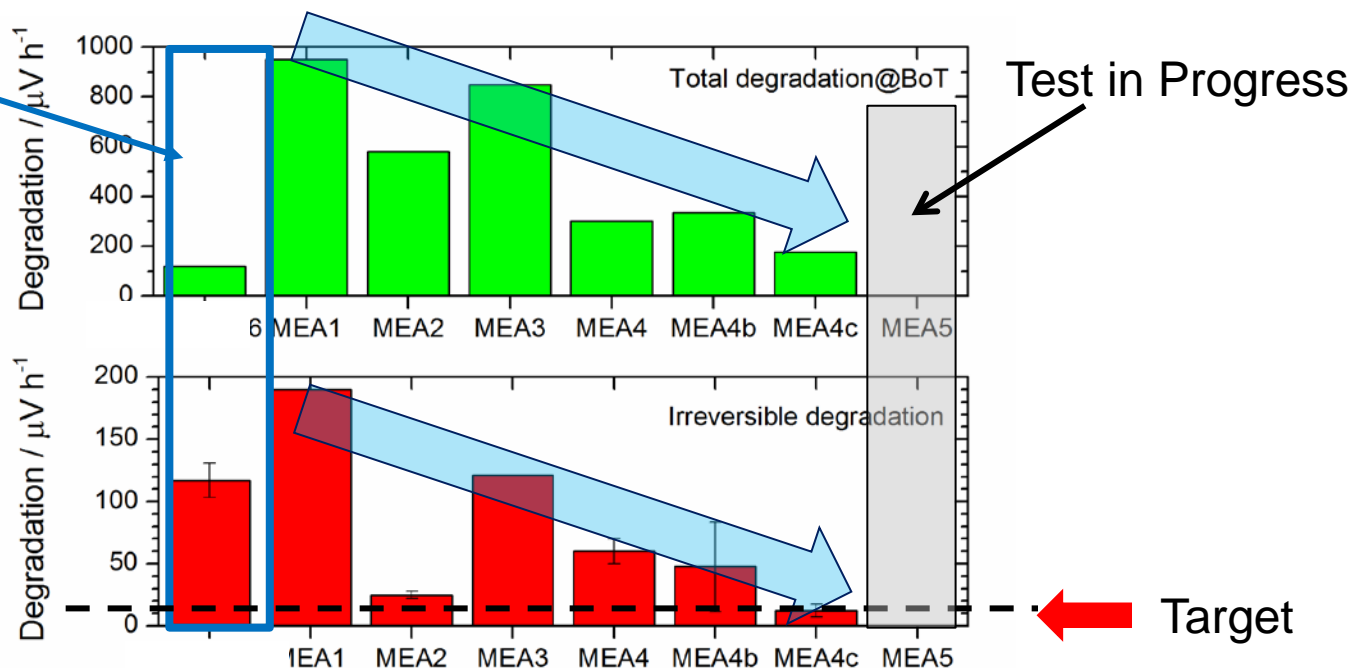




# Reduction of Pt content: Durability EU (Impact project)

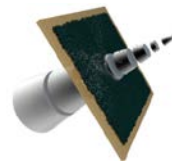
## Durability improvement (1 A/cm<sup>2</sup>):

Commercial MEA  
0.6mg<sub>Pt</sub>/cm<sup>2</sup>



- Reduced durability at reduced Pt- loading

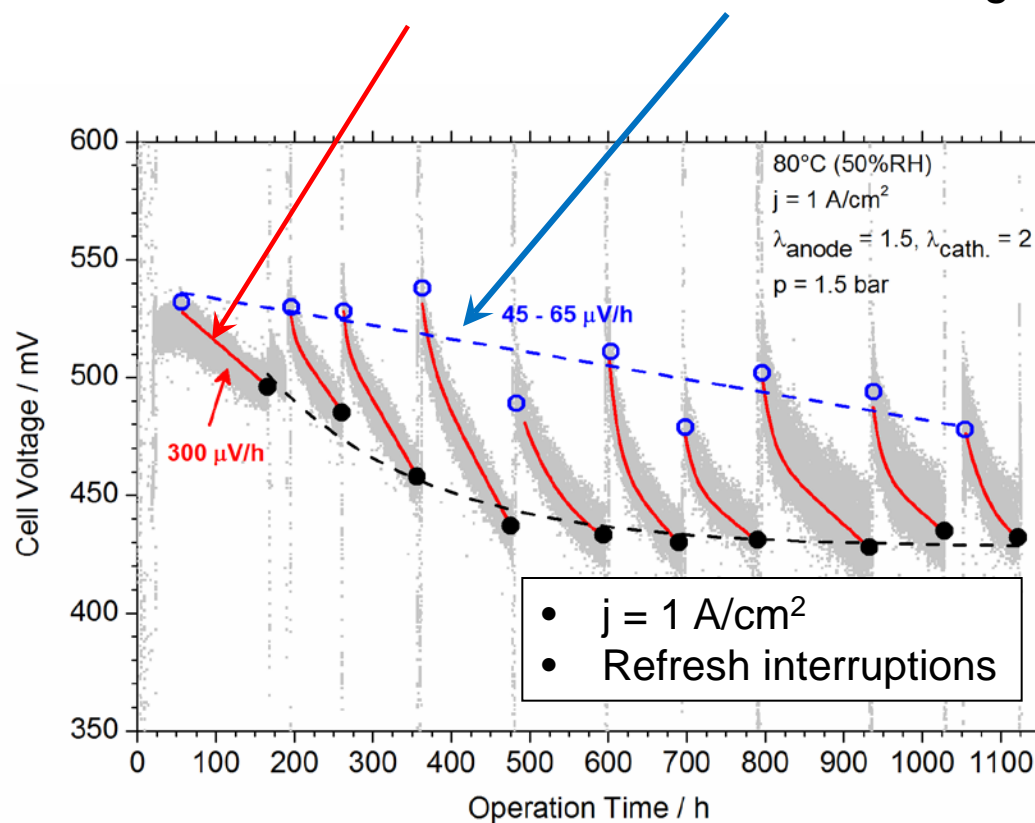


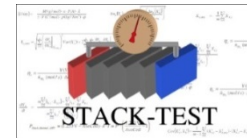
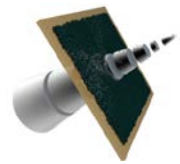


# Determination of Degradation Rates

Problem: No common procedure to determine degradation rates

Determination between **reversible** and **irreversible** degradation

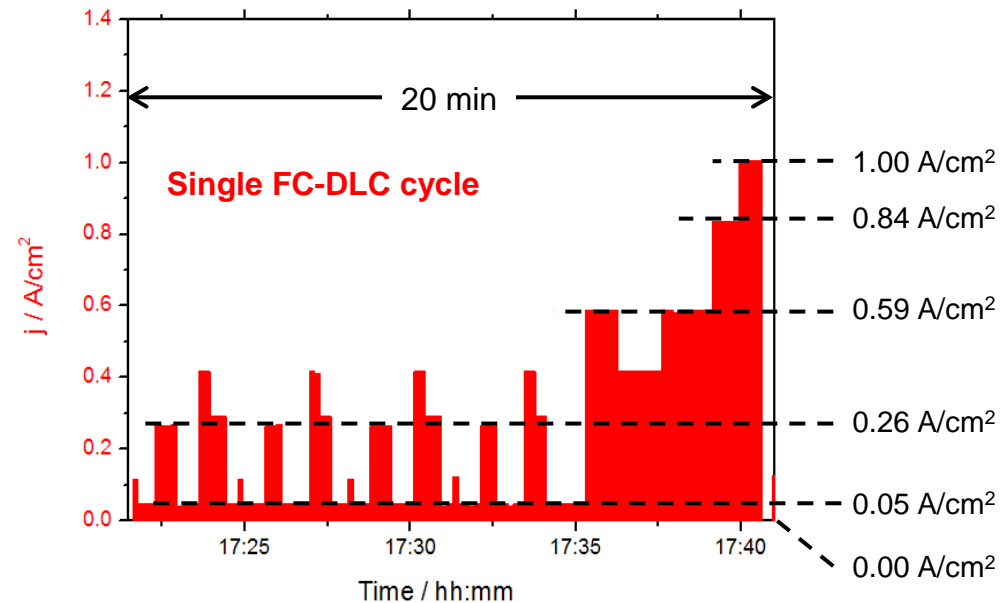
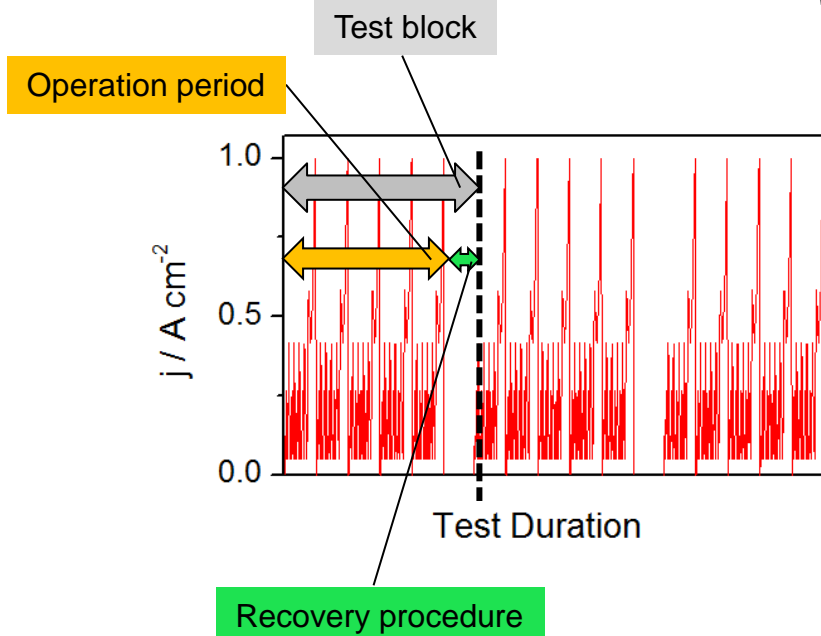




# Determination of Degradation Rates

## FC dynamic load cycle (FC-DLC) according to FCH-JU StackTest Project

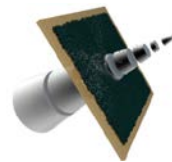
➔ Pseudo I-V curve after each cycle



Durability test:

- Sequence of test blocks consisting of an operation and a recovery period

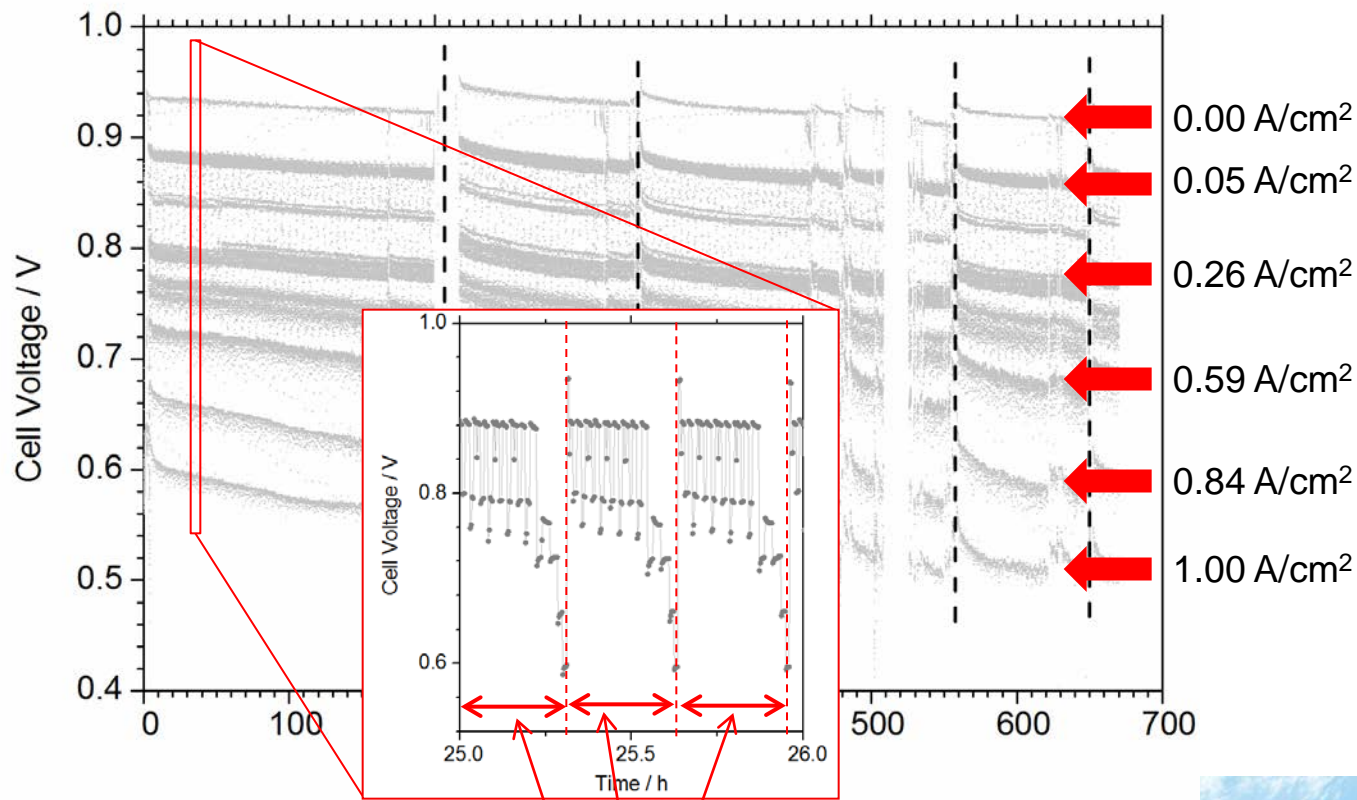




# Determination of Degradation Rates

## FC dynamic load cycle (FC-DLC) according to FCH-JU StackTest Project

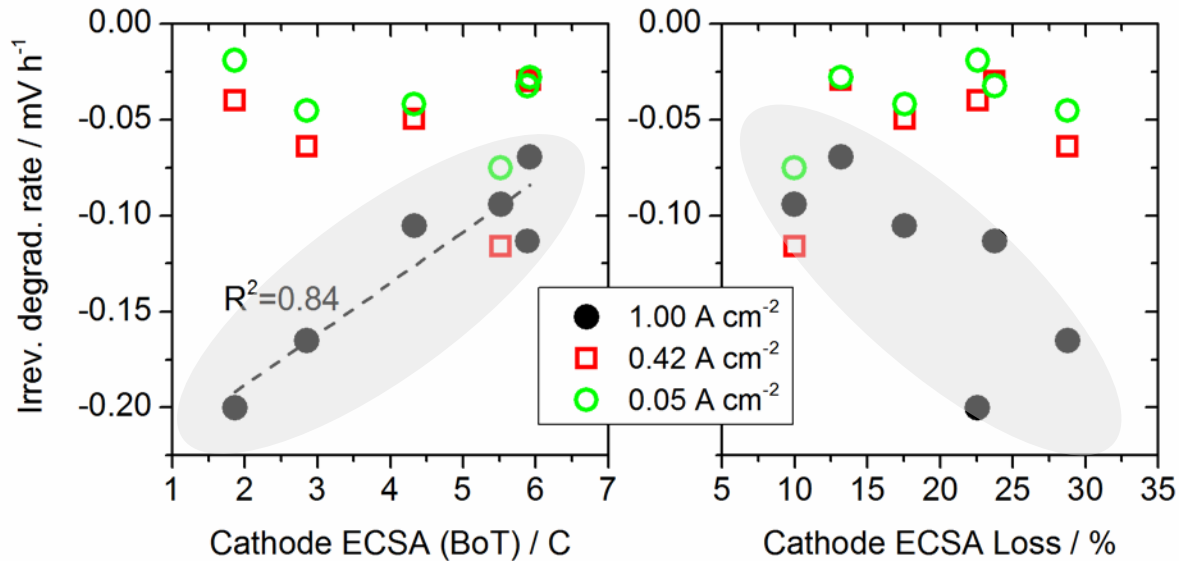
➔ Pseudo I-V curve after each cycle







# Degradation and Performance Vs Pt-loading

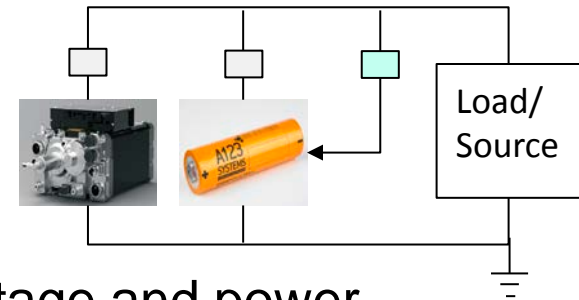


- Irreversible degradation increases with decreasing cathode ECSA (BoL)
- Slightly increased ECSA loss observed for high degradation rates
- No correlation observed for anode ECSA loss

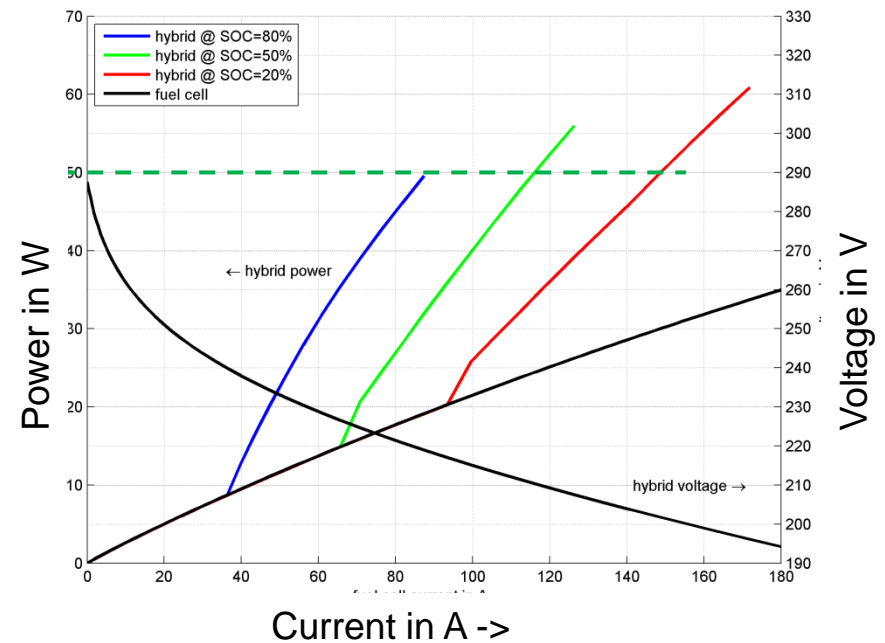
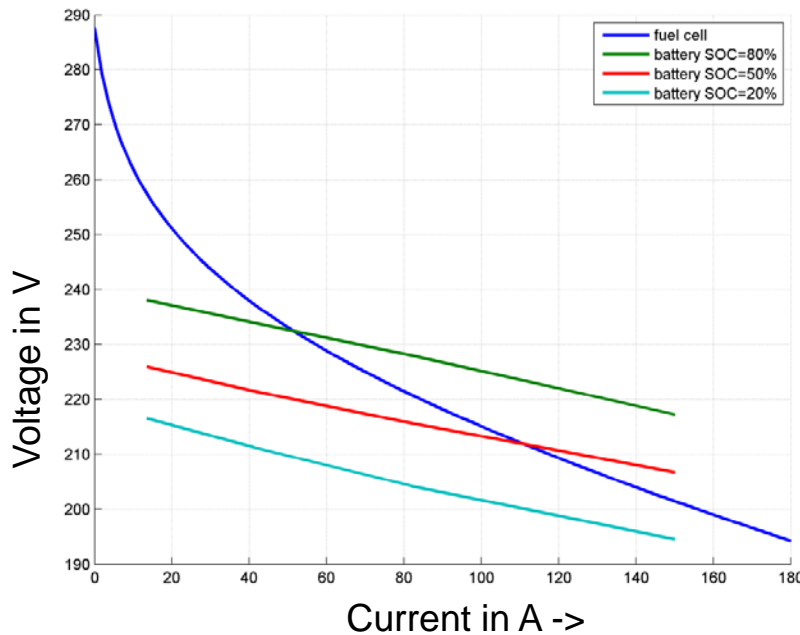


# Fuel Cells with Batteries: Concept of Power Boost by Hybridization

Fuel cell + Li battery direct hybrid



Modeling of fuel cell and battery hybrid: voltage and power



# Emission-free Aircraft

- Zero emission passenger flight with fuel cells
- HY4 combines high efficient power generation by fuel cell - battery hybrid with efficient drive train and economic fuselage.
- Air transport of up to 4 passengers with less than 350 g H<sub>2</sub> per 100 km at cruising speed of 160-200 km/h.
- Basis for future improvements regarding reliability, endurance and peak altitude.
- Future commercial emission-free passenger aircraft for up to 40-60 passengers seems possible with advanced fuel cell technology



ulm university universität

uulm

HYDROGENICS

Advanced Hydrogen Solutions

Flughafen



Stuttgart

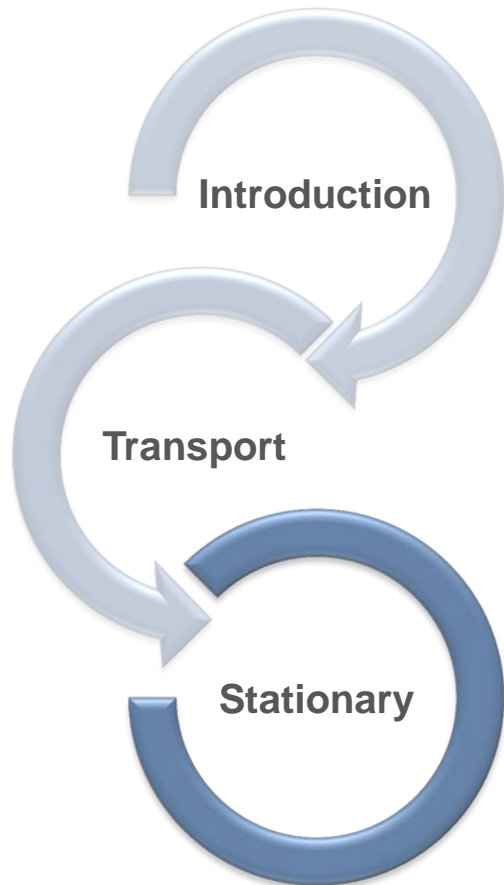
H2FLY



DLR



# Content



- Importance of battery and fuel cells
- Challenges
- Principle and design of fuel cells




- Transport requirements
- Lowering noble metal content
- Hybrid systems

- Status of residential application
- Japan
- Germany





# Stationary Application: Residential Application in Japan

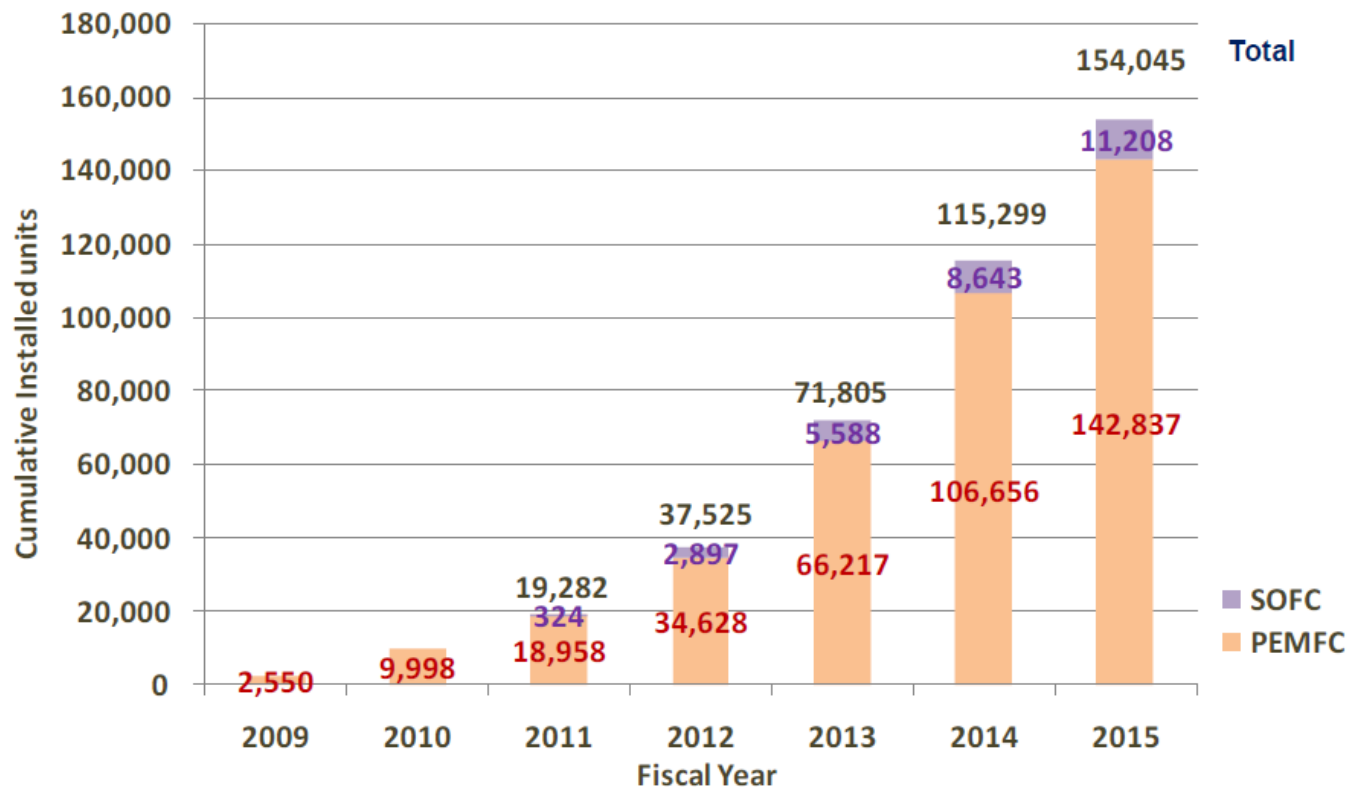
	Toshiba	Panasonic	Aisin Seiki
<b>Model</b>			
<b>Output</b>	700 W (PEM)	700 W (PEM)	700 W (SOFC)
<b>Size (mm)</b>	W780 x D300 x H1000	H1750 x W400 x D400	W780 x D330x H1195
<b>Weight</b>	86 kg	88 kg	100 kg
<b>Electrical Efficiency</b>	39 %	39 %	52 % @700W
<b>Hot water tank Capacity</b>	200L	140L	28 Litters
<b>Retail Price (list price) (excl. tax (8%))</b>	¥ 1,630,000 (excl. installation)	¥ 1,600,000 - (excl. installation)	¥ 1,785,000 (excl. installation)

Source: Tokyo Gas, Osaka Gas



# Stationary Application: Residential Application in Japan

- **Accumulated volume: more than 150,000 units, achieved within 7 years.**



Source: Agency for Natural Resources and Energy, Ministry of Economy, Trade and Industry



## Residential Systems in Germany

- Technology introduction program (TEP) for stationary residential fuel cells in place in Germany
- Goal: Increase the number of installation up to 75 000 until 2023

Manufacturer	Micro-CHP brand name	Electrical power [kW]	Thermal power [kW]	Electrical efficiency [%]	Total efficiency [%]	Technology
<b>Buderus</b>	<b>Logapower FC10</b>	0.7	0.62	45	85	SOFC
<b>Elcore</b>	<b>Elcore 2400</b>	0.3	0.7	32	104	HT PEMFC
<b>Hexis</b>	<b>Galileo 1000 N</b>	1.0	1.8	35	95	SOFC
<b>Junkers</b>	<b>CeraPower FC</b>	0.7	0.62	45	85	SOFC
<b>RBZ</b>	<b>Inhouse 5000+</b>	5.0	7.5	34	92	PEMFC
<b>SenerTec</b>	<b>Dachs InnoGen</b>	0.7	0.96	37	93	PEMFC
<b>SOLIDpower</b>	<b>BlueGEN</b>	1.5	0.61	60	85	SOFC
	<b>Engen-2500</b>	2.5	2.0	50	90	SOFC
<b>Viessmann</b>	<b>Vitovvalor 300-P</b>	0.75	1.0	37	90	PEMFC



# Conclusions

- Fuel Cell and Batteries are important technologies for our future energy system
- Fuel Cells can help to overcome some of batteries present and future limitations
- Transport and stationary power can profit from hybrid system

THANK YOU FOR YOUR ATTENTION !

The research leading to these results has received funding from the European Union's Seventh Framework Programme (FP7/2007-2013) for Fuel Cell and Hydrogen Joint Technology Initiative under Grant n° 303452 (Impact).

