

Smarte Rotoren für kosteneffiziente Windenergieanlagen

DPG-Tagung (Arbeitskreis Energie)

Jan Teßmer, Münster, 28.03.2017

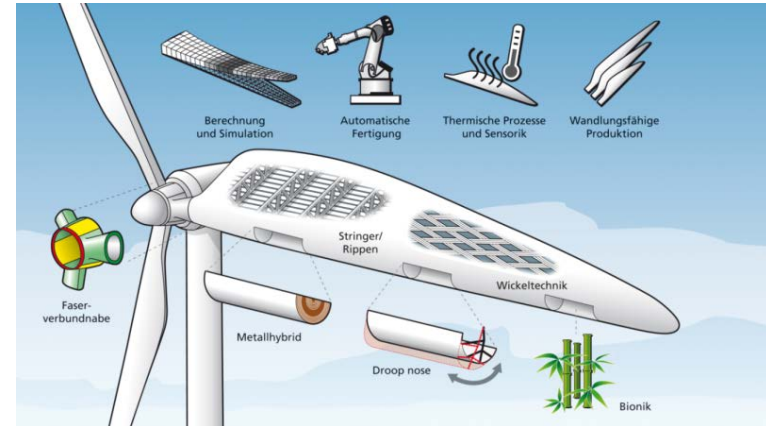
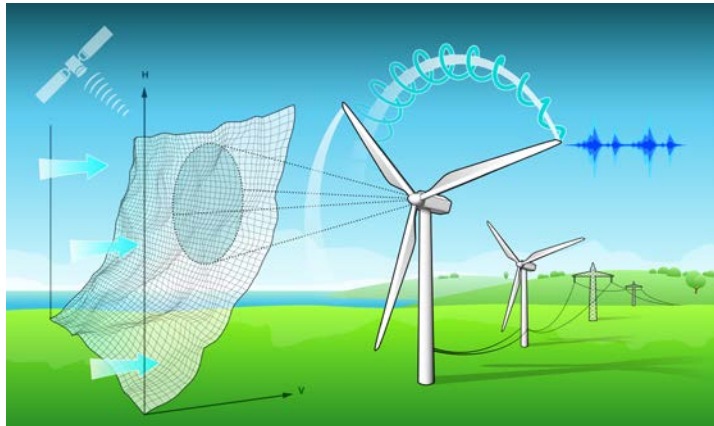


Wissen für Morgen

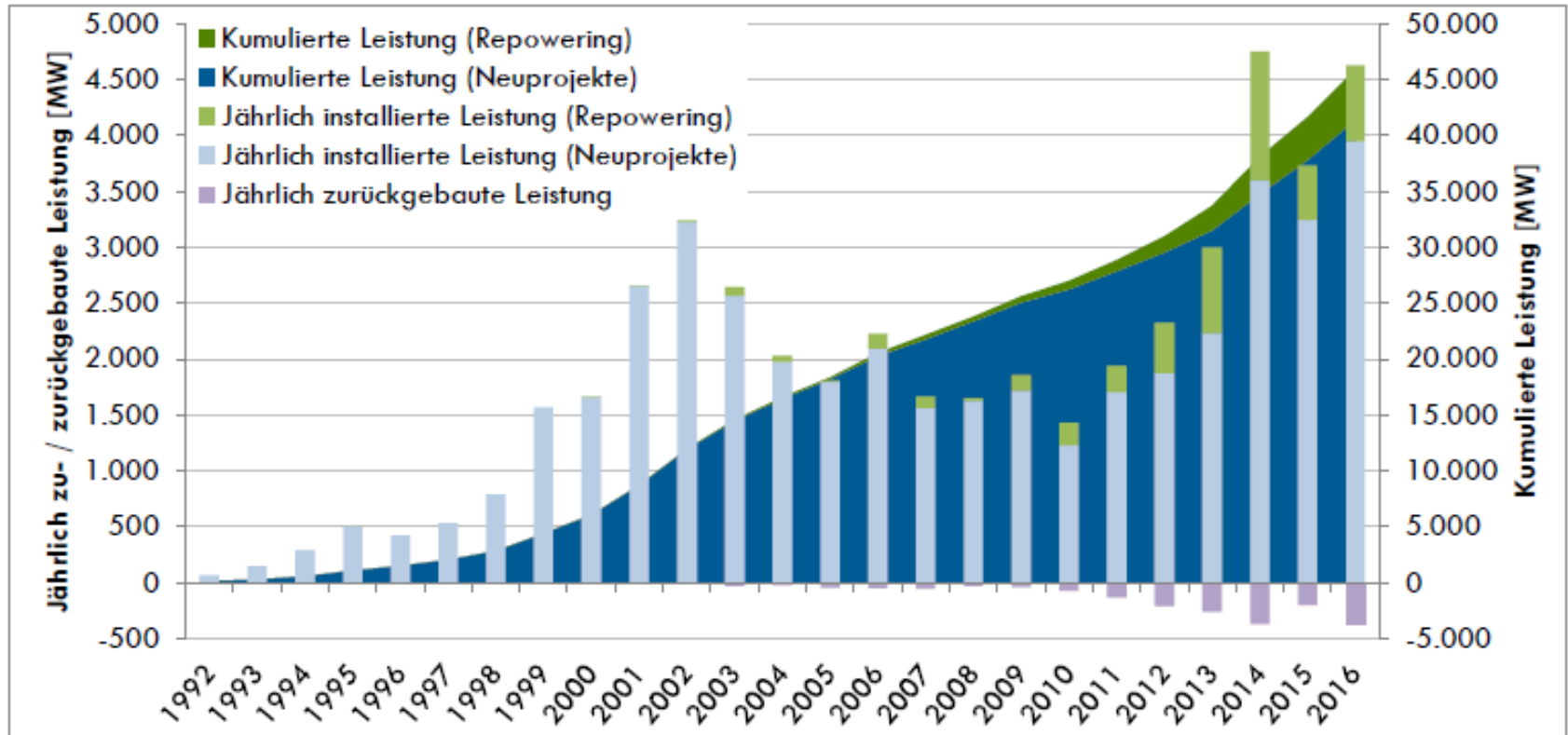
Smart Rotors for cost efficient Wind turbines

Agenda

- Some numbers
- Challenges for rotor & blades
- Experimental platform for wind energy research



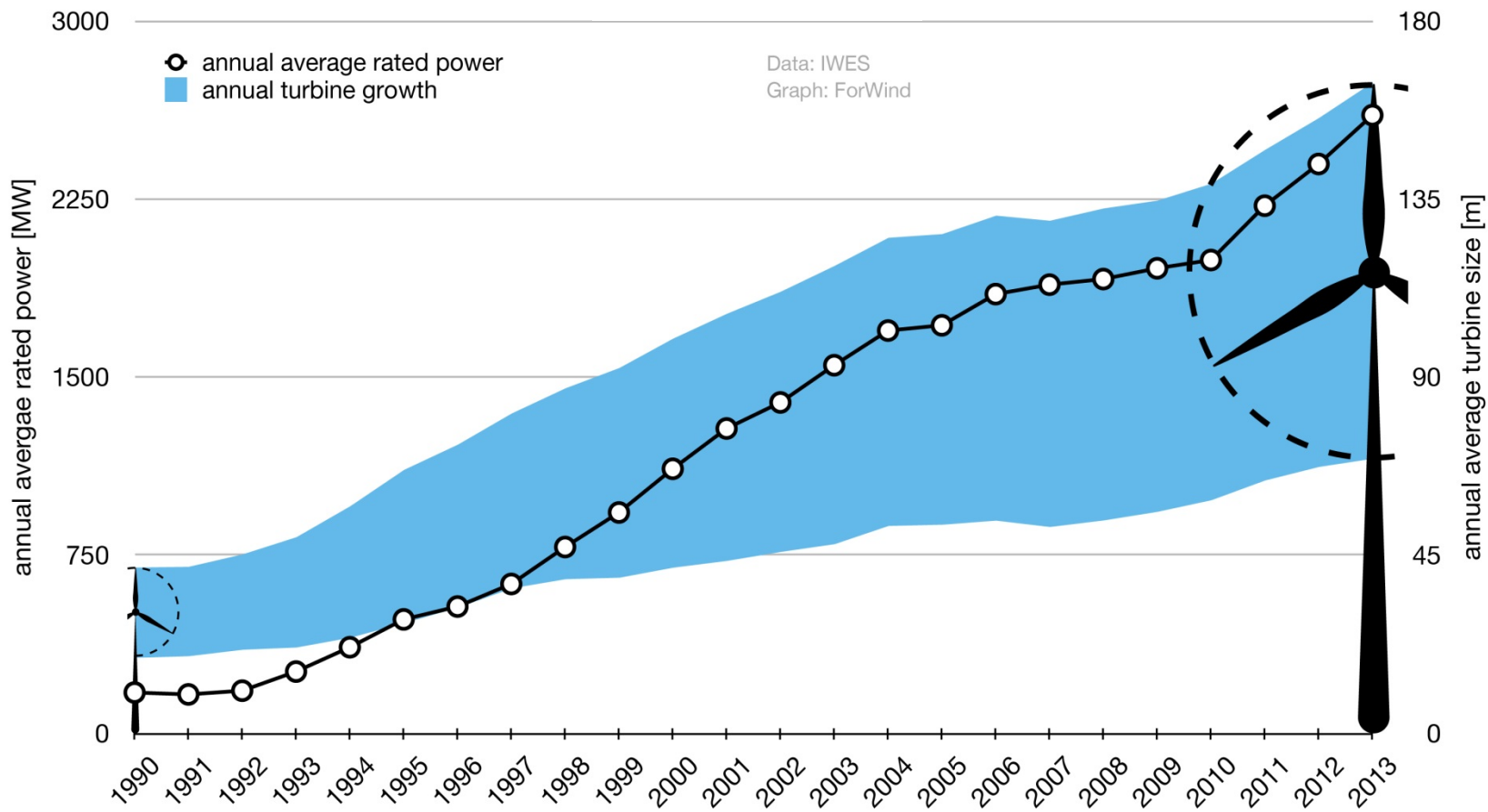
Wind energy Onshore in Germany



Quelle: DWG 2016, Status 31.12.2016



Growth of wind turbine size in Germany

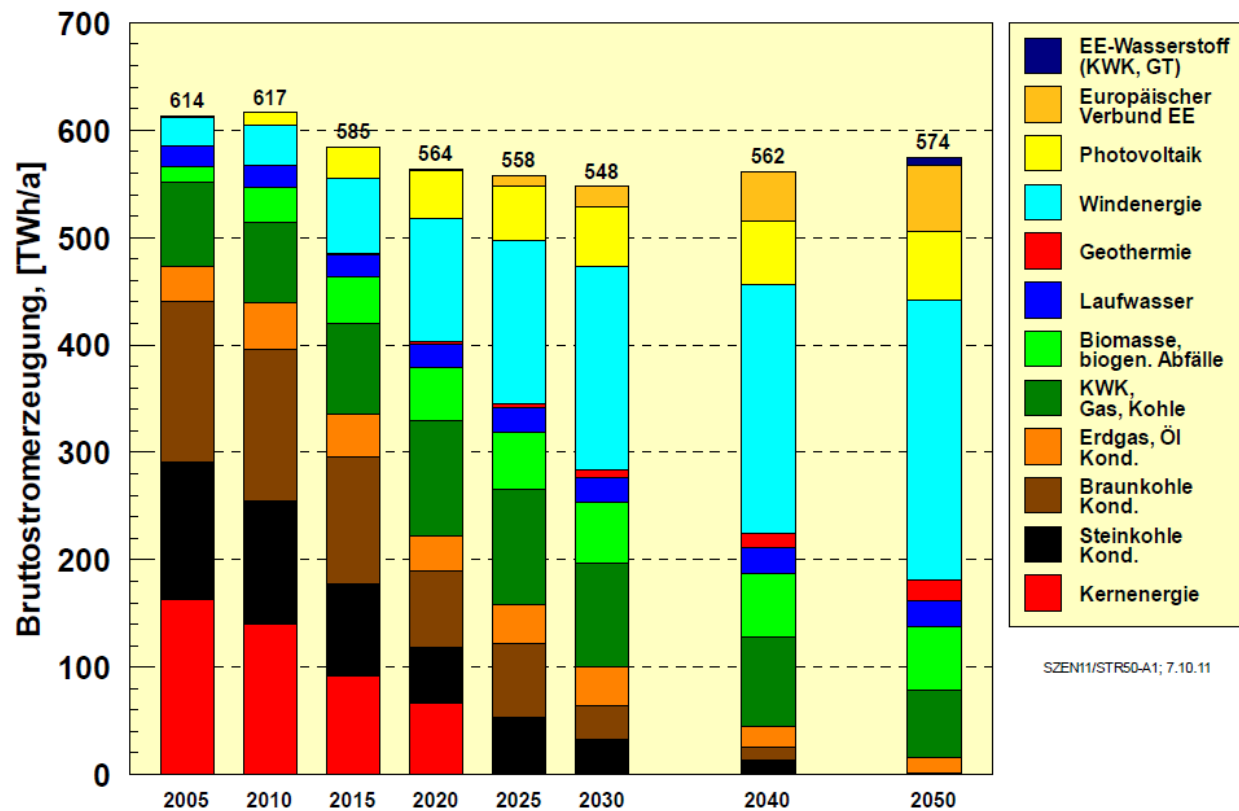


Quelle: ForWind 2014



Electrical Energy scenario for Germany

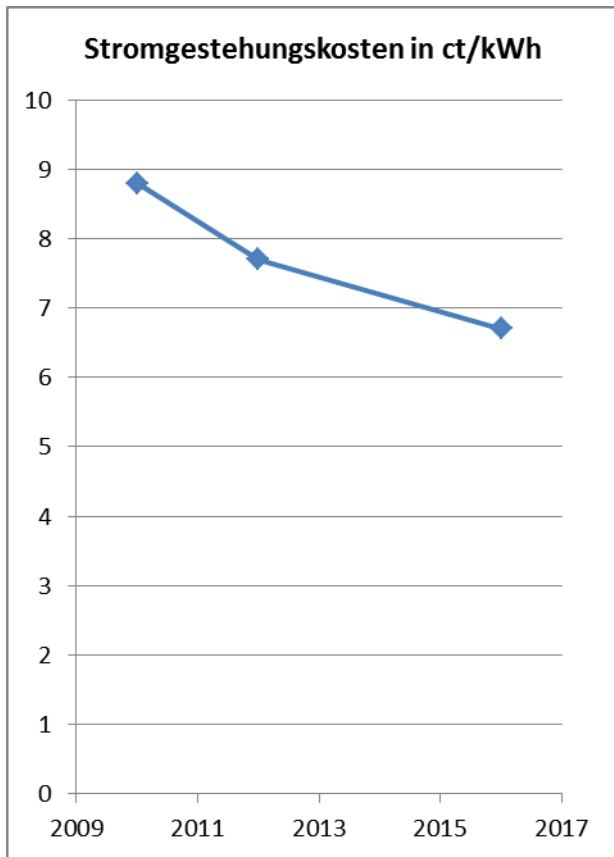
- Szenario 2011 A -



Quelle: DLR, IWES, IFBE 2011

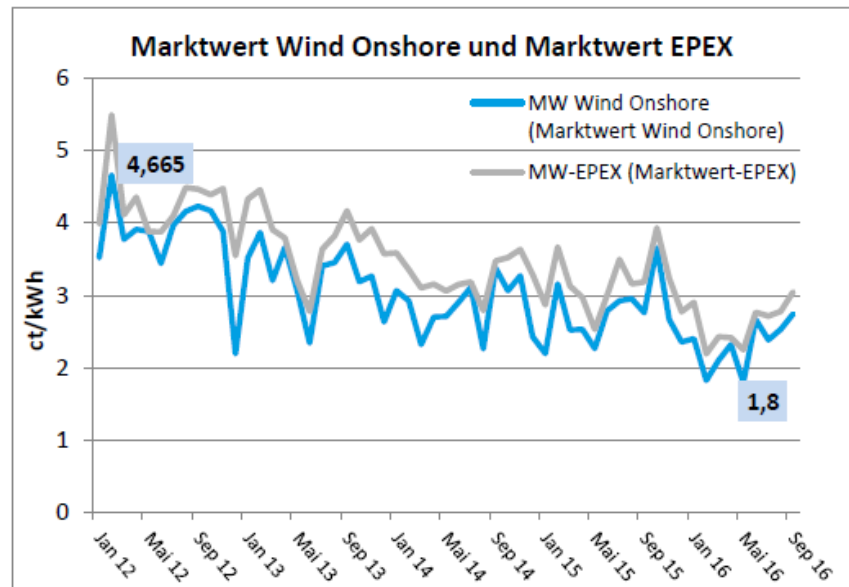


Wind energy Onshore in Germany



Quelle: DWG 2011, 2013, 2015
(für 100% Referenzstandort)

Challenge: Costs!



Quelle: DWG, ÜNB 2016

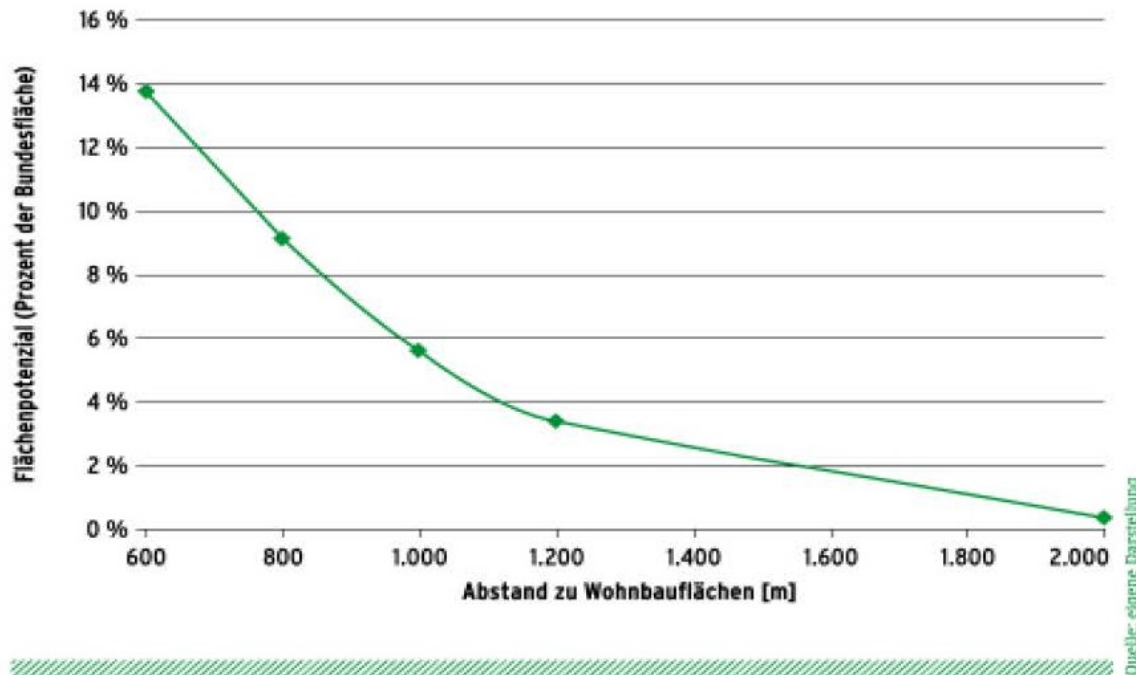


Wind energy Onshore in Germany

**Challenge:
Acceptance!**

Potential und aktuelle Hemmnisse

Abbildung 12: Einfluss des Abstands zu Wohnbauflächen auf die Höhe des ermittelten Flächenpotenzials



Quelle: Marktanalyse, BMWi 2015



Challenge costs - Power and Capacity at „same“ site -

- Rated Power (MW)
- Capacity (MWh / year) ; 1 year = 8.760h



Challenge costs - Power and Capacity at „same“ site -

AN-Bonus

Herzlich willkommen
bei der Bürgerwindgesellschaft
„Windkraft Diemarden GmbH & Co. KG“

Unsere Gesellschaft zählt 356 Mitglieder, die hier einen Beitrag zu einer nachhaltigen Energiewende in regionalen Strukturen und regionaler Wertschöpfung leisten.

Sie stehen vor der Windkraftanlage „Bischhausen 1“.

Anlagentyp:	AN-Bonus
Nennleistung:	1.300 kW (1,3 MW)
Nabenhöhe:	68 m
Gesamthöhe:	99 m (Rotorblattspitze)
Rotordurchmesser:	32 m
Jahresstromproduktion:	1,85 Mio kWh
Baujahr:	2000

Mit der Jahresproduktion von „Bischhausen 1“ lassen sich ca. 500 Haushalte mit einem Jahresverbrauch von 3.500 kWh versorgen.

Weitere Infos: www.windkraft-diemarden.de
Windkraft Diemarden GmbH & Co. KG,
Ludolfshausen 35, 37133 Friedland

Stand: 2014/7



E-101

Herzlich willkommen
bei der Bürgerwindgesellschaft
„Windkraft Diemarden GmbH & Co. KG“

Unsere Gesellschaft zählt 356 Mitglieder, die hier einen Beitrag zu einer nachhaltigen Energiewende in regionalen Strukturen und regionaler Wertschöpfung leisten.

Sie stehen vor der Windkraftanlage „Bischhausen 4“

Anlagentyp:	Enercon E-101
Nennleistung:	3.000 kW (3 MW)
Nabenhöhe:	135 m
Gesamthöhe:	187,5 m (Rotorblattspitze)
Rotordurchmesser:	101 m
Jahresstromproduktion:	ca. 6.800.000 kWh
Baujahr:	2013

Mit der Jahresproduktion dieser Anlage lassen sich ca. 1.950 Haushalte mit einem Jahresverbrauch von 3.500 kWh versorgen.

Weitere Infos: www.windkraft-diemarden.de
Windkraft Diemarden GmbH & Co. KG,
Ludolfshausen 35, 37133 Friedland

Stand: 2014/7

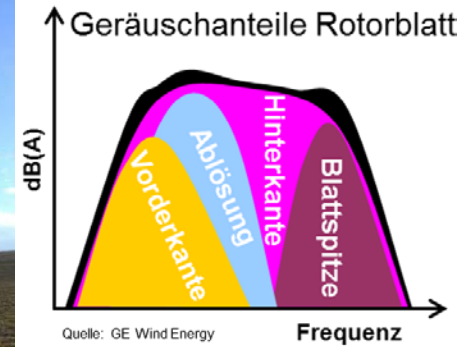


$$1.850 \text{ MWh} / 1,3 \text{ MW} = 1.420 \text{ h}$$

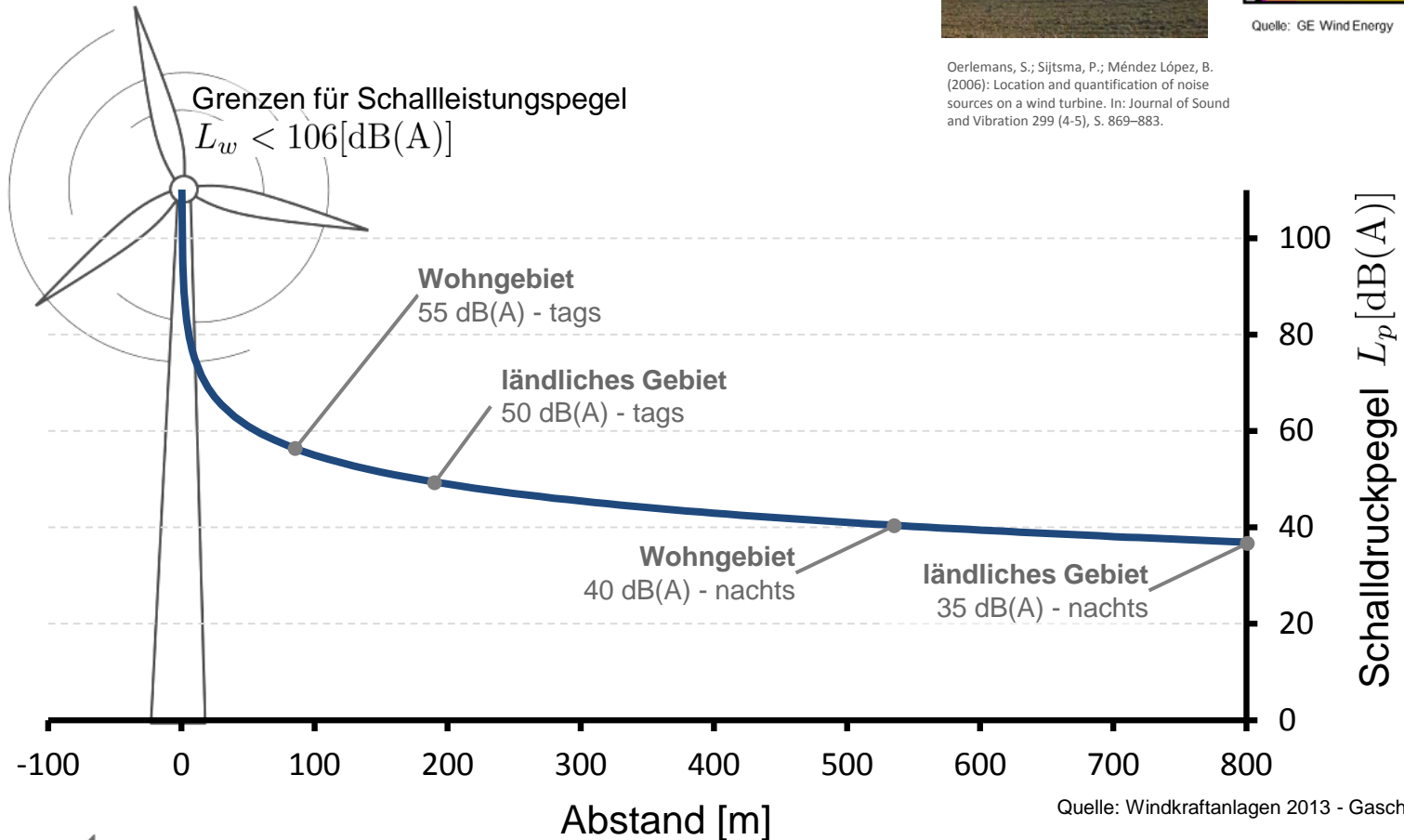
$$6.800 \text{ MWh} / 3,0 \text{ MW} = 2.270 \text{ h}$$



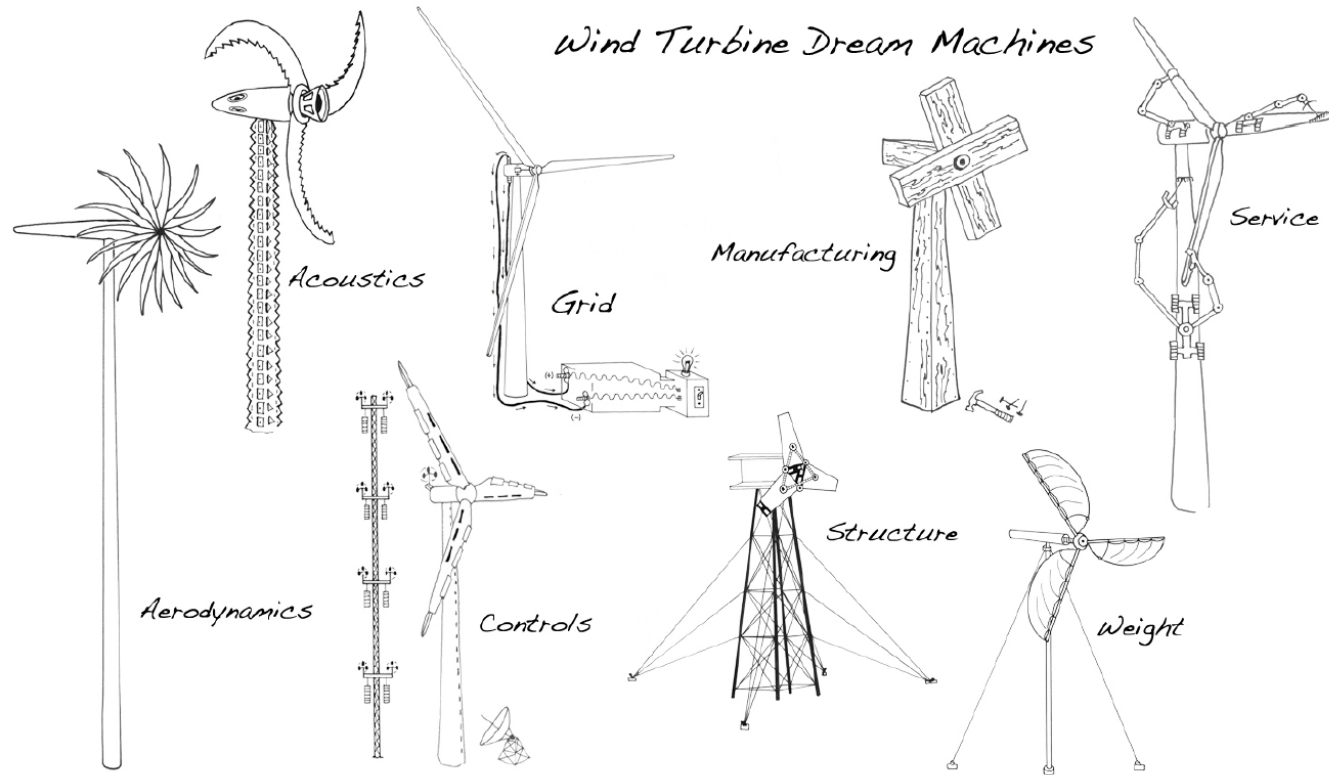
Challenge Acceptance - e.g. Noise -



Oerlemans, S.; Sijtsma, P.; Méndez López, B. (2006): Location and quantification of noise sources on a wind turbine. In: Journal of Sound and Vibration 299 (4-5), S. 869-883.



Solutions ...



Quelle: Dykes and R. Meadows:
'Applications of Systems Engineering to the
Research, Design, and Development of
Wind Energy Systems', Technical Report
NREL, 2011



Large Rotor Blades - Noise Challenges -

Problem of „longer“ blades

- Larger blade tip velocity $u = f(L)$
- More Noise: $N = f(u^5)$

Measures

- Technologies for trailing edges with reduced noise emission
- RANS/CAA – based noise prediction for „Design2Noise“
- Validation measurement in acoustic wind tunnel (AWB)

→ Concepts investigated in BMWi Project BELARWEA

Outlook

- Field test validation (→ DFWind)
- Multidisciplinary integration of structure-dynamic, aero-dynamic und acoustic computational methods within blade design

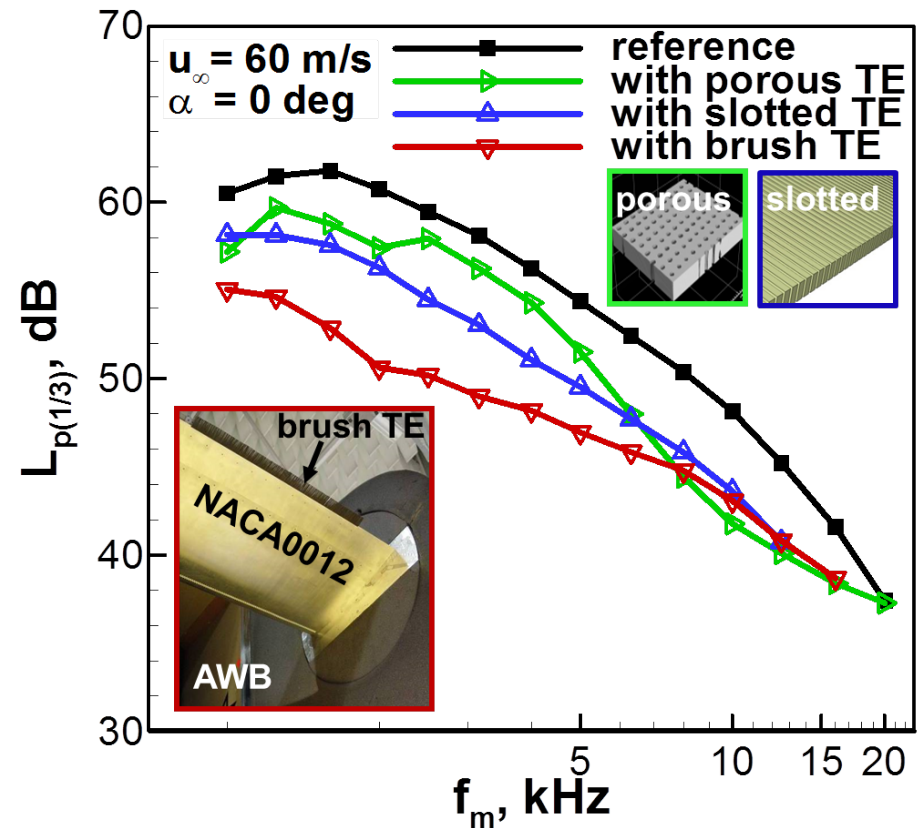
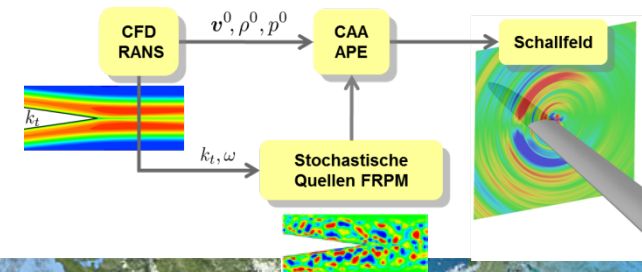


Bild: Herr (DLR)



Large Rotor Blades - Cost Challenges -

Material

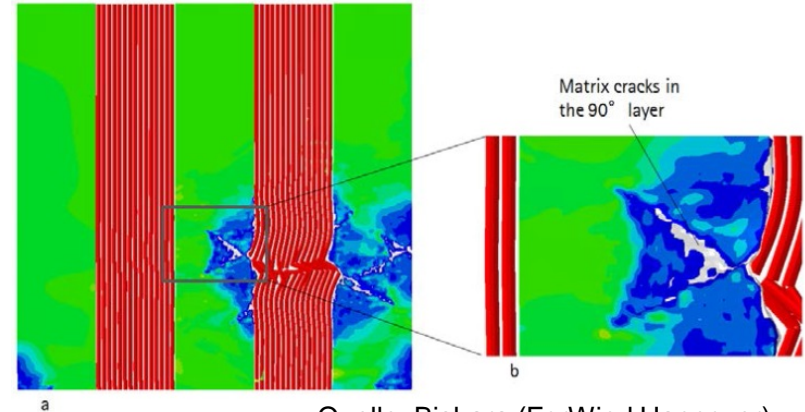
- Selection of performant and cost efficient material components
- Anisotropic material systems, suitable modelling and computational methods
- Test facilities & methods for validation and verification (V&V)

Production

- High placement rate and directional accuracy through Direct-Fiber-Placement technologies
- Automatic tolerance management, e.g. for monitoring of curing processes

Operation and Maintenance

- Reliability analysis of wind turbines using smart blades



Quelle: Bishara (ForWind Hannover)

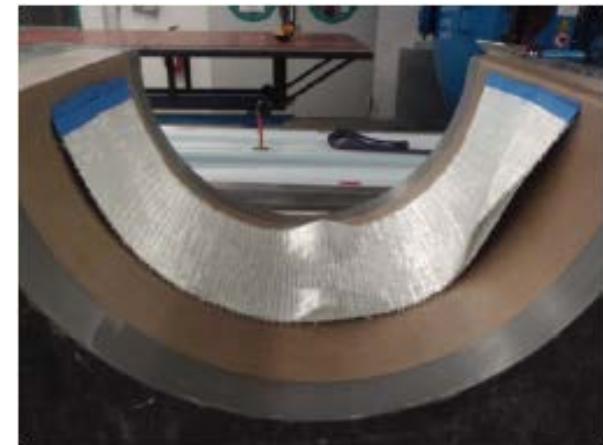


Bild: Wieland (DLR)



Large Rotor Blades - Load Challenges -

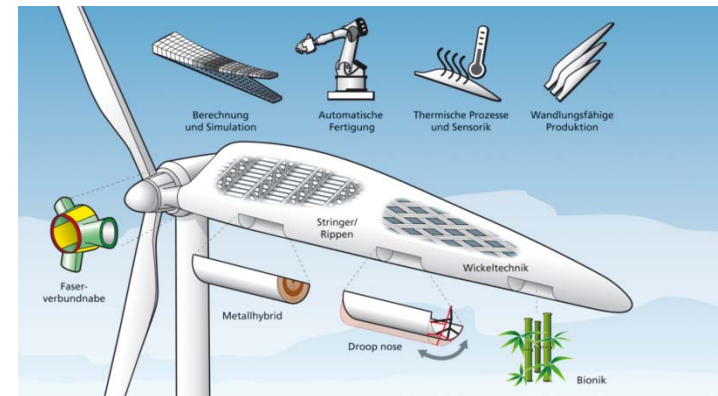
High loads & load changes, e.g. through

- Turbulent inflow conditions
- Maximization of rated load range
 - Large blades for high yield already at low wind velocities
 - Late cut-off at strong wind

Relief through intelligent rotor blades (Smart Blades)

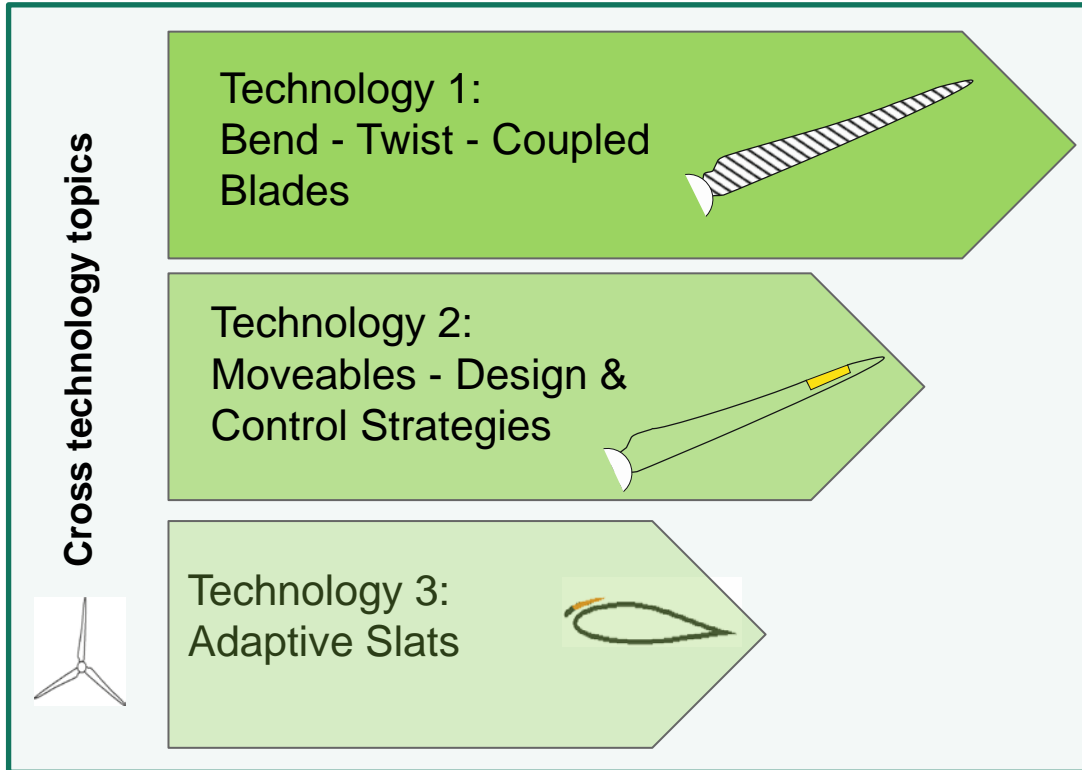
- Passive technologies utilizing Bend-Twist-Coupling
- Active technologies utilizing quick mechanisms at leading and trailing edges
- Optimized controller methods

→ Concepts investigated in
BMW Project SmartBlades / SmartBlades2



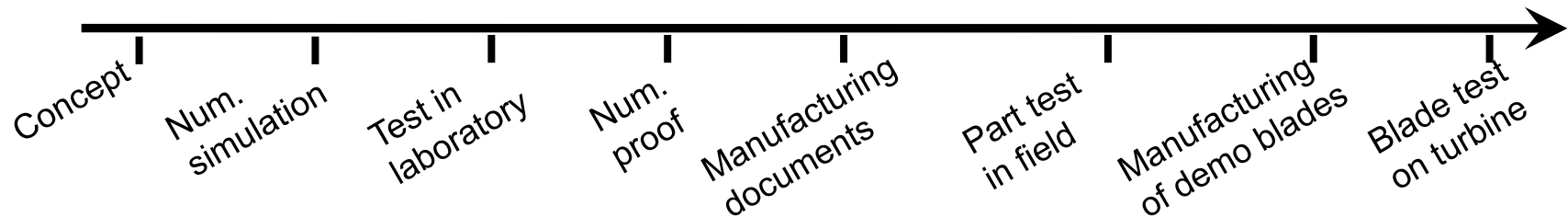
Smart Blades: Project structure and objectives

aufgrund eines Beschlusses
des Deutschen Bundestages



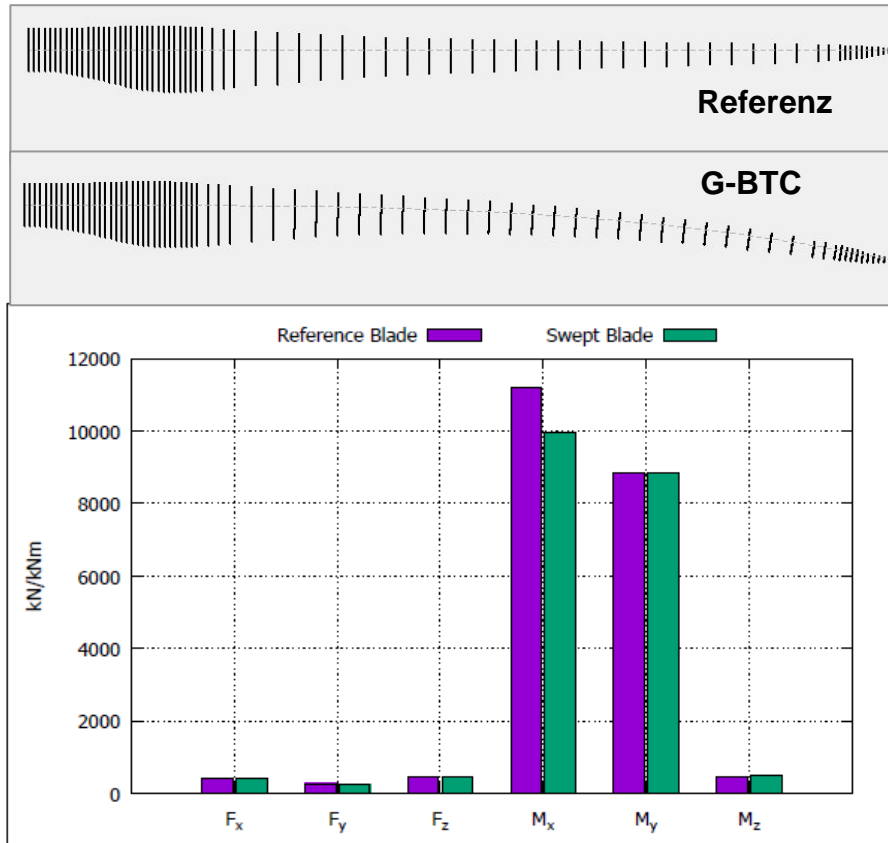
Strategic objectives

- Num. proof of load reduction with Smart Blades
- Decrease the CoE
- Test of demo blades on real turbine

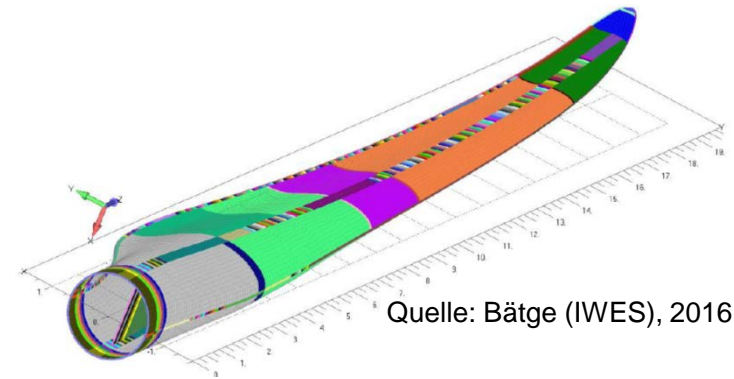


Smart Blades - Bend Twist Coupling (BTC) -

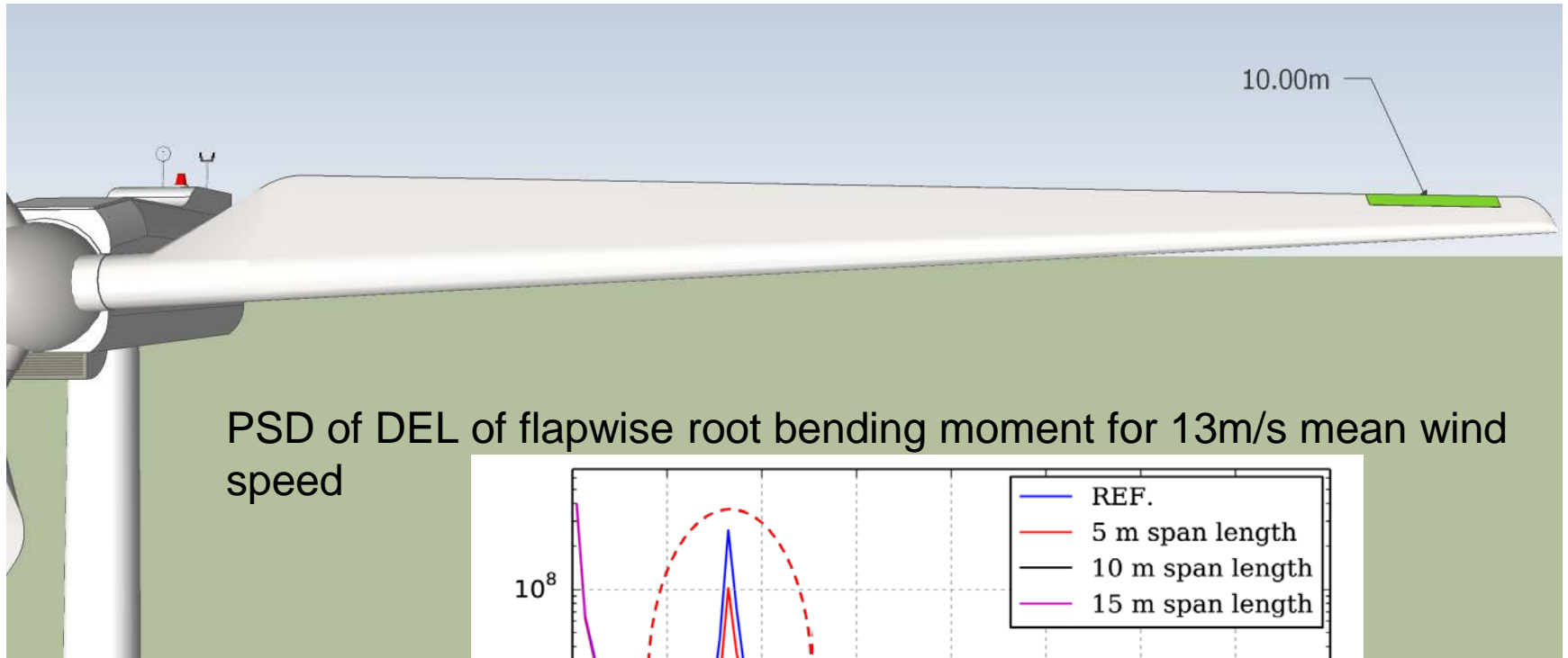
- Development of Geometric BTC blades and simulation on wind turbine
- Design of Demo Blade (20m) and manufacturing of the appropriate tooling



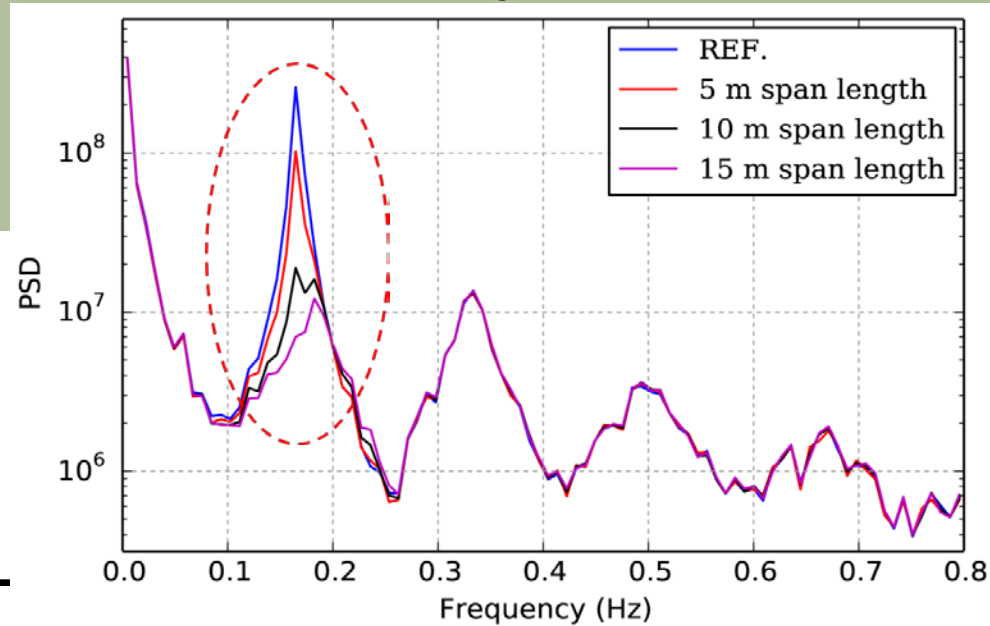
Fatigue DEL at blade root, Sevinc (IWES), 2016



Smart Blades – Active trailing edge -



PSD of DEL of flapwise root bending moment for 13m/s mean wind speed



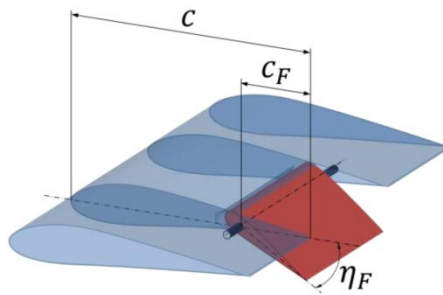
Quelle: N. Oltmann (DLR), R. Ungurán FW - OL)



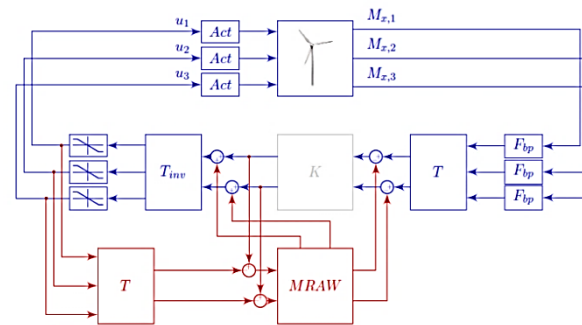
Smart Blades – Active trailing edge -

Moveables: Design & Control Strategies

- Concept and realization of a lightweight flexible trailing edge demonstrator for wind energy turbines
- A comparison of individual pitch and trailing edge flap control for structural load mitigation of a wind turbine
- Investigation on various configurations for Load Reduction of Wind Turbines



Quelle: Oltmann (DLR)



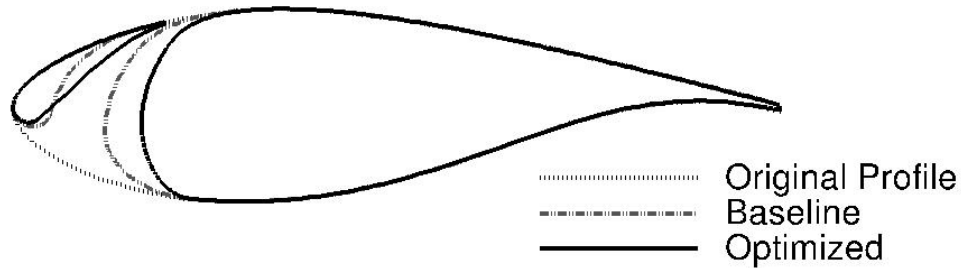
Quelle: Ungurán (FW - OL)



Quelle: Pohl(DLR)

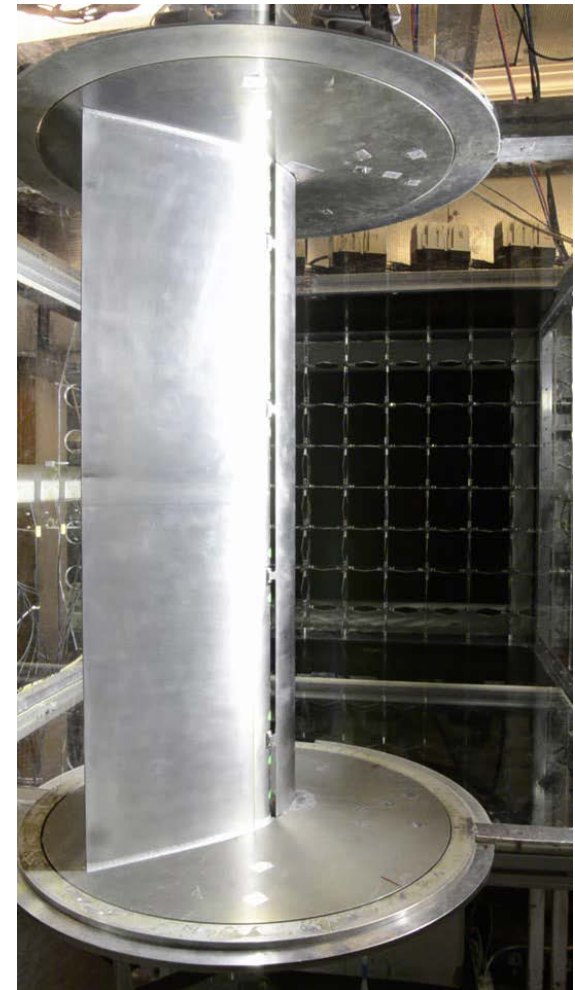
Smart Blades – Active leading edge -

Integrated Slat configuration



Quelle: Manso Jaume (DLR), 2015

- Design of an integrated leading edge slat
- Wind tunnel tests on airfoils with active slats
- Feasibility of adaptive slats concept is proofed



Quelle: T. Homeyer (FW-OL), Huxdorf (DLR), 2016

Smart Blades – Active leading edge -

Proof of concept

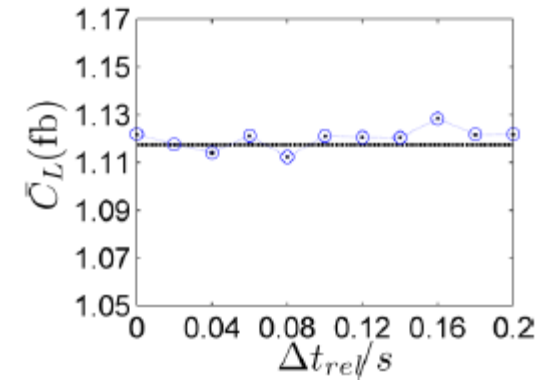
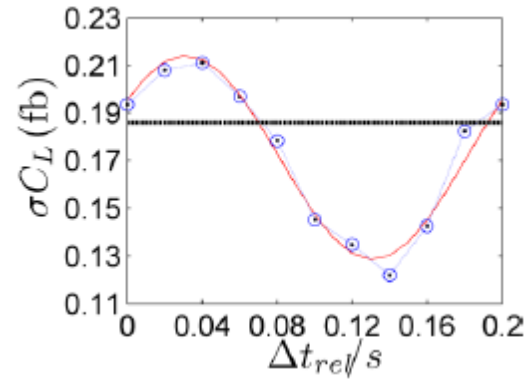
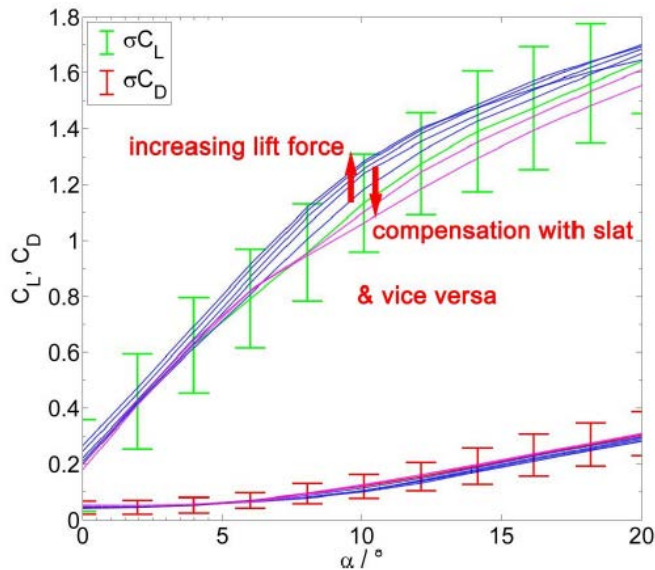
Wind tunnel measurements with fluctuating inflow ($\pm 6^\circ$ AoA at 5Hz) generated

→ Proof of mechanism effectivity

- Load compensation through slat closing/opening

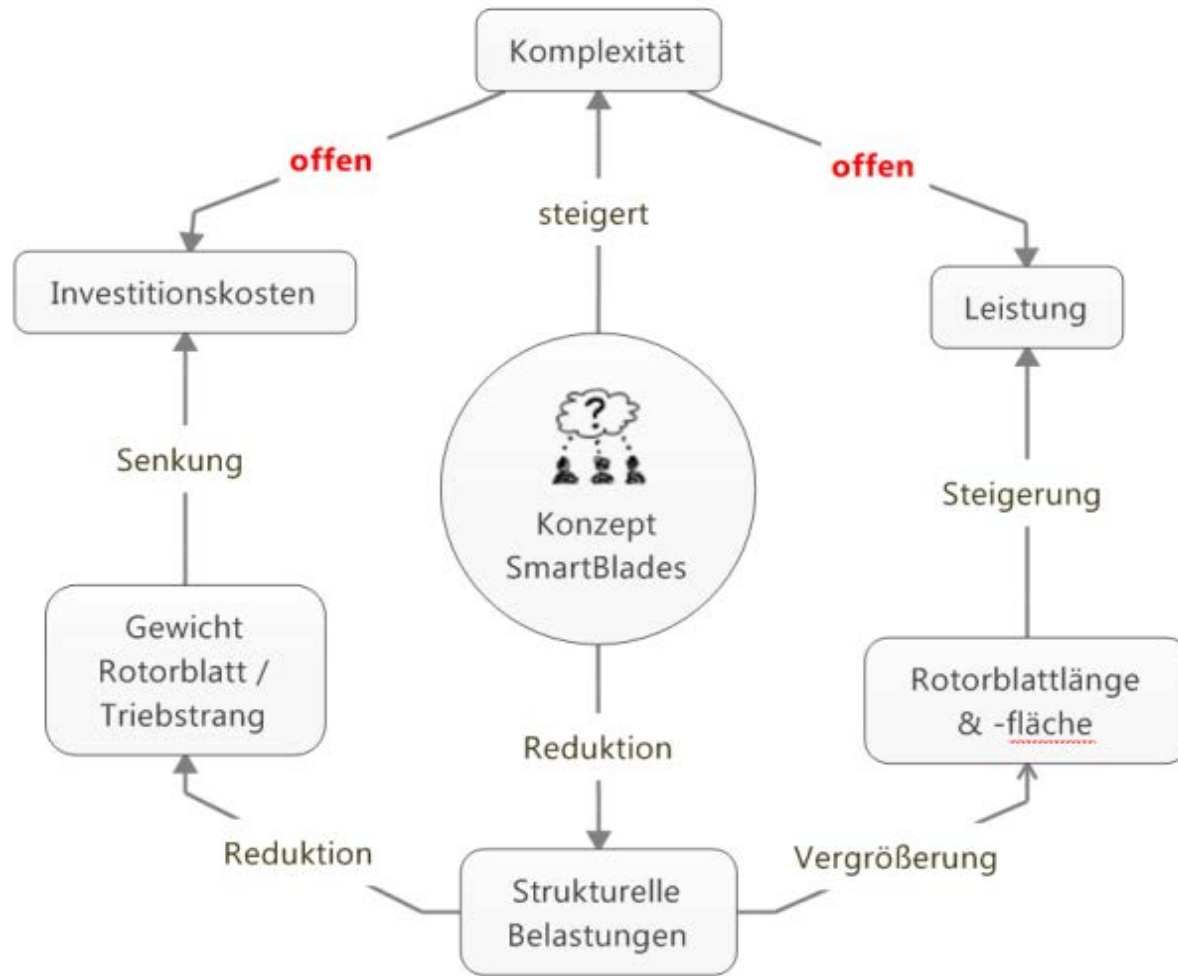
→ Proof of dynamic relevance

- turbulent loads (caused by σC_L) can be reduced at constant mean value ($\overline{C_L}$)



Quelle: T. Homeyer et al. (FW-OL), 2016

Smart Blades - Successful? -

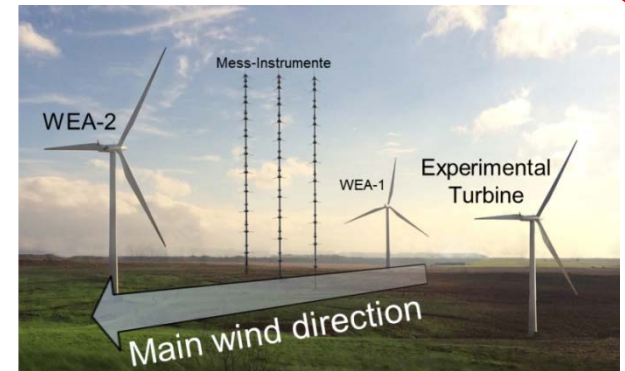
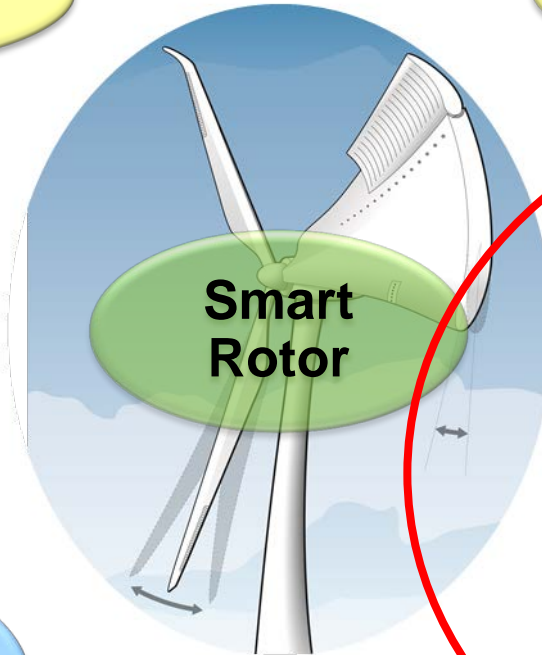
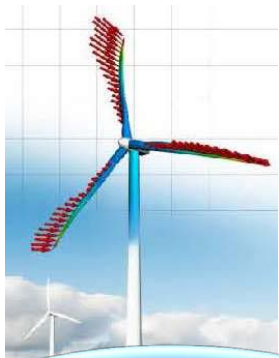


Methods and Technologies for Smart Rotors - Validation and Verification (V&V) -

Efficient
Design, Analysis,
Production

Robust
Wind Resources,
Operation Strategies

Acceptance
Noise: Emission,
Transmission, Immission



Analyse & Simulation
Code-Development
- Multi-Disciplinary
- Multi-Fidelity
Loads, Sensitivities
Studies & Predictions

Experimental Research Platform
- Phenomena, Data
- Technologies: Testing & Qualification
- Methods: V&V



Platform for Wind Energy Research



Gefördert durch:



Bundesministerium
für Wirtschaft
und Energie



Niedersächsisches Ministerium
für Wissenschaft und Kultur

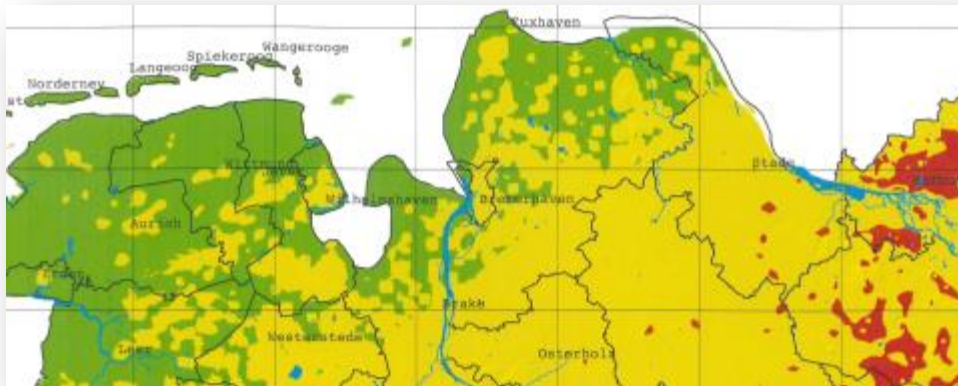
aufgrund eines Beschlusses
des Deutschen Bundestages



Project PROWind

- Implementation of Basic Research Infrastructure -

- Site selection, development and approval in Lower Saxony
- Planning and implementation of basic research infrastructure
- Erection of 2 WT (ca. 2,5 MW)



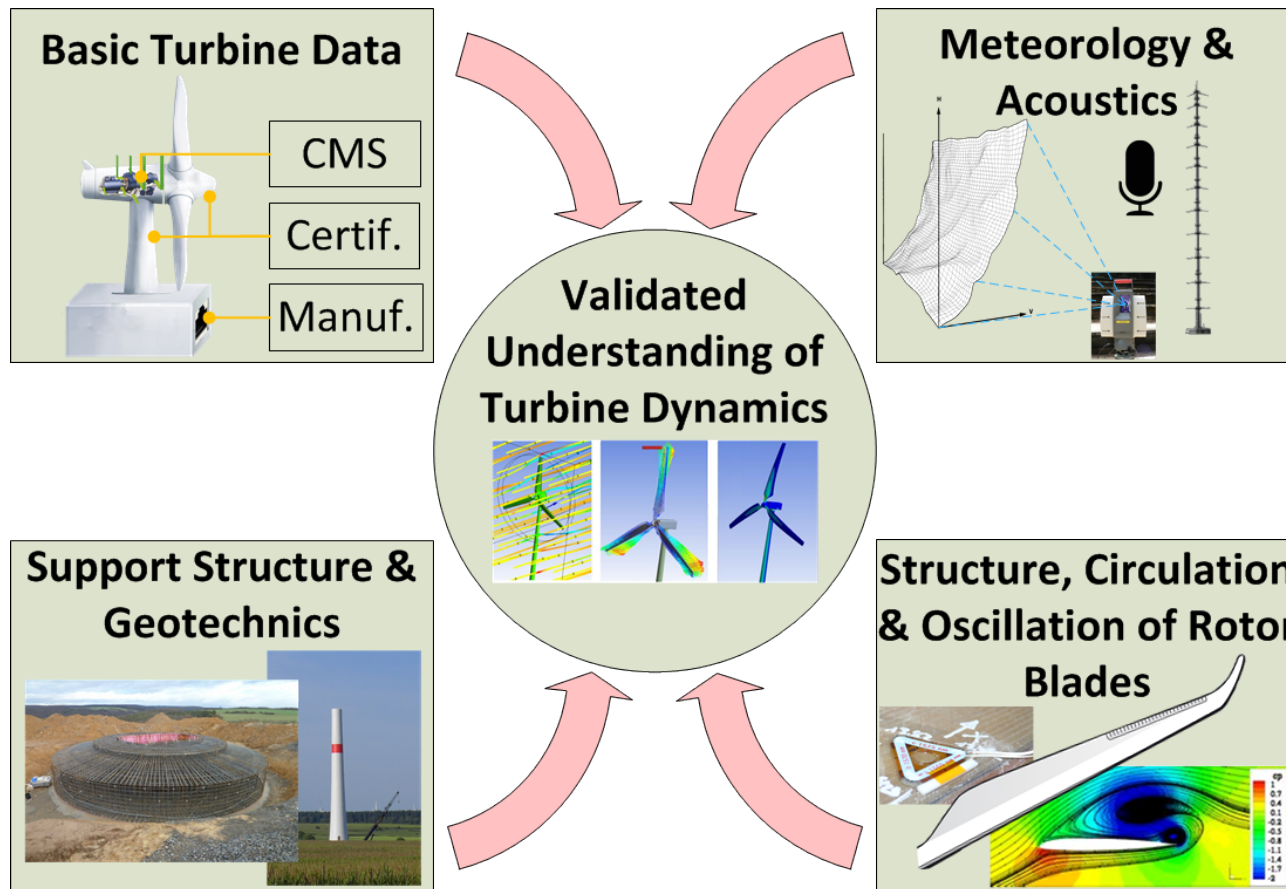
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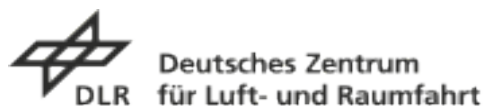
**Niedersächsisches Ministerium
für Wissenschaft und Kultur**



Project DFWind - Research Enhancement (www.dfwind.de) -



Gefördert durch:

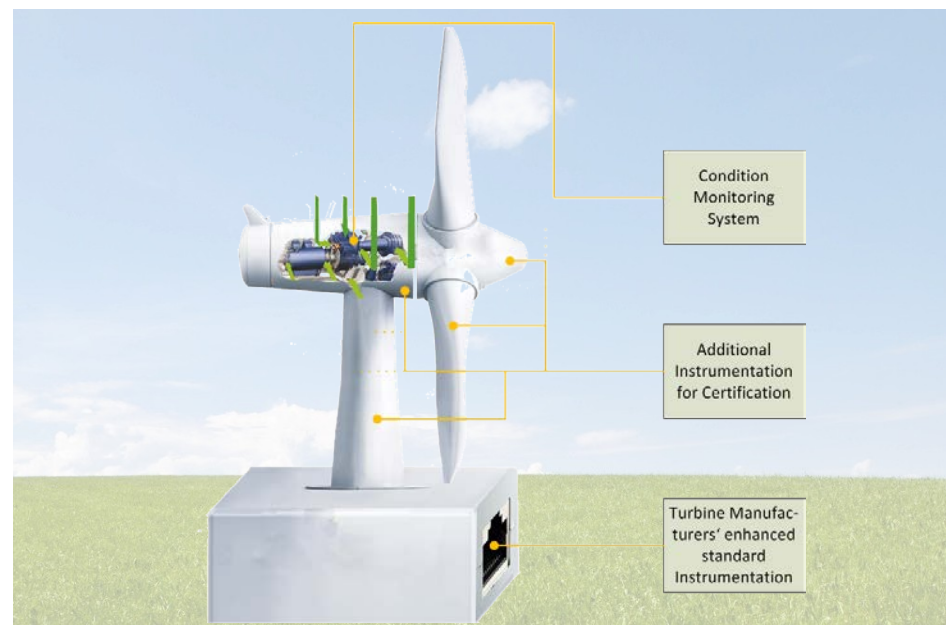
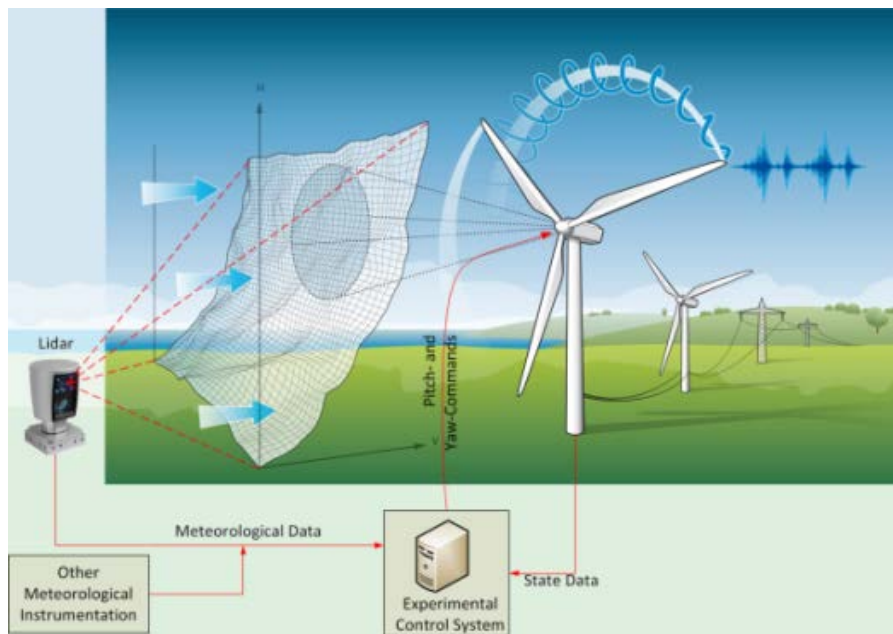


aufgrund eines Beschlusses
des Deutschen Bundestages



DFWind

- Turbine Instrumentation -

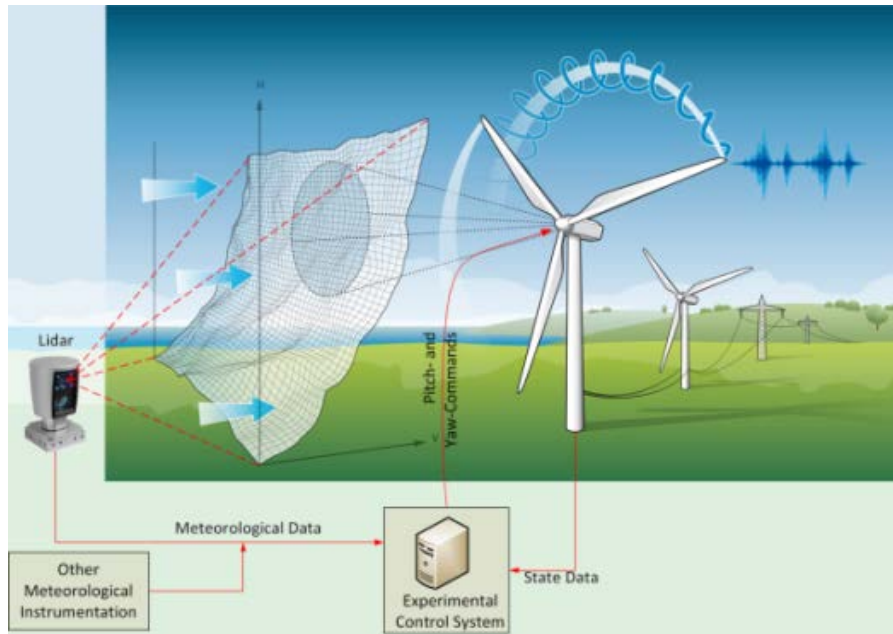


- Basic research instrumentation (acc. to IEC 61400)
- Electro-technics and EMC
- Nacelle - Condition Monitoring System



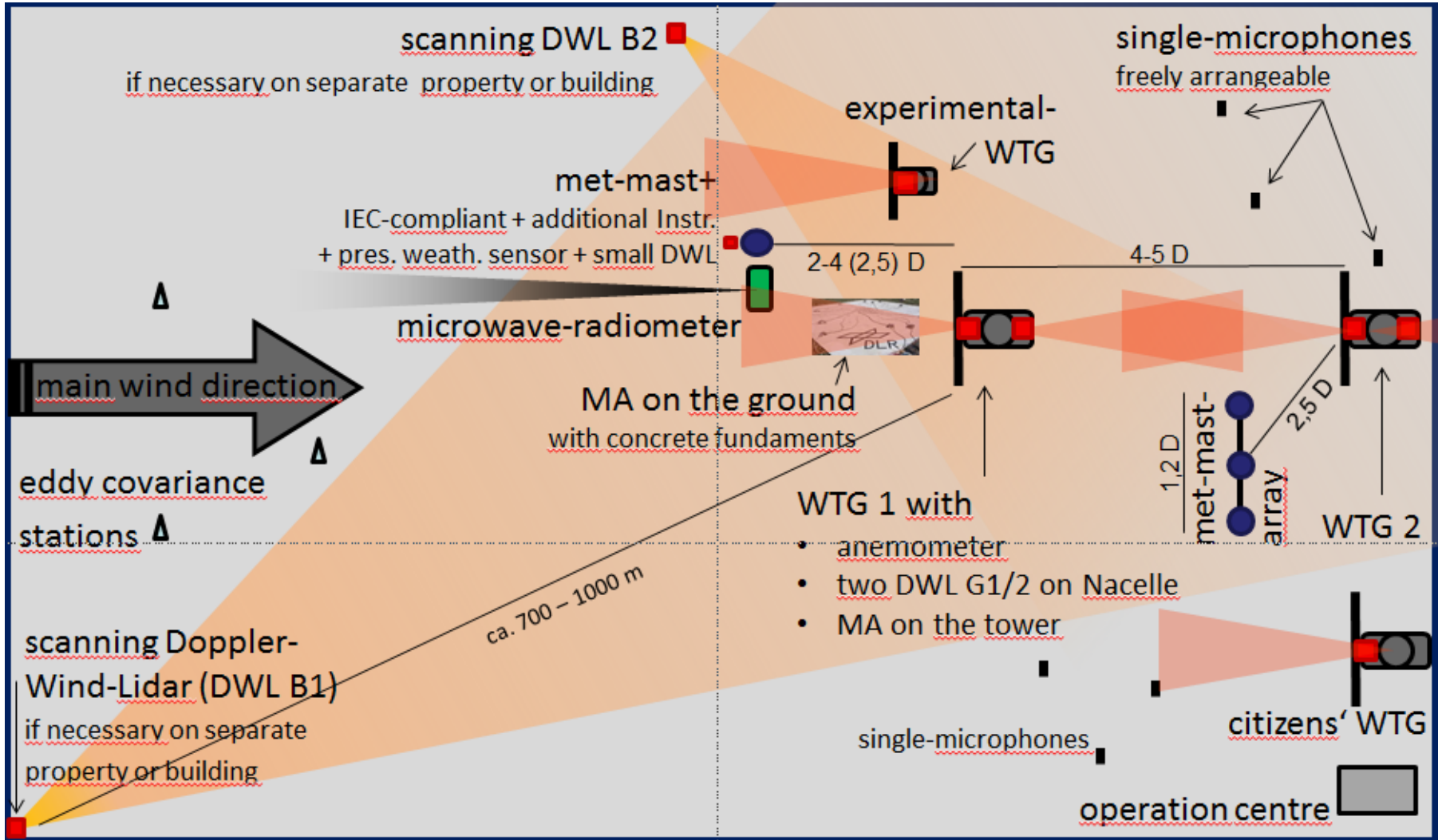
DFWind

- Experimental Turbine Control -



DFWind

- Instrumentation for Inflow, Meteorology, Acoustics -



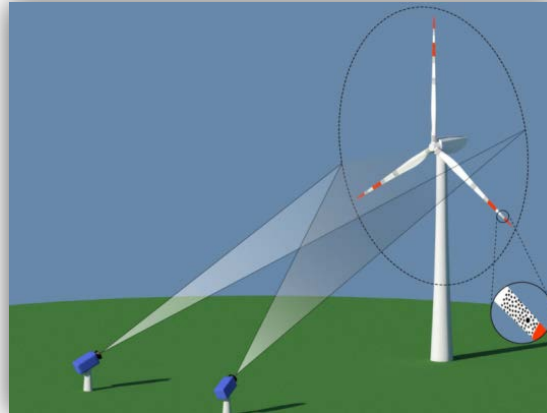
DFWind - Rotor Blade Instrumentation -

Production monitoring

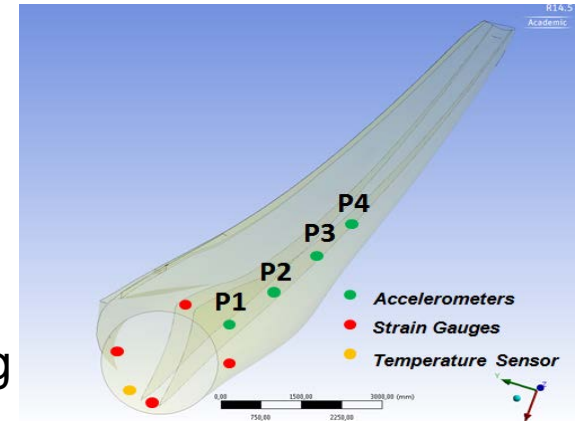
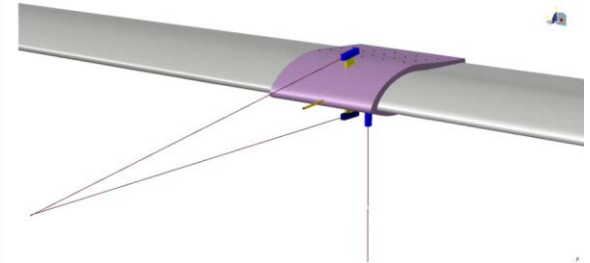


Quelle: DLR

Deformations



Aerodynamic properties



Aeroelastic identification



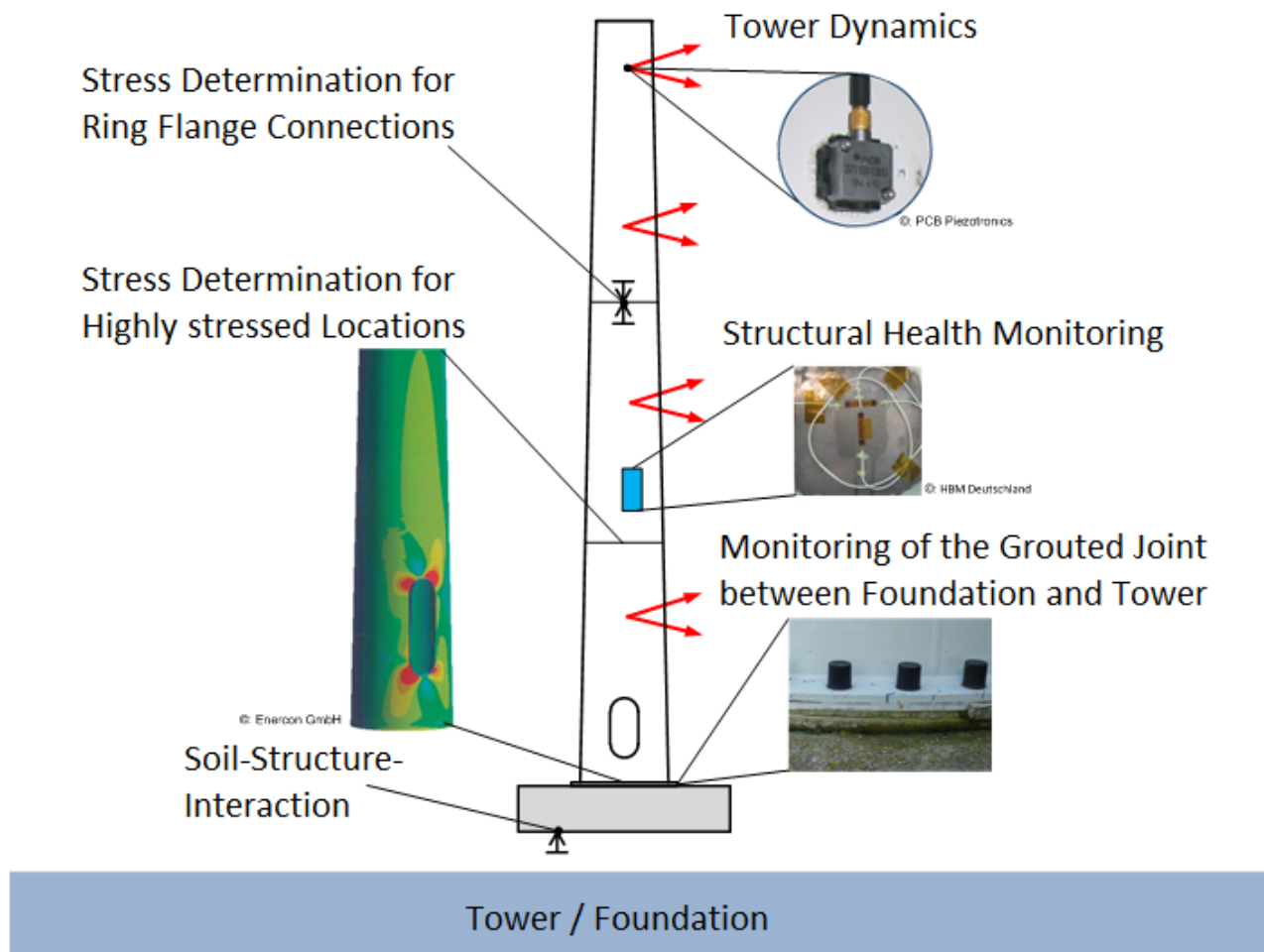
Quelle: Bishara, Garmabi, FW H

Structural Health Monitoring



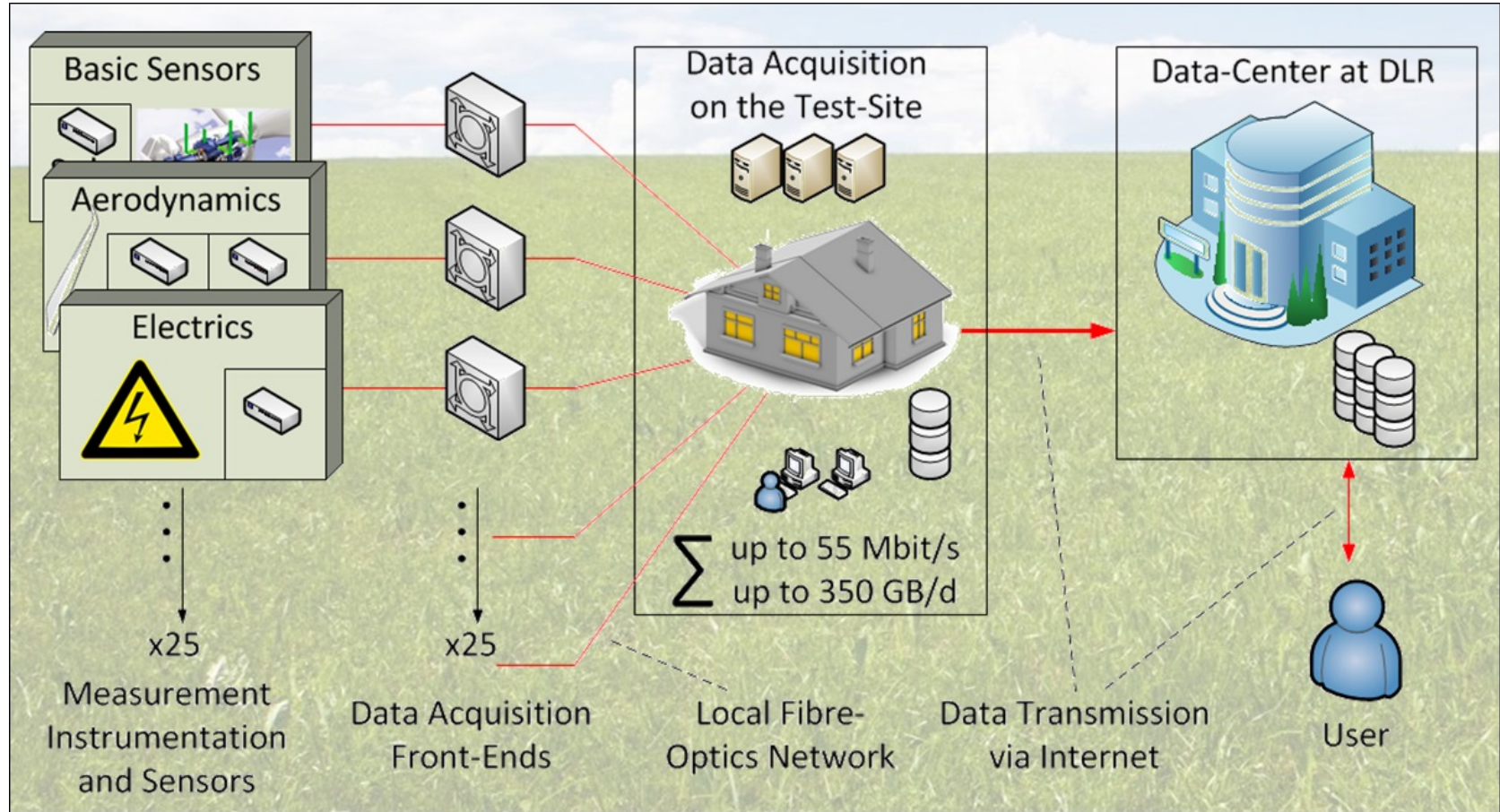
DFWind

- Support Structure and Geotechnics -

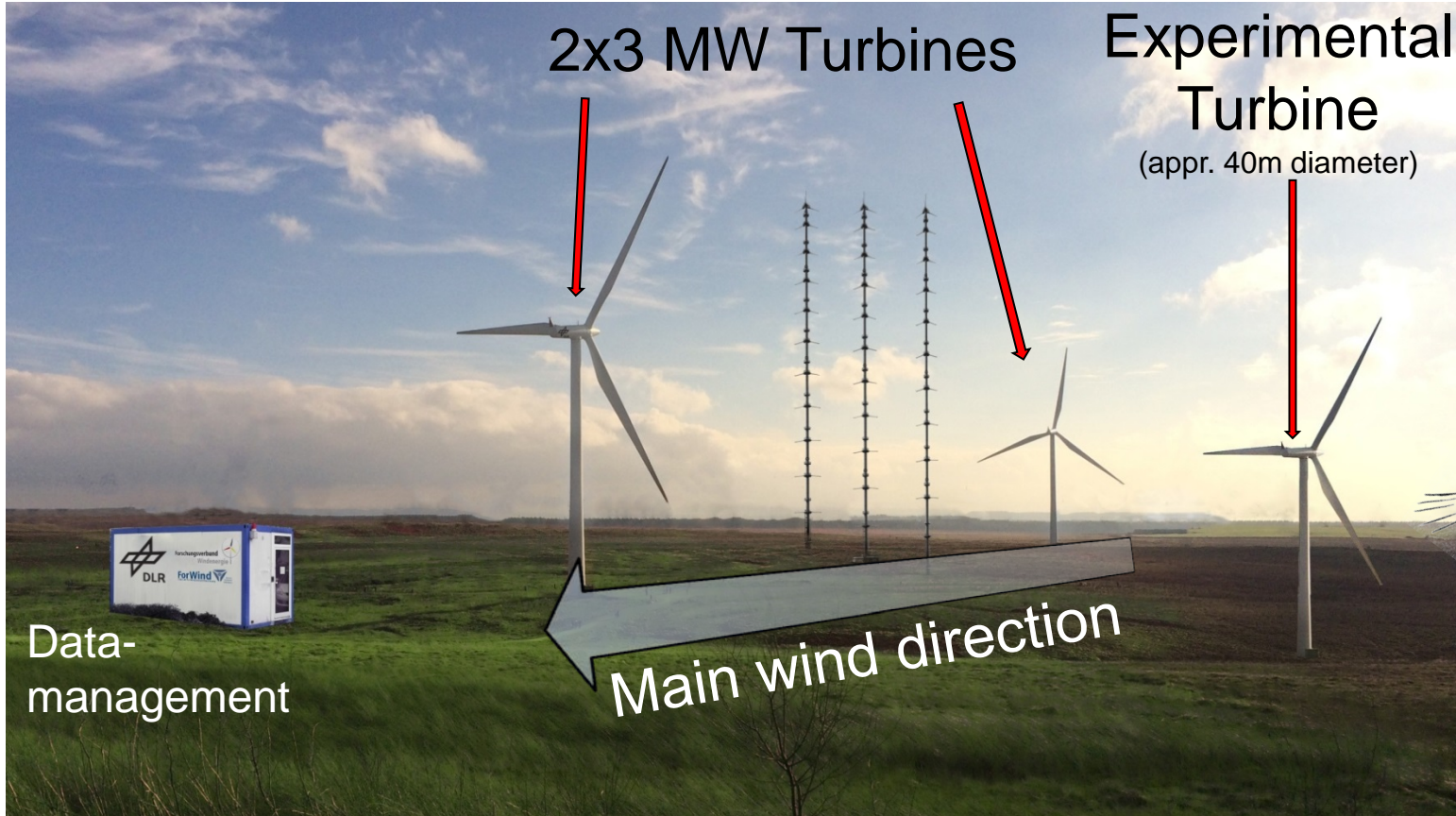


DFWind

- Data Acquisition and Management -



Platform for Wind Energy Research - Outlook -



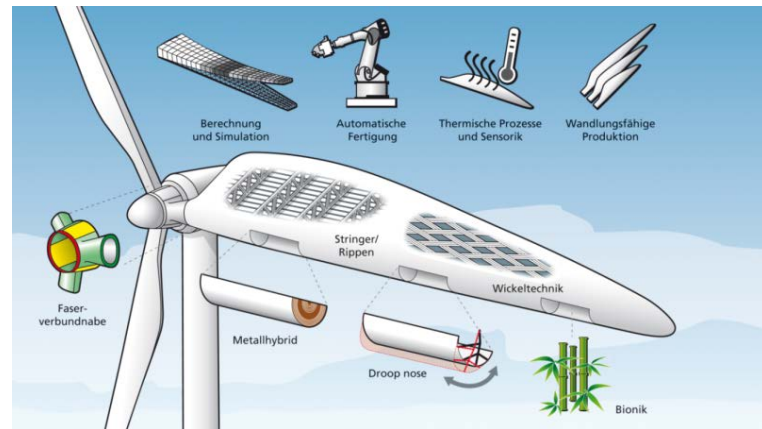
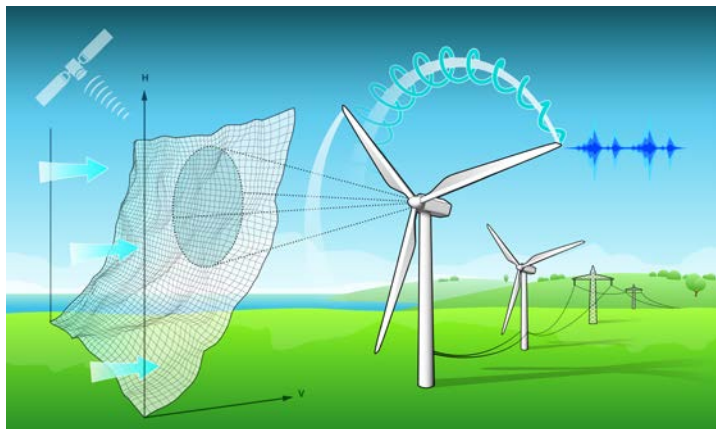
! Open for corporate Research !



Smart Rotors for cost efficient Wind turbines

Summary

- Growth of wind turbines allowed for significant cost savings on LCOE (Levelized Cost of Energy)
- Wind turbines are currently the largest rotating machines ever built
- Design → Production → Operation issues are extremely challenging and yield still large potential for savings
- Full scale Validation is of great importance to assure industrial implementation



References 1

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References 2

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- [Monner 2017]:** H.P. Monner, O. Huxdorf, M. Pohl, J. Riemenschneider, T. Homeyer, M. Hölling; Smart Structures for Wind Energy Turbines, AIAA SciTech, 2017



Vielen Dank für Ihre Aufmerksamkeit!

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