

# Floating offshore wind – A state of the art review

Rostock | 83<sup>rd</sup> Annual Meeting of the  
DPG and DPG-Frühjahrstagung |  
13<sup>rd</sup> of March 2019

Dr.-Ing. Frank Adam

Dr.-Ing. Frank ADAM (married, 3 children)

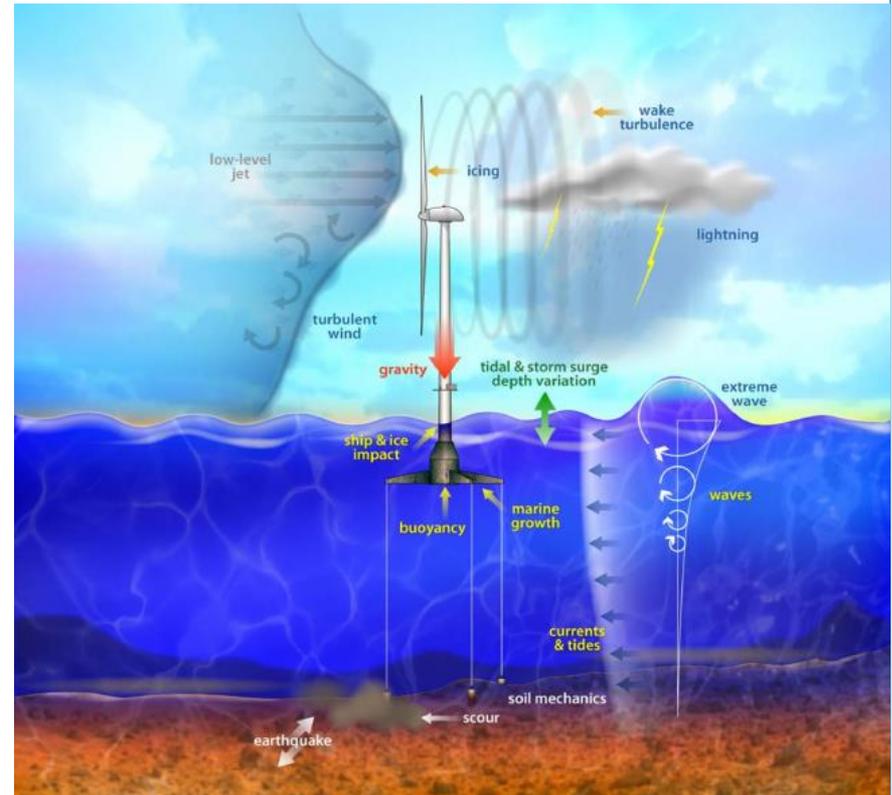
- 2009 – Diploma at the excellent Technical University of Dresden
- 2015 – PhD (summa cum laude) at the Technical University Bergakademie Freiberg (Topic: System dynamic of floating offshore wind)
- Since 2015 – group leader offshore wind at the University of Rostock
- Since 2015 – head of R&D offshore wind division at the GICON – Großmann Ingenieur Consult GmbH
- Reviewer for several Journals within the field of Renewable Energy
- Member of: ISSC V.4 committee (2015/2018), IEC61400-3-2 standard committee, ISOPE and ReNew conference technical committee



Publications:



- Motivation
- Introduction & wording
- State of the Art: Selected examples
- Current research and development topics
  - scaling effects for combined wind and wave tests
  - servo-hydro-aero-elastic coupled calculation
- Conclusion



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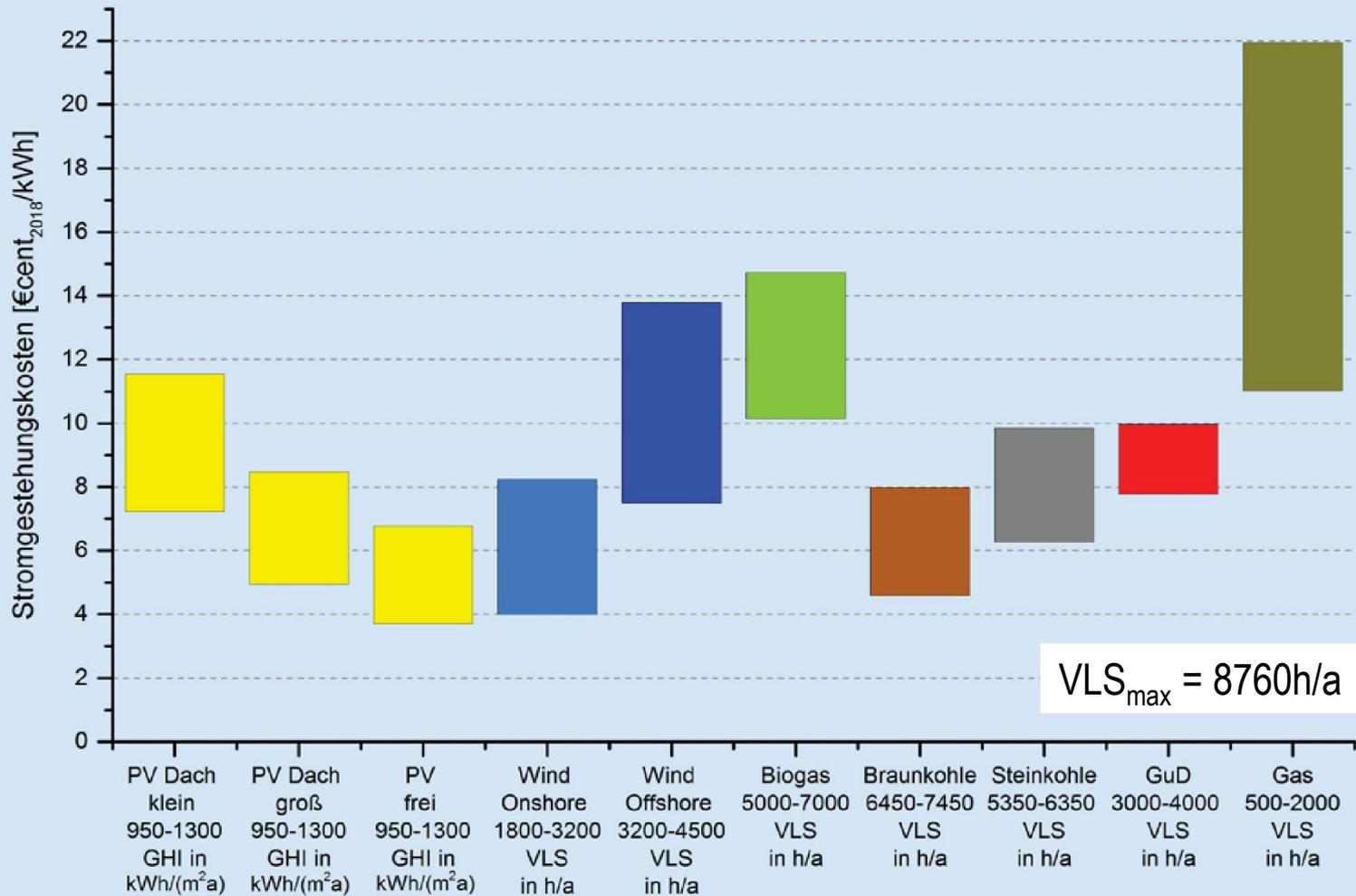
# Motivation



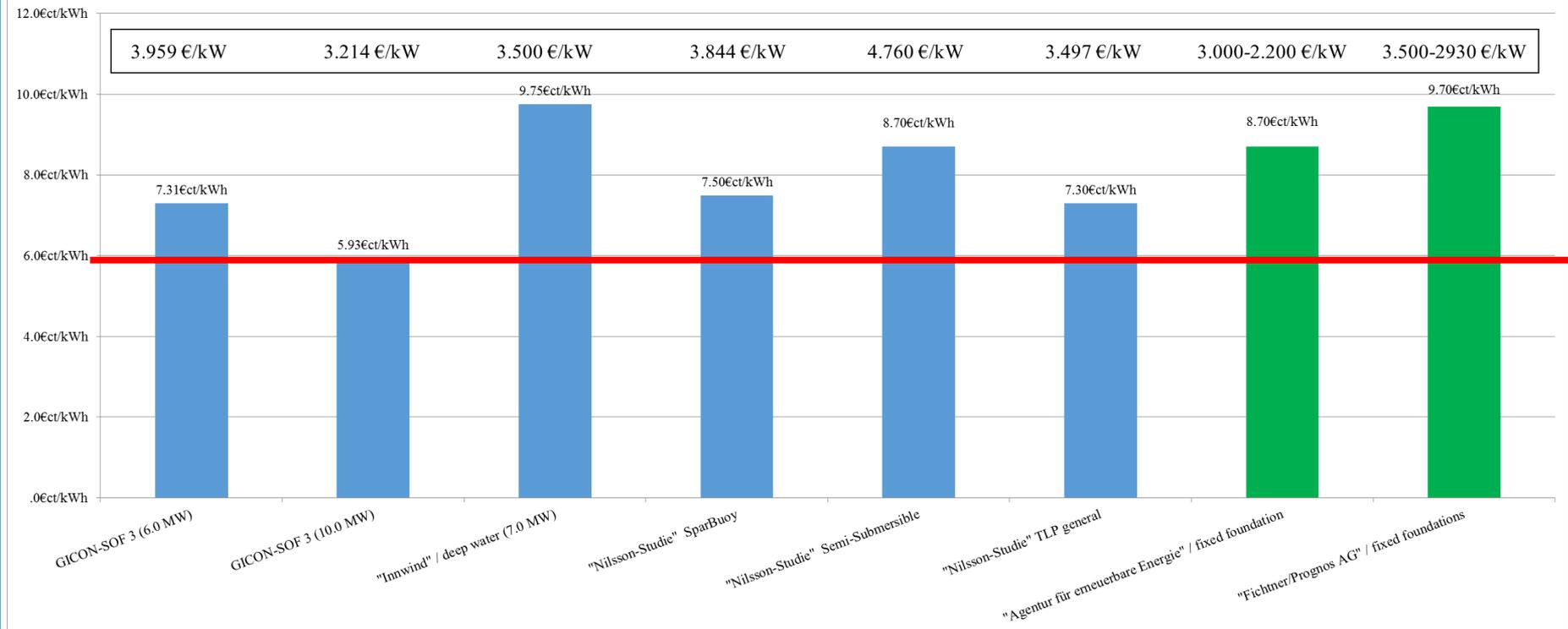
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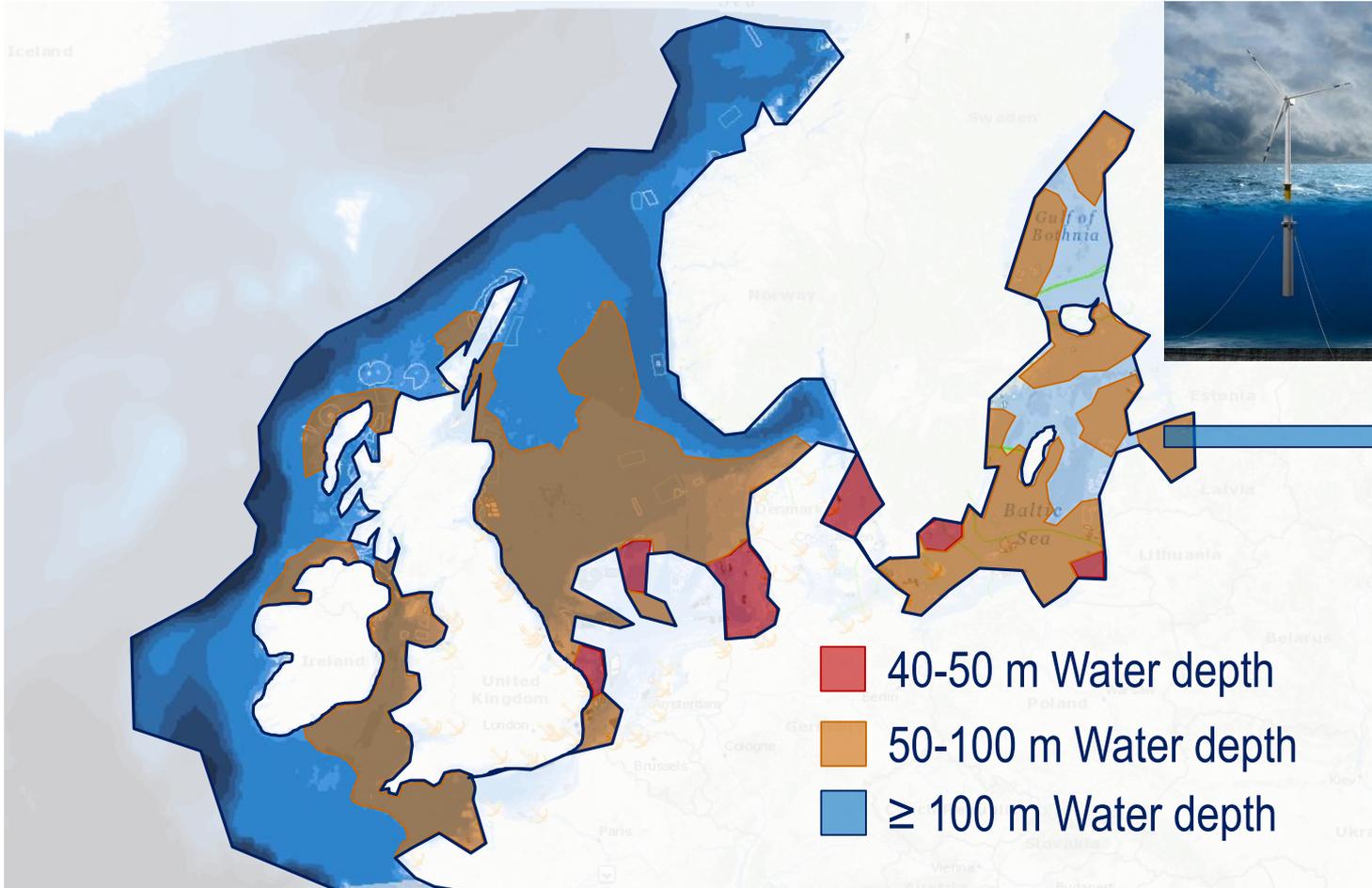
Stand: März 2018

Fraunhofer  
ISE



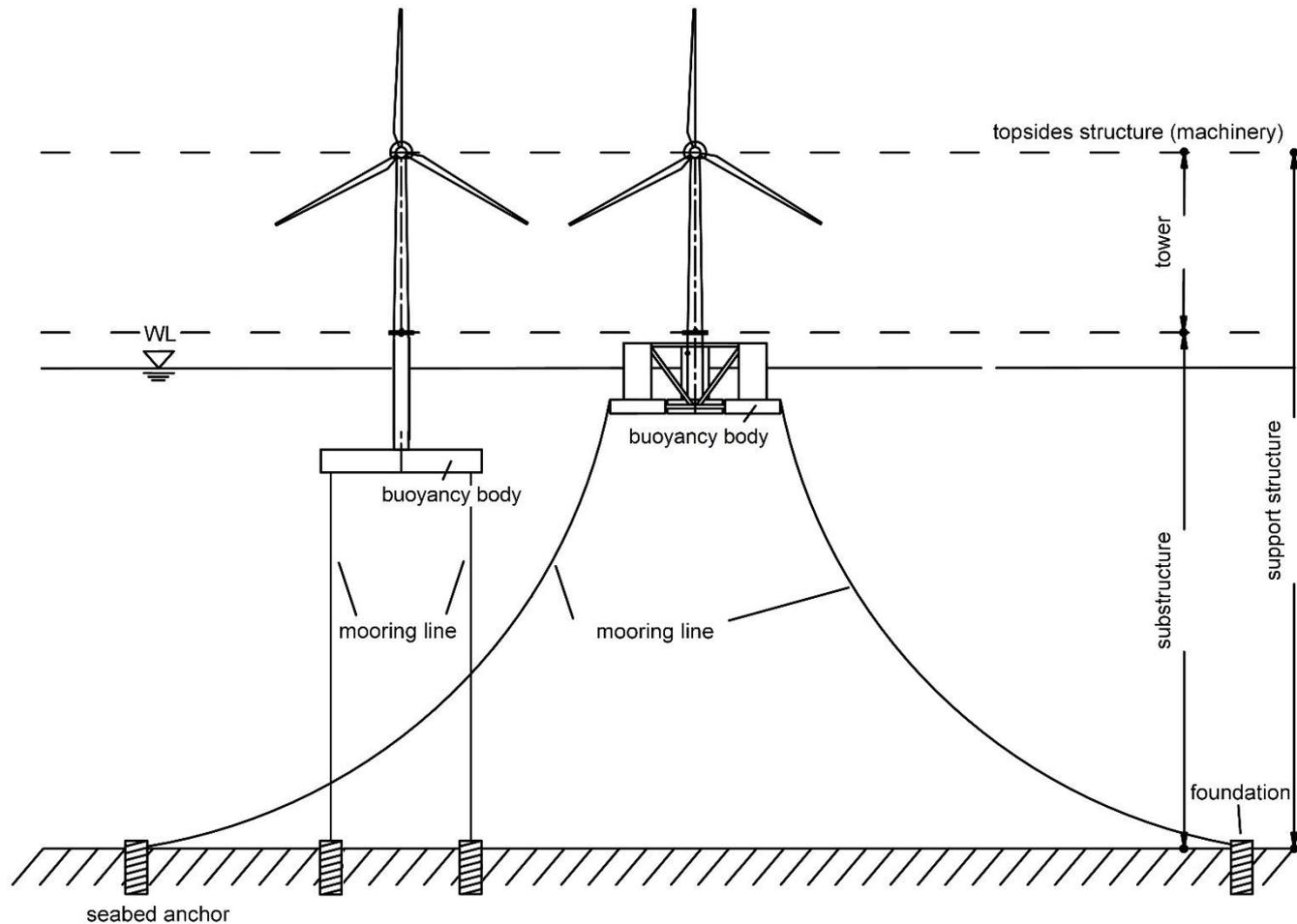
LCOE [€/kWh] / CAPEX [€/kW]







# Introduction & wording



© GL (2012) – Guideline for the Certification of Offshore Wind Turbines

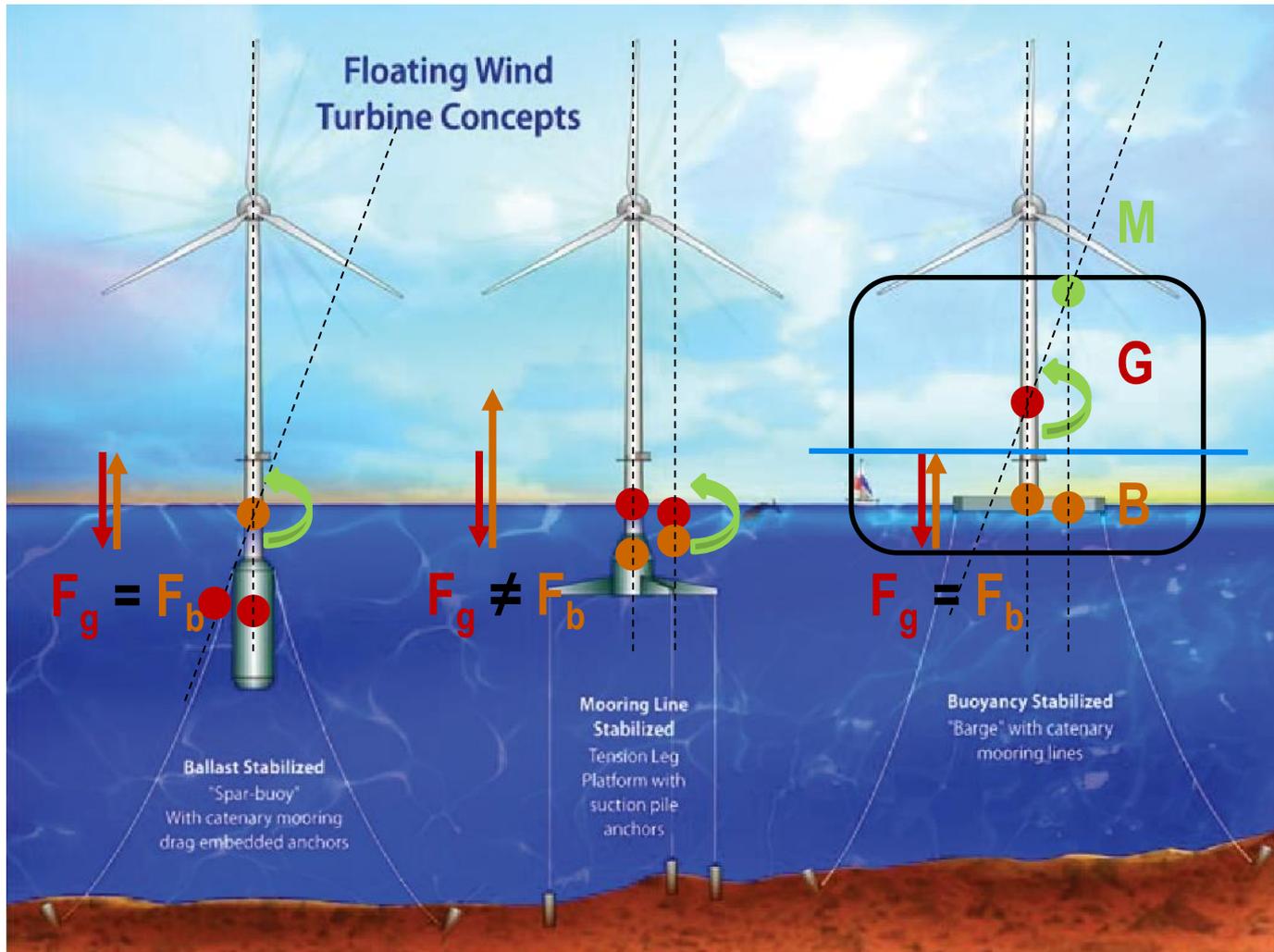
	Fixed	Floating
Water depth	0 – 50 m Design depending on the water depth	50 – x m Design independent from the water depth
Installation	Hugh and expensive transport & installation vessels needed	Transport & installation with the wind turbine on top; only small tug boats needed
Certification	Each support-structure need it's own certification	Type certification is possible
Costs	Cost competitive for specific boundary conditions (water depth, distance to shore)	On the way to be cost competitive
Environmental impact	Noisy pile driving, decommissioning issues	No pile driving and nearly fully decommission

Gravity stabilized

Buoyancy stabilized

Mooring line stabilized





**2010 +**

**Floating Wind Turbine Concepts**

**Ballast Stabilized "Spar-buoy"**  
With catenary mooring drag embedded anchors

**Mooring Line Stabilized**  
Tension Leg Platform with suction pile anchors

**Buoyancy Stabilized "Barge"** with catenary mooring lines

2.0MW  
2018  
© Ideol

200kW  
2008  
© BlueH

2.3MW  
2009  
© SIEMENS

2.0MW  
2011  
© Wikipedia

30.0MW  
2016  
© Statoil

5.0MW  
2016  
© Hitachi

3.0MW  
2013  
© NREL

© Kensetsu News

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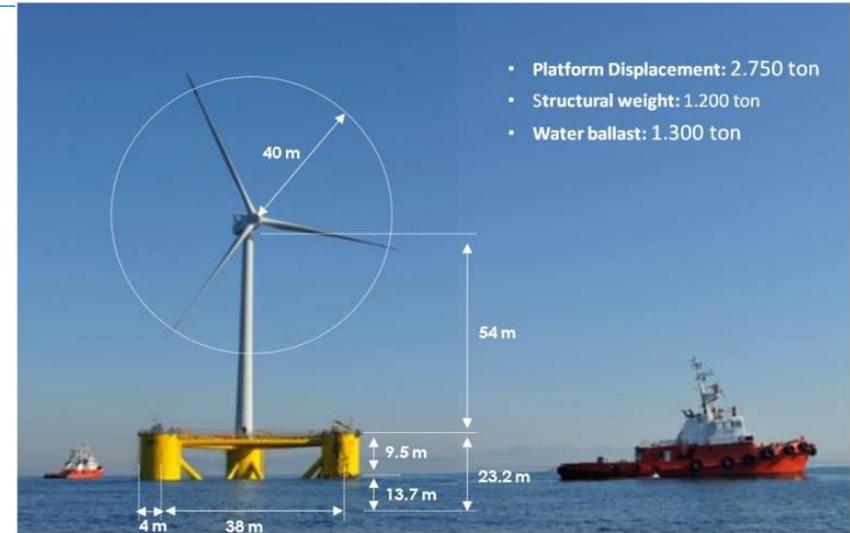
© WindPower Offshore



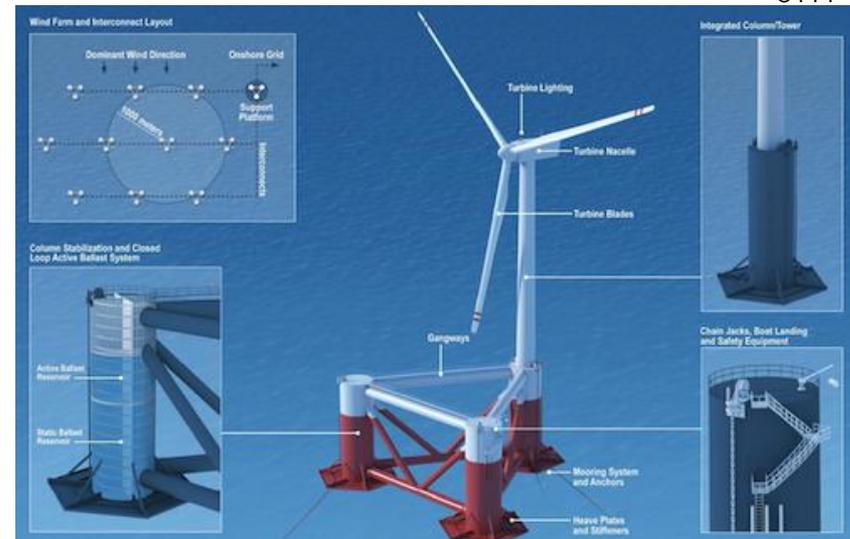
# State of the Art: Selected examples

- WindFloat
- Hywind
- IDEOL

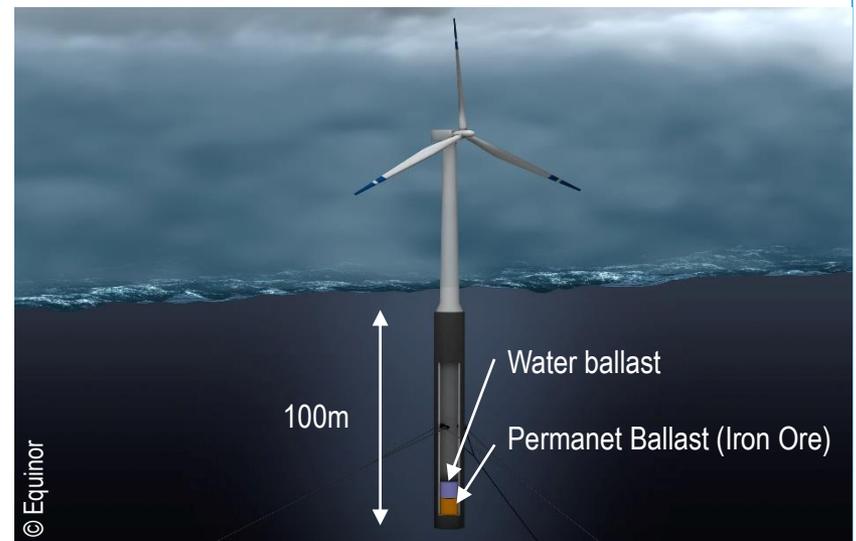
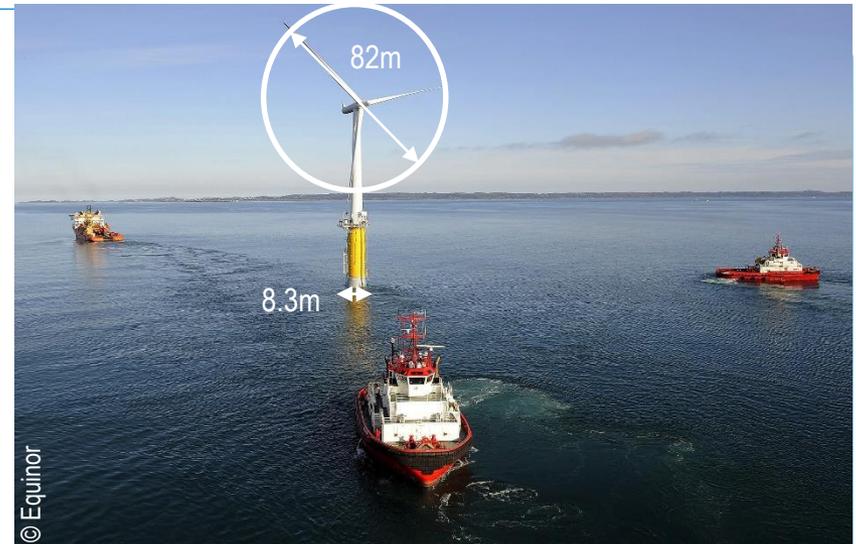
- Steel structure
- 2011 - 2015 operated in Portugal | 2.0MW
- Since 2018 under operation in Scotland | 2.0MW
- Buoyancy stabilized system
- Active ballasting system by pumping water into the buoyancy bodies
- Drag anchors (pre - installed)
- Heave plates to damp the motion



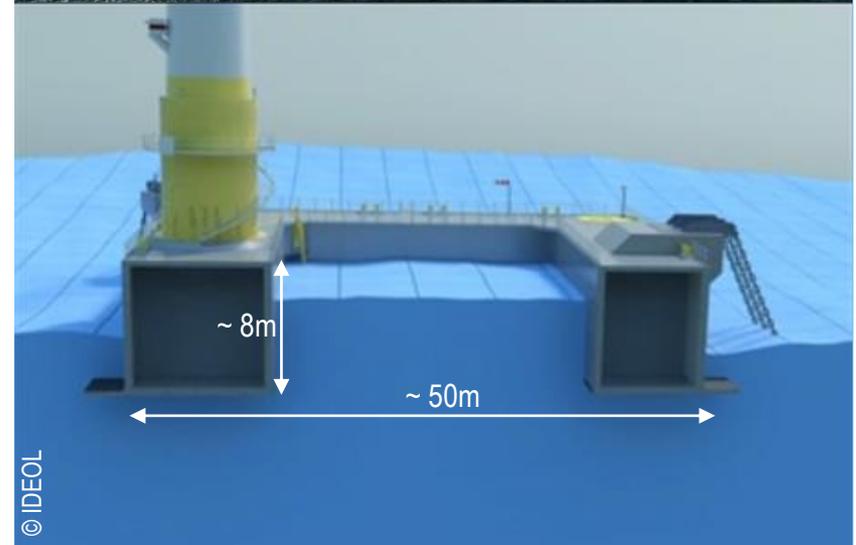
© PPI



- Steel structure
- Since 2009 under operation in Norway | 2.3MW
- Since 2018 under operation in Scotland | 5 x 6.0MW
- Gravity stabilized system
- Semi-Active water ballasting system
- Drag anchors (pre - installed)
- Pitch controller to damp the motion via aero-dynamic damping



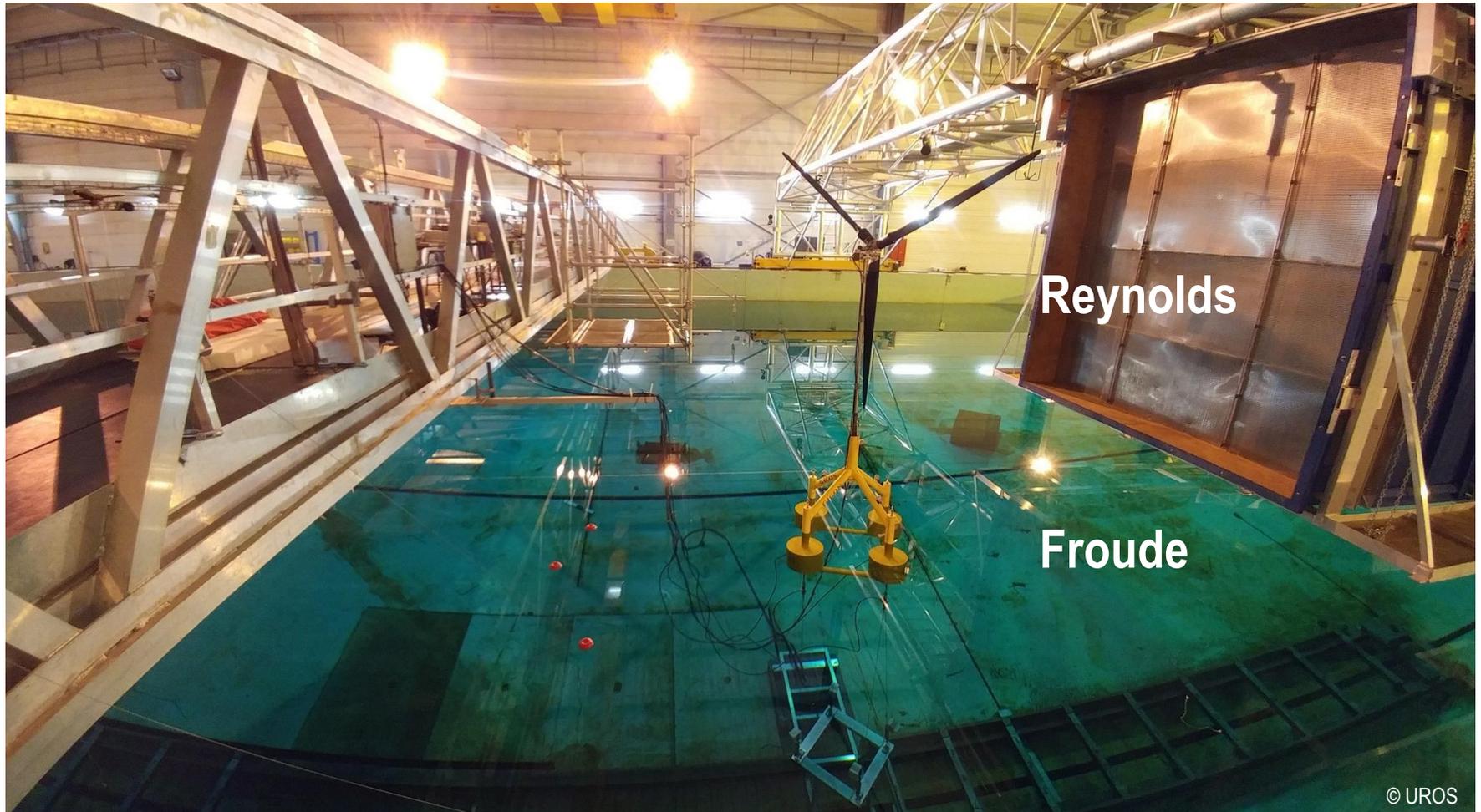
- Concrete / Steel structure
- Since 2018 under operation in France  
| 2.0MW
- Since 2018 under operation in Japan  
| 3.0MW (two blade system)
- Buoyancy stabilized system
- Semi-Active system by using the  
damping-pool
- Drag anchors (pre - installed)
- Heave plates to damp the motion





# Current research and development topics

- scaling effects for combined wind and wave tests
- servo-hydro-aero-elastic coupled calculation



## Thrust Force $F_T$

- According to Blade-Element-Momentum-Theory (BEMT):

$$F_T = F_L \cdot \cos(\alpha) + F_D \cdot \sin(\alpha)$$

$$F_L = 0.5 \cdot c_L(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2 \quad F_D = 0.5 \cdot c_D(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2$$

- Fixed Parameters: Air density  $\rho$ , Wind speed  $v_{rel}$
- Design Parameters: Chord length  $c$ , Aerodynamic Coefficients  $c_L, c_D$ , Angle of Attack  $\alpha$

$F_L$  ... Lift force

$c_L$  ... Lift coefficient

$\rho$  ... Air density

$F_D$  ... Drag Force

$c_D$  ... Drag coefficient

$c$  ... Chord length

$\alpha$  ... Angle of Attack

$Re$  ... Reynolds number

$v_{rel}$  ... Wind speed at blade element

## Thrust Force $F_T$

- According to Blade-Element-Momentum-Theory (BEMT):

$$F_T = F_L \cdot \cos(\alpha) + F_D \cdot \sin(\alpha) \quad (F_T = T)$$

$$F_L = 0.5 \cdot c_L(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2 \quad F_D = 0.5 \cdot c_D(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2$$

$$C_T = \frac{T}{\frac{1}{2} \rho A V^2}$$

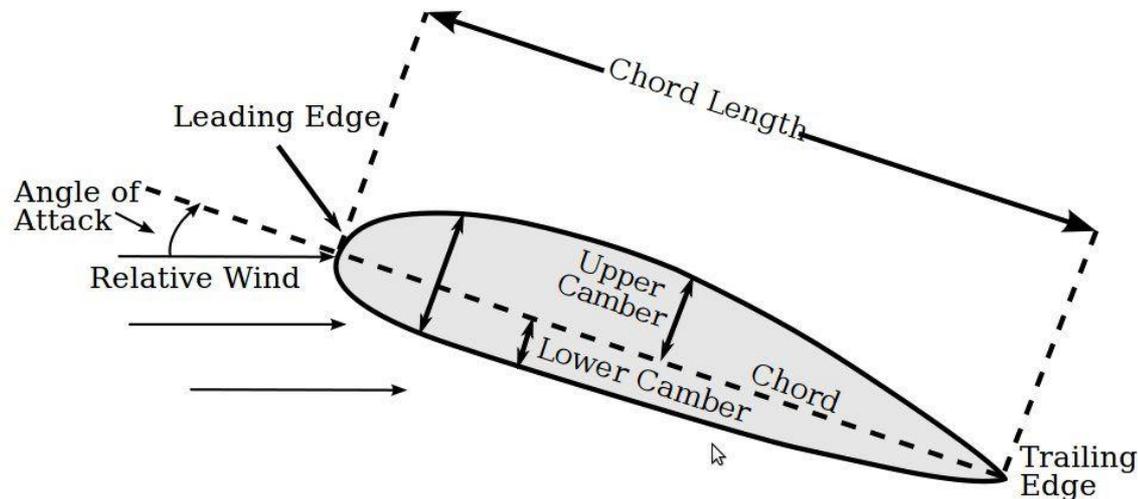
$$C_P = \frac{P}{\frac{1}{2} \rho A V^3}$$

## Step 1: Increasing the chord length $c$

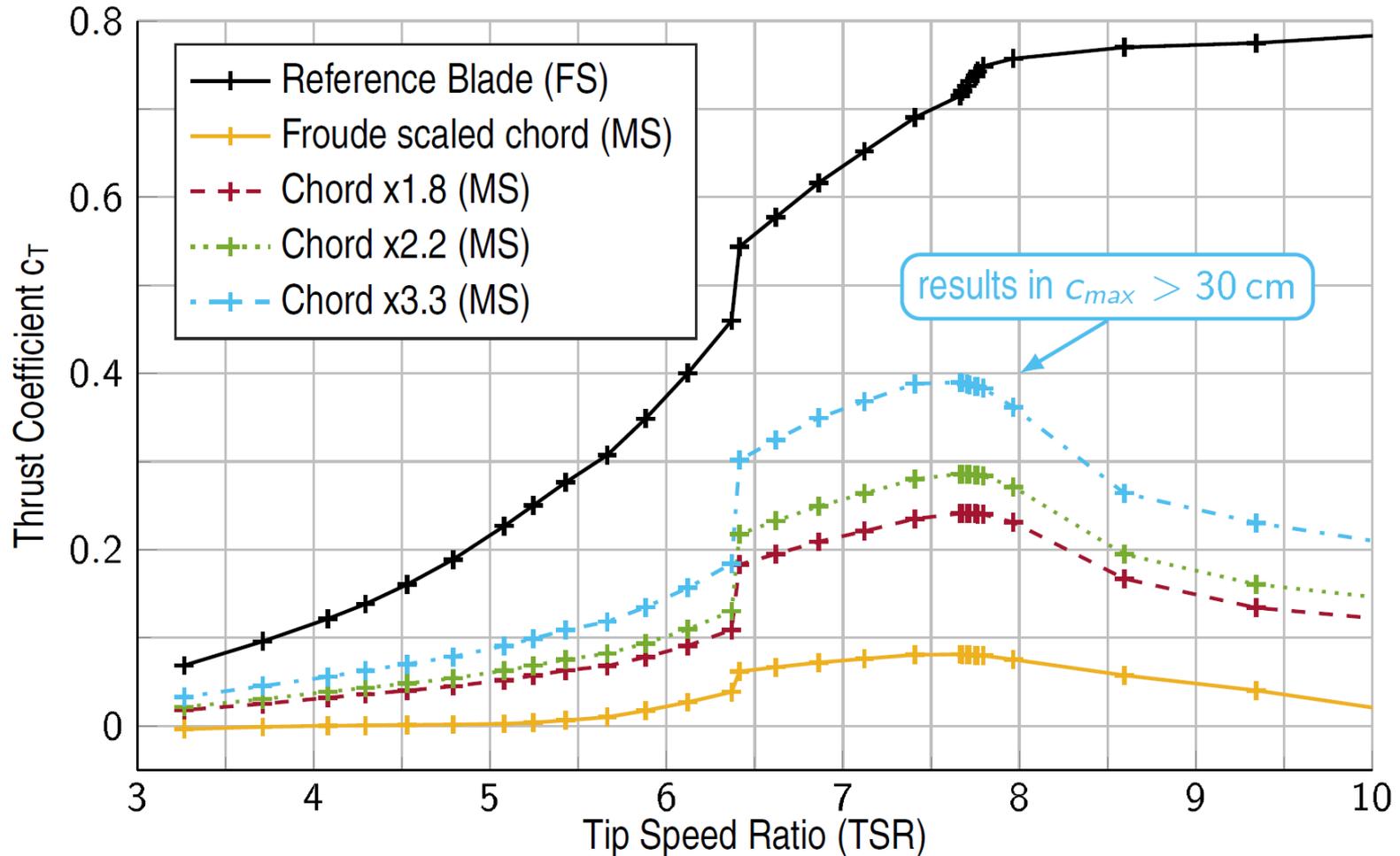
- According to Blade-Element-Momentum-Theory (BEMT):

$$F_T = F_L \cdot \cos(\alpha) + F_D \cdot \sin(\alpha)$$

$$F_L = 0.5 \cdot c_L(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2 \quad F_D = 0.5 \cdot c_D(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2$$



## Step 1: Increasing the chord length $c$

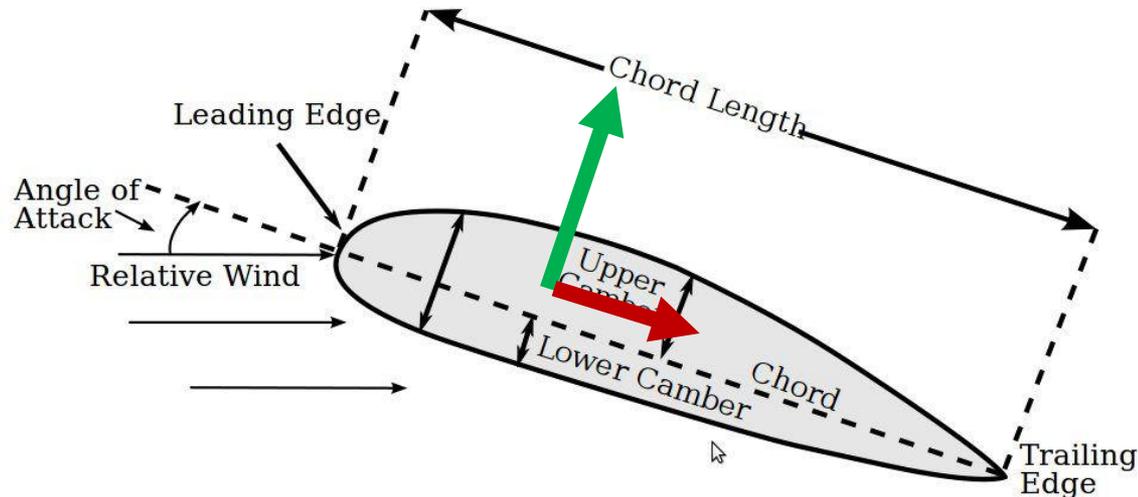


## Step 2: Adjusting lift and drag coefficients $c_L, c_D$

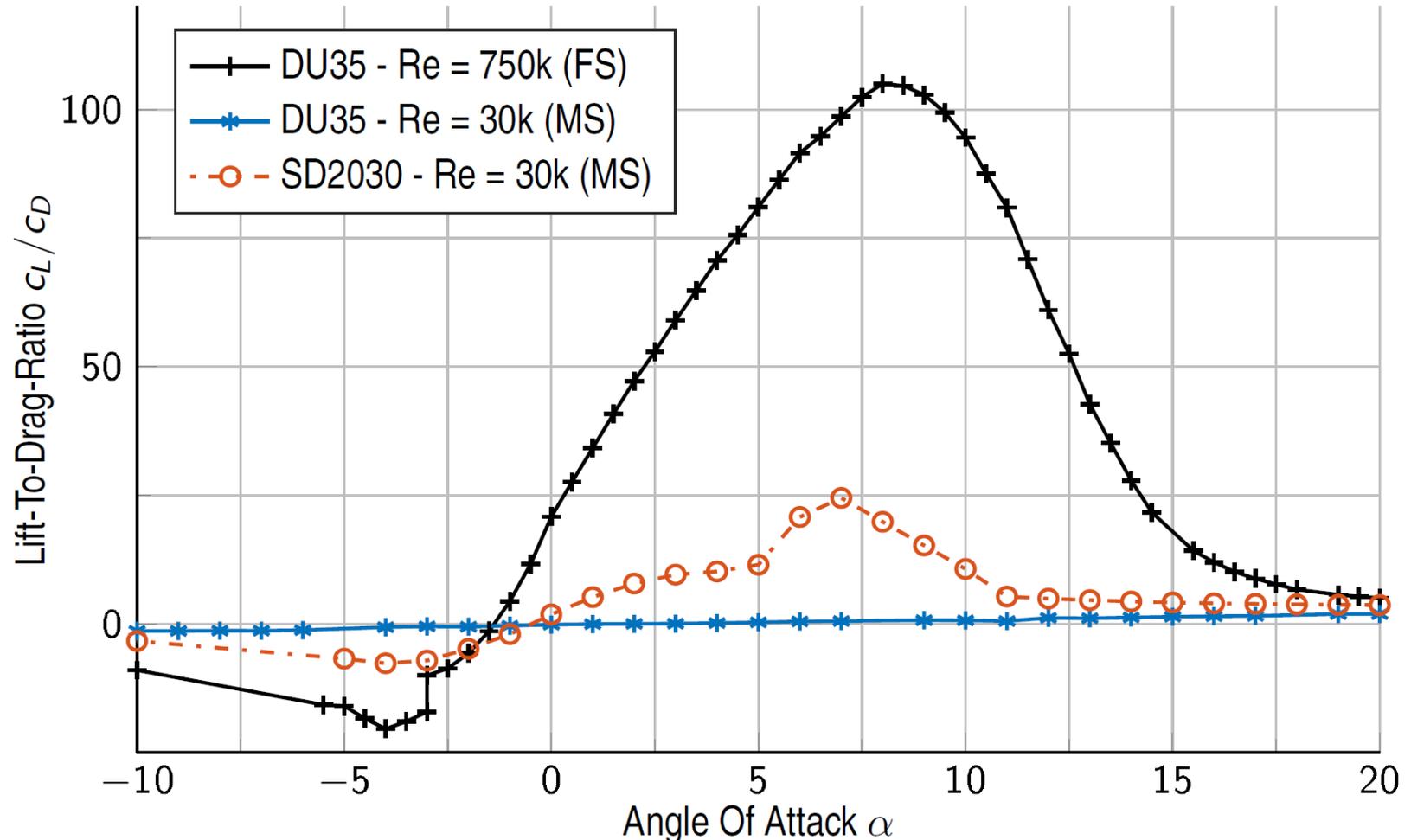
- According to Blade-Element-Momentum-Theory (BEMT):

$$F_T = F_L \cdot \cos(\alpha) + F_D \cdot \sin(\alpha)$$

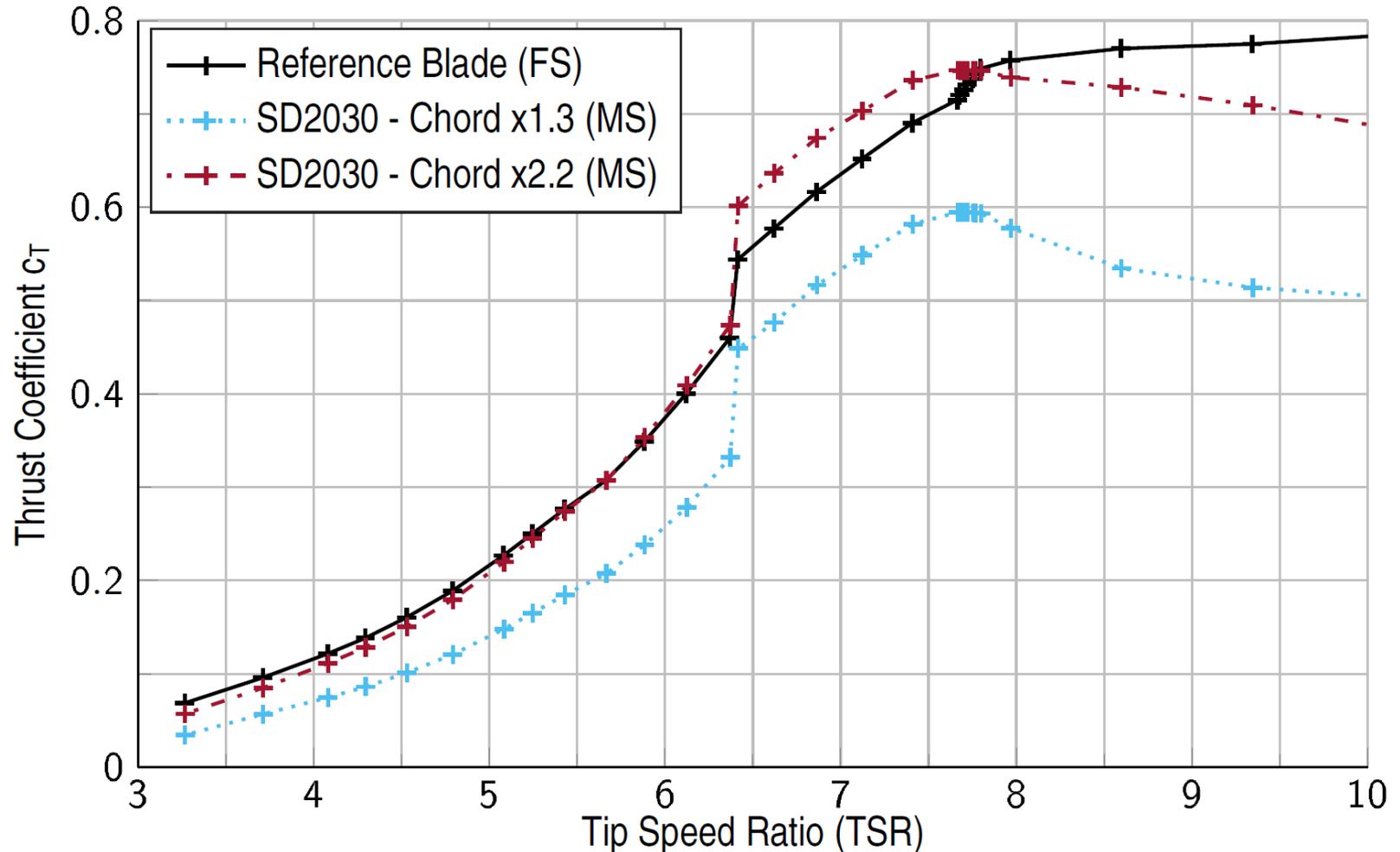
$$F_L = 0.5 \cdot c_L(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2 \quad F_D = 0.5 \cdot c_D(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2$$



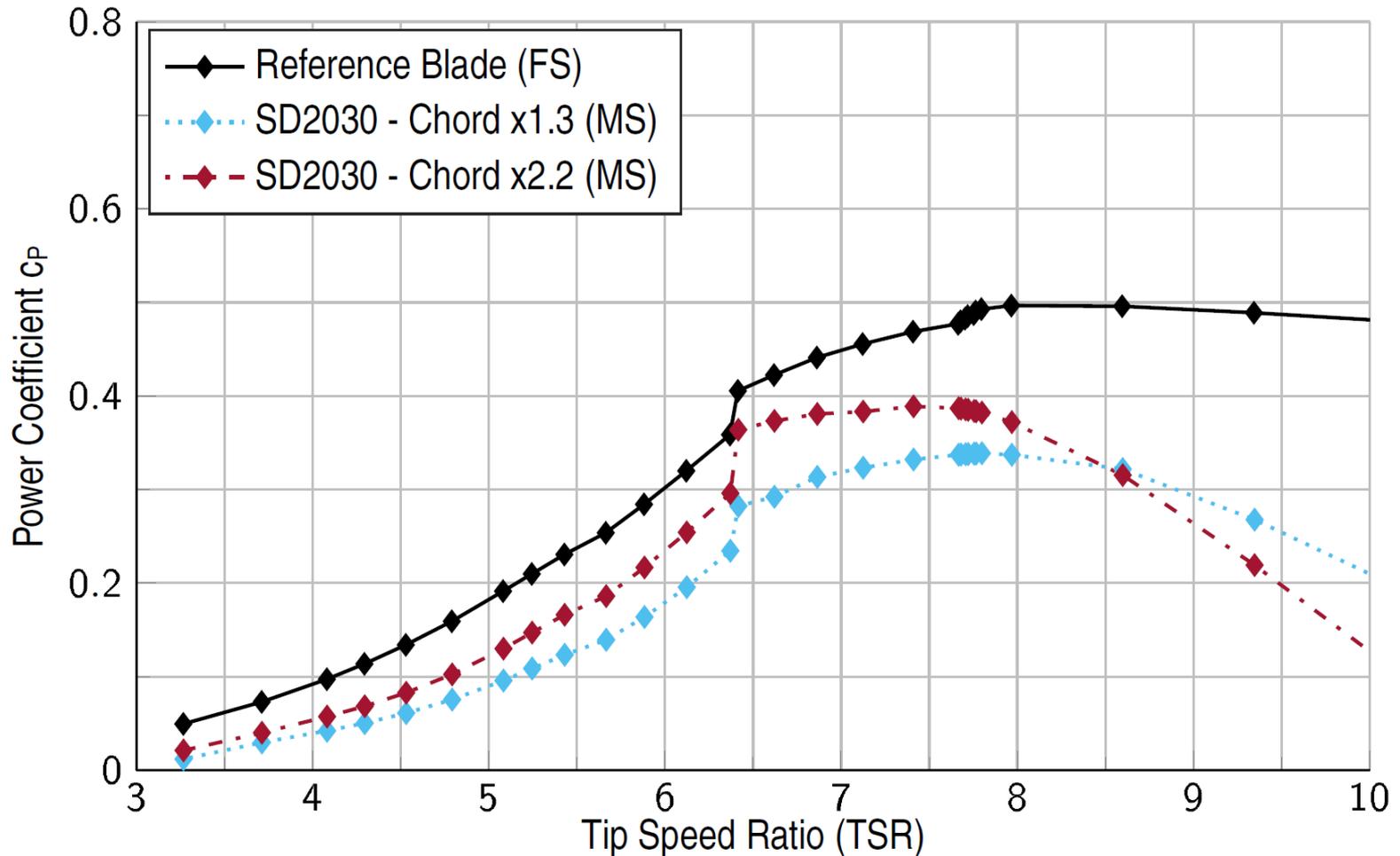
## Step 2: Adjusting lift and drag coefficients $c_L$ , $c_D$



## Step 2: Adjusting lift and drag coefficients $c_L, c_D$



## Step 2: Adjusting lift and drag coefficients $c_L, c_D$



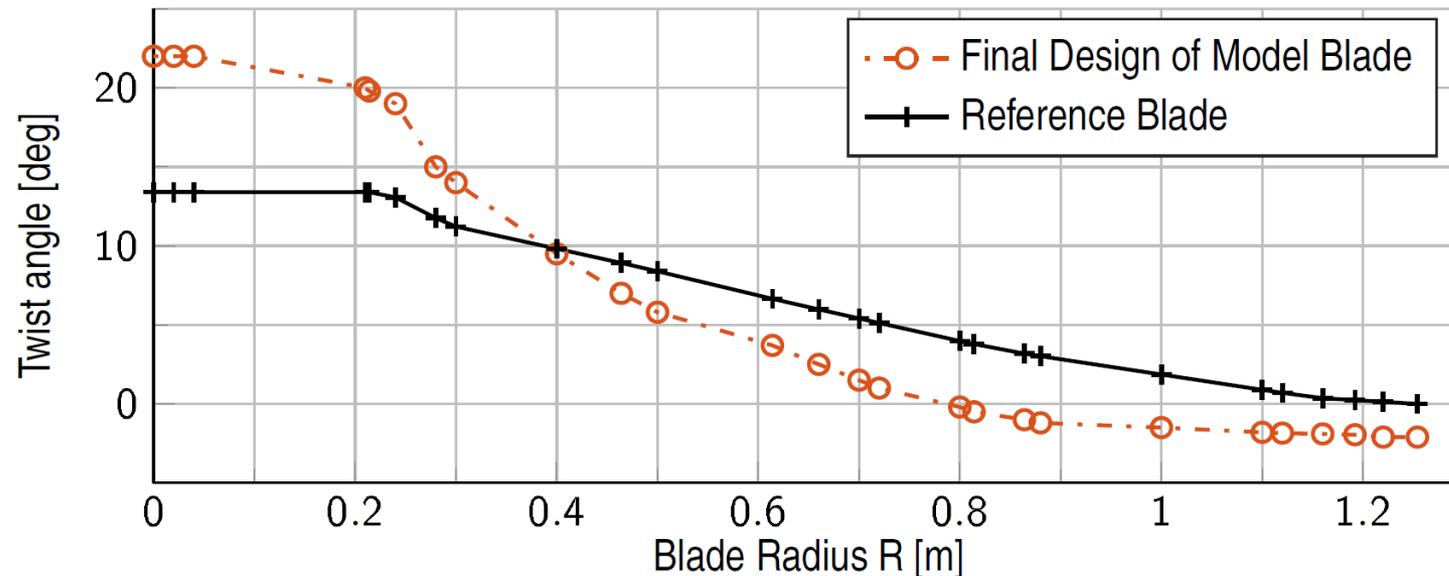
## Step 3: Adjusting Angle of Attack $\alpha$

- According to Blade-Element-Momentum-Theory (BEMT):

$$F_T = F_L \cdot \cos(\alpha) + F_D \cdot \sin(\alpha)$$

$$F_L = 0.5 \cdot c_L(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2$$

$$F_D = 0.5 \cdot c_D(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2$$



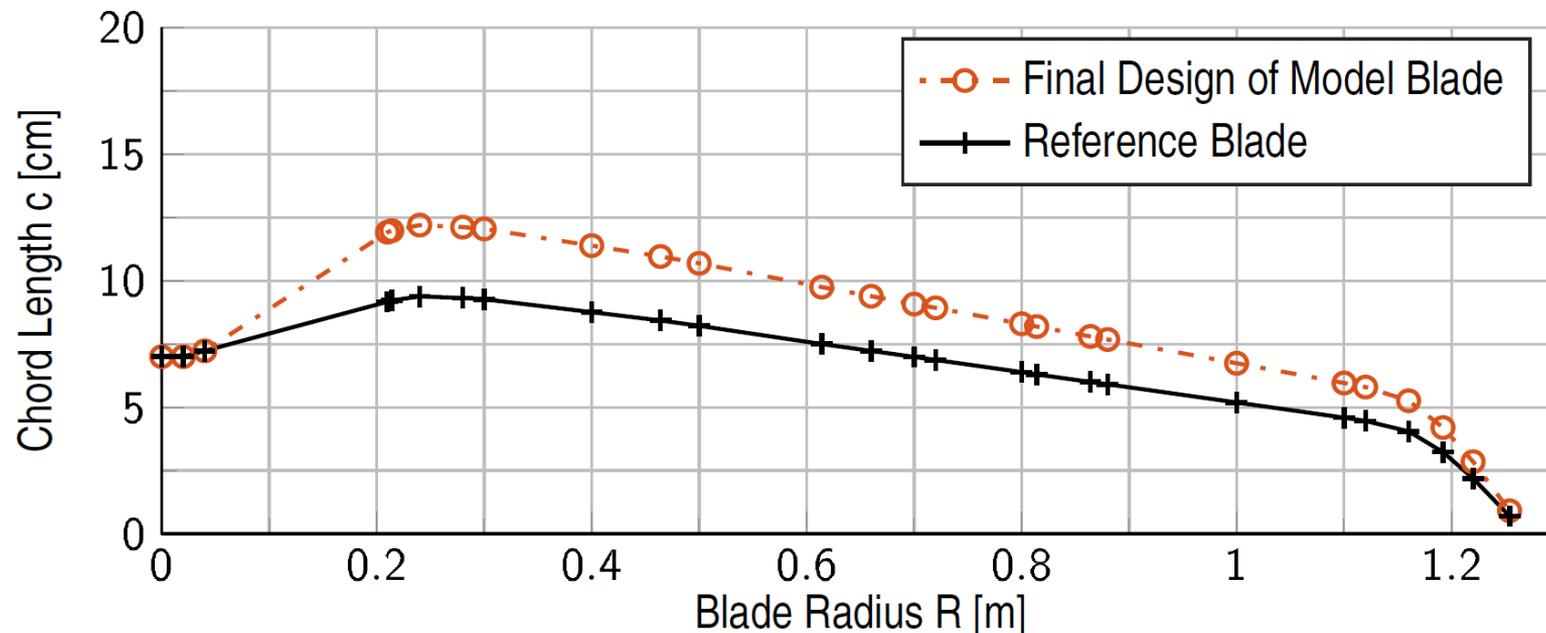
## Step 3: Adjusting Angle of Attack $\alpha$

- According to Blade-Element-Momentum-Theory (BEMT):

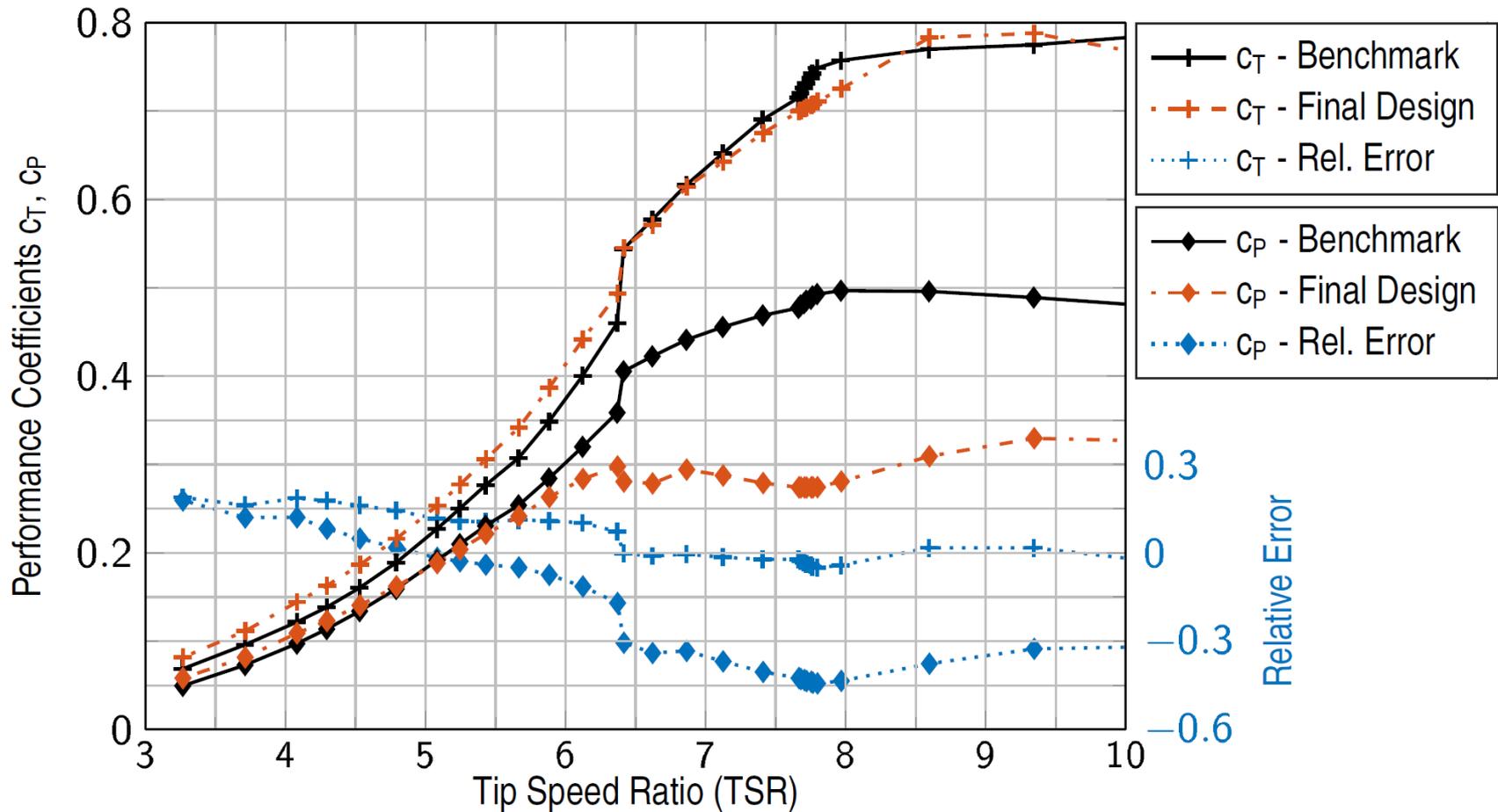
$$F_T = F_L \cdot \cos(\alpha) + F_D \cdot \sin(\alpha)$$

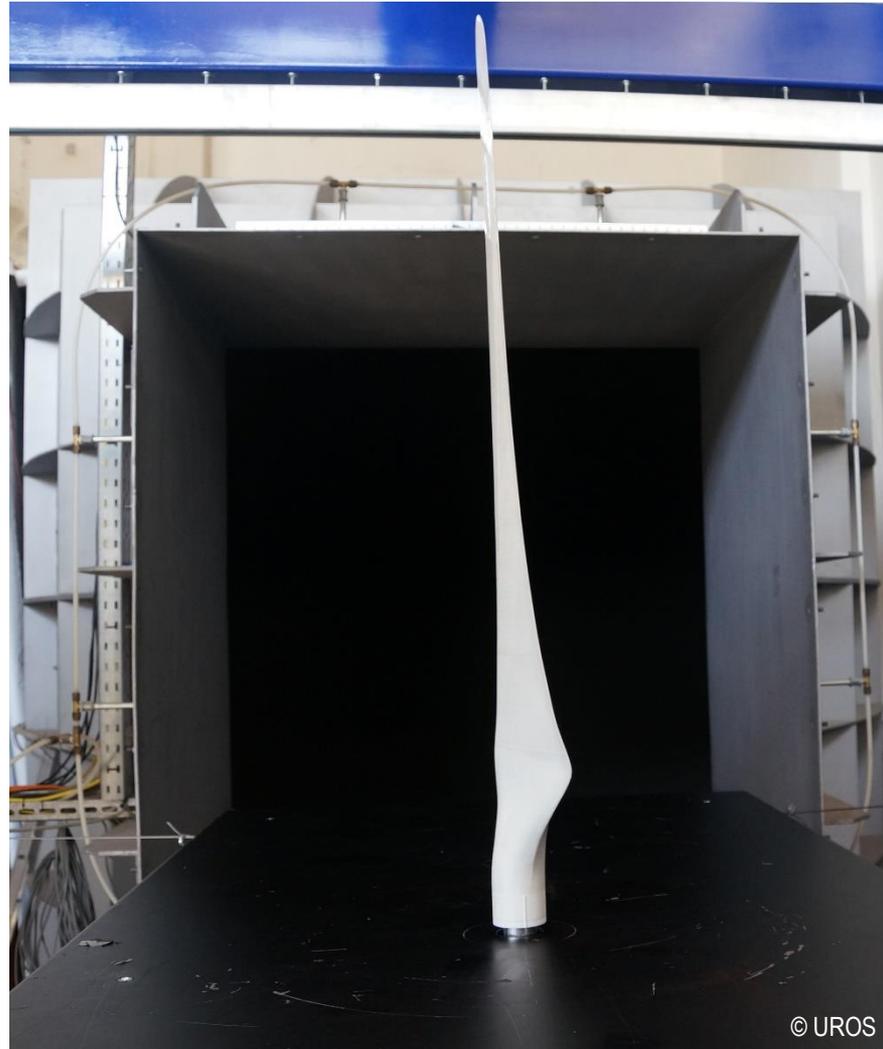
$$F_L = 0.5 \cdot c_L(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2$$

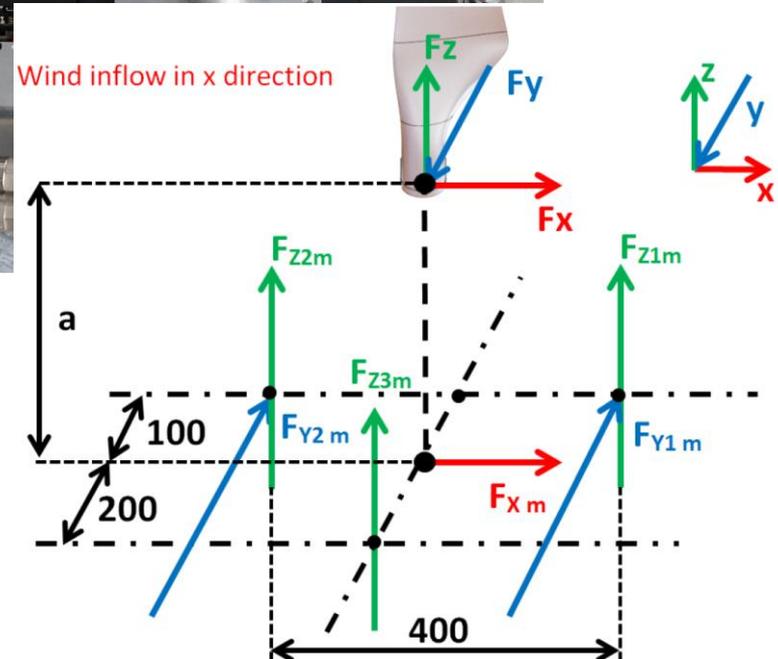
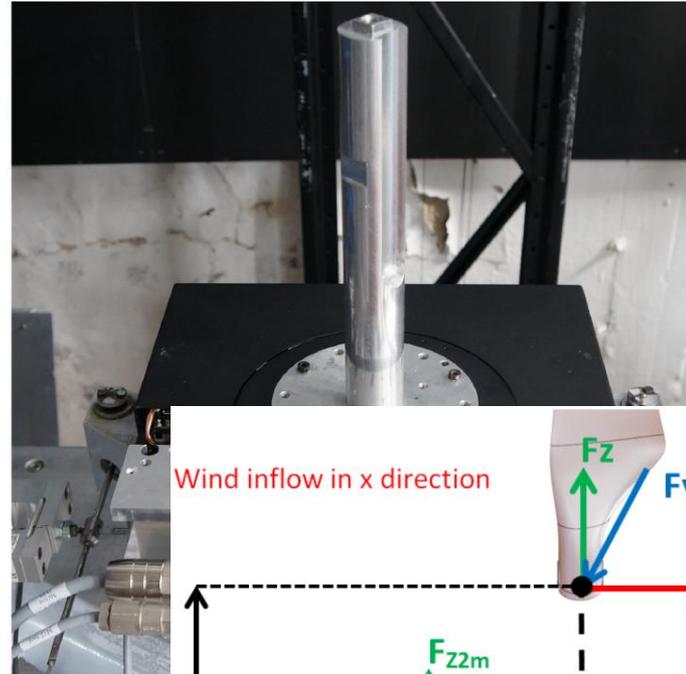
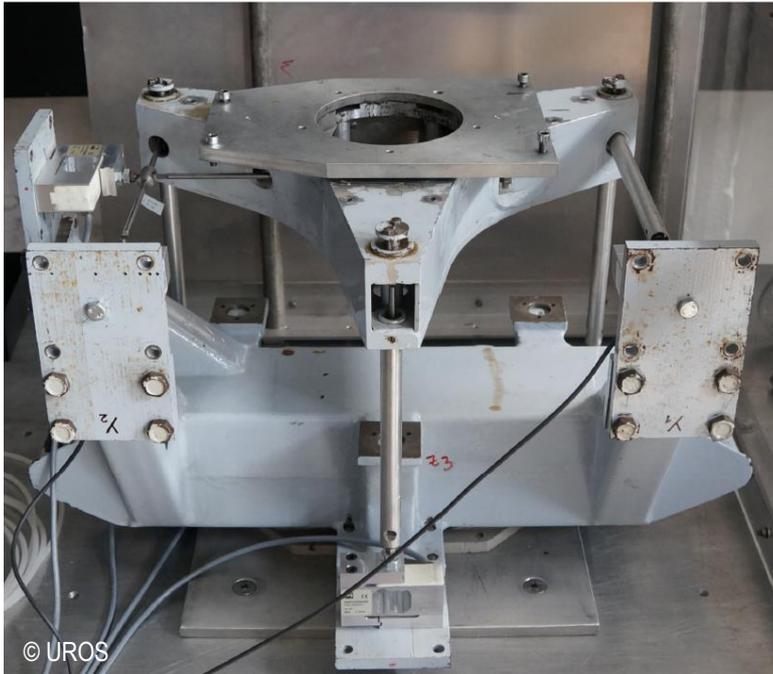
$$F_D = 0.5 \cdot c_D(Re, \alpha) \cdot \rho \cdot c \cdot v_{rel}^2$$



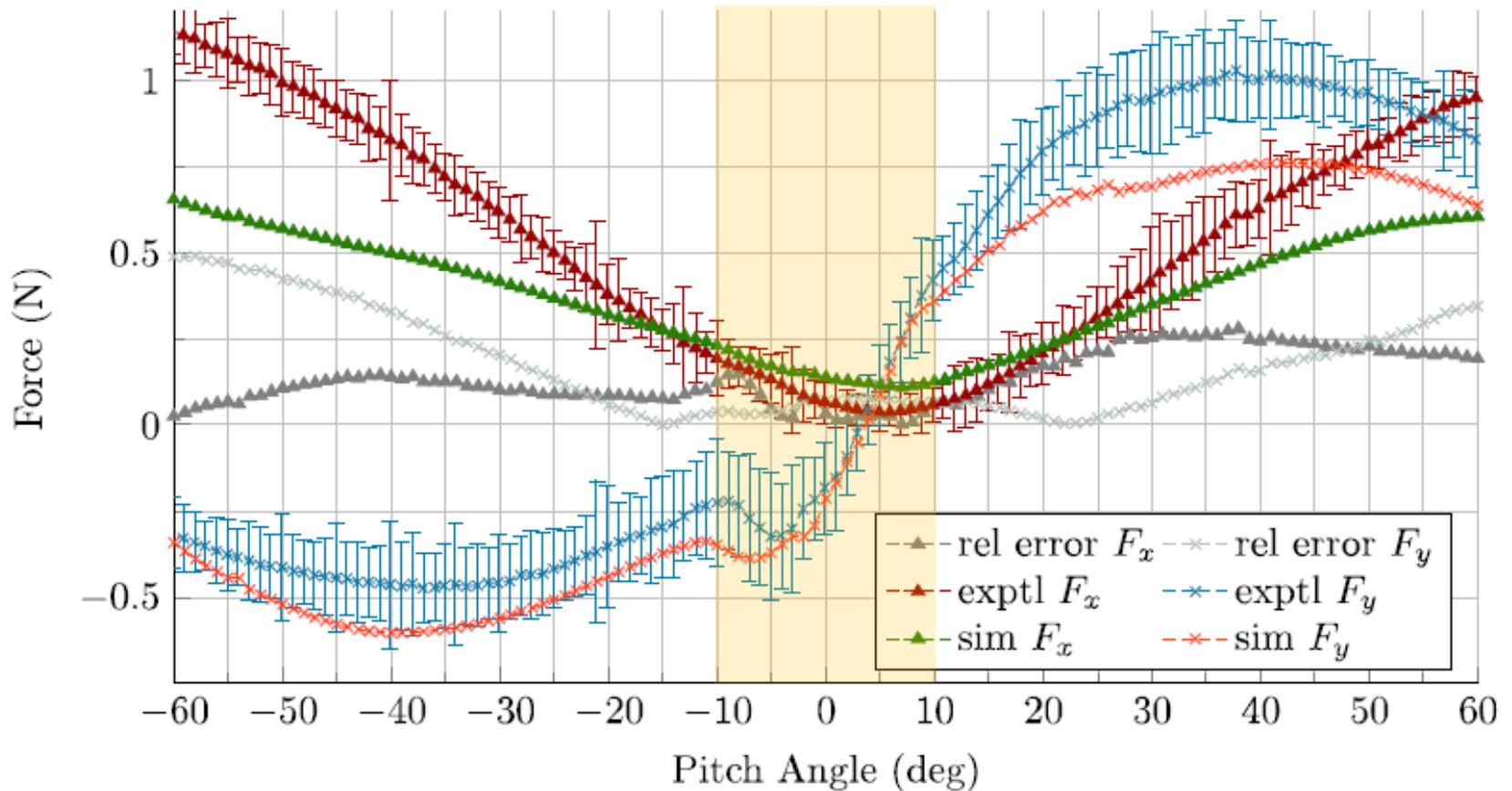
## Performance of the new scaled model rotor



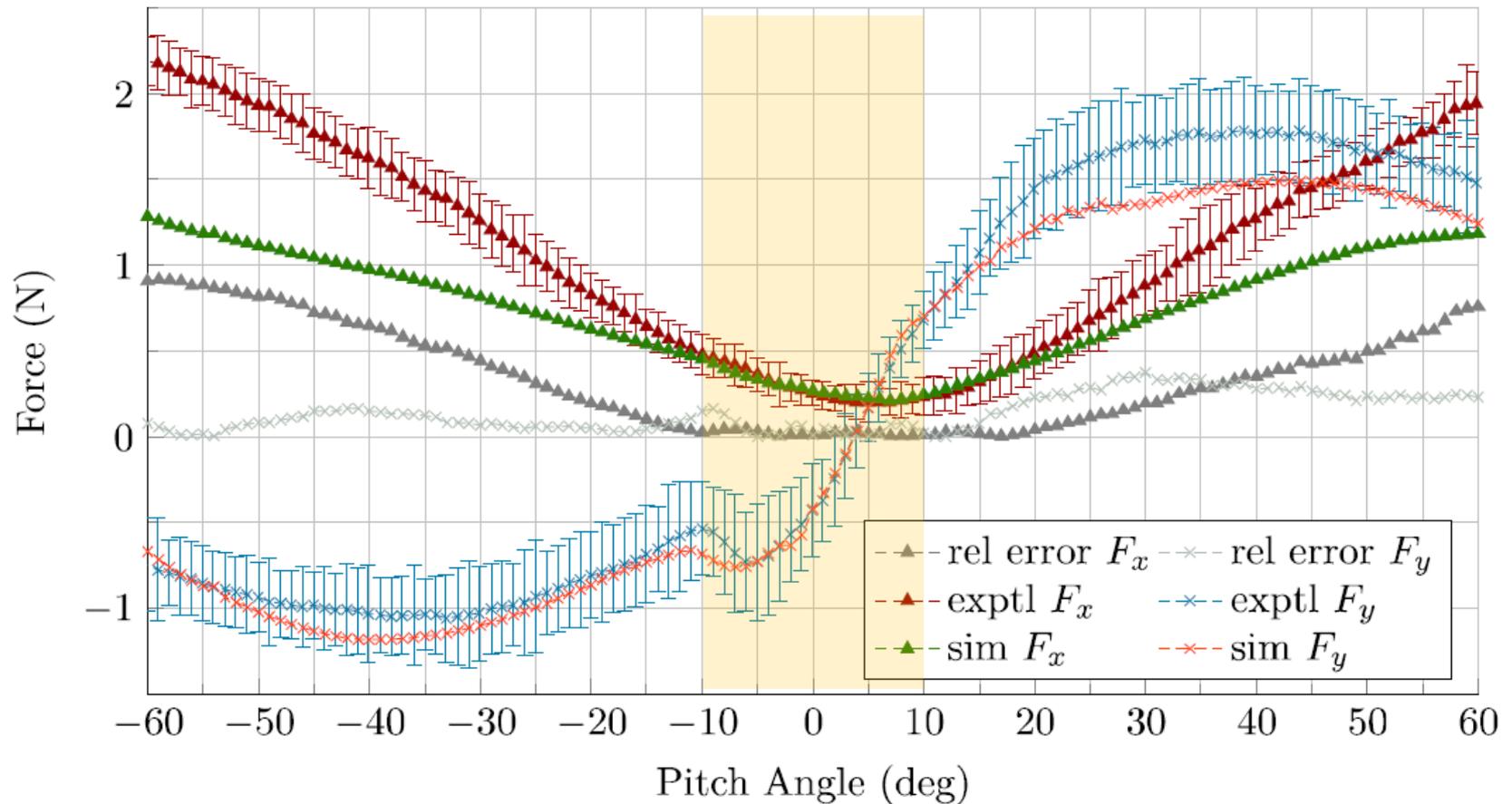




5 mps



7 mps





# Servo-hydro-aero-elastic coupled calculation

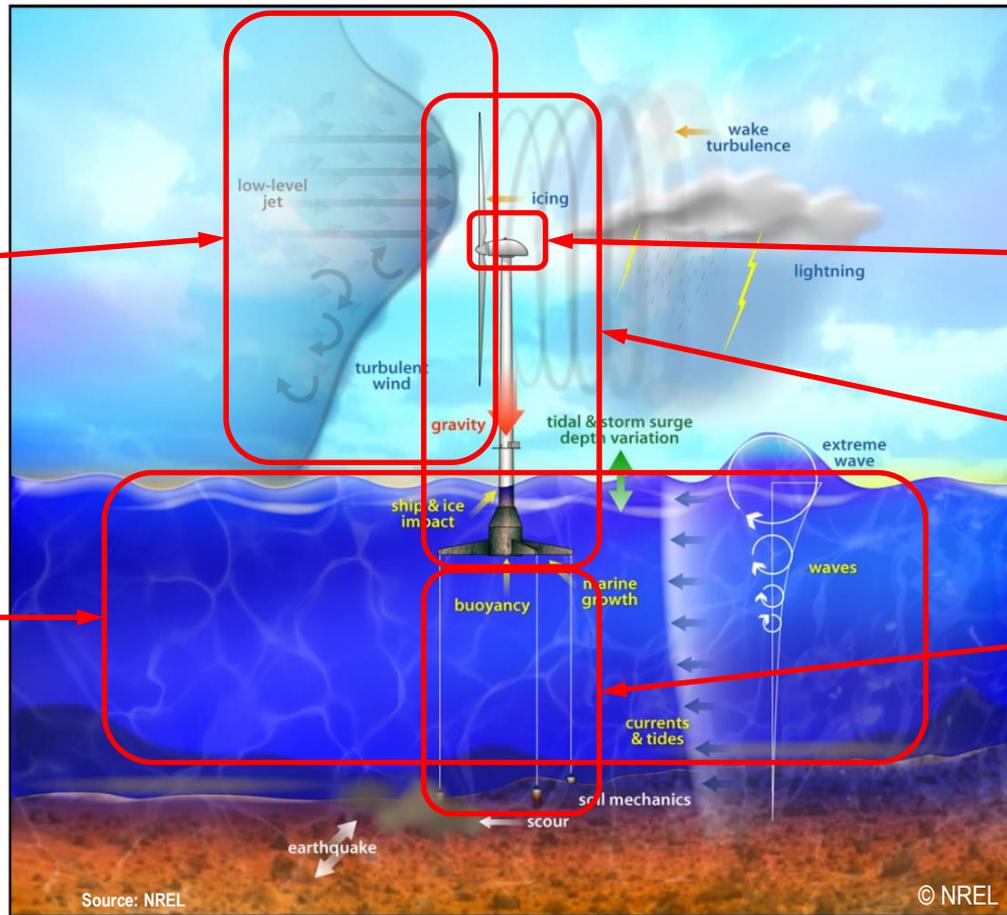
Aerodynamics  
(incl. wind inflow)

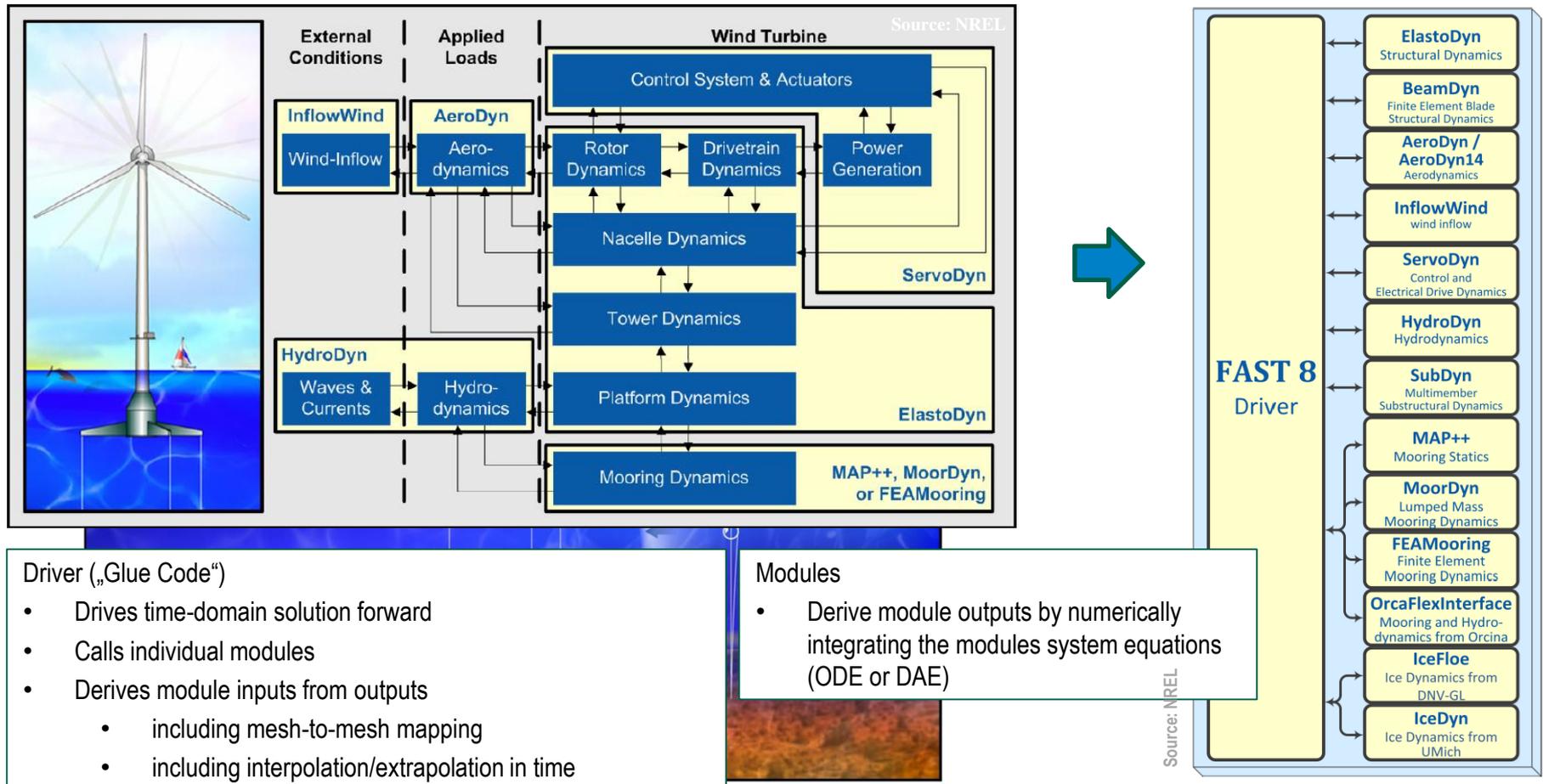
Hydrodynamics

Controller/  
Actuators

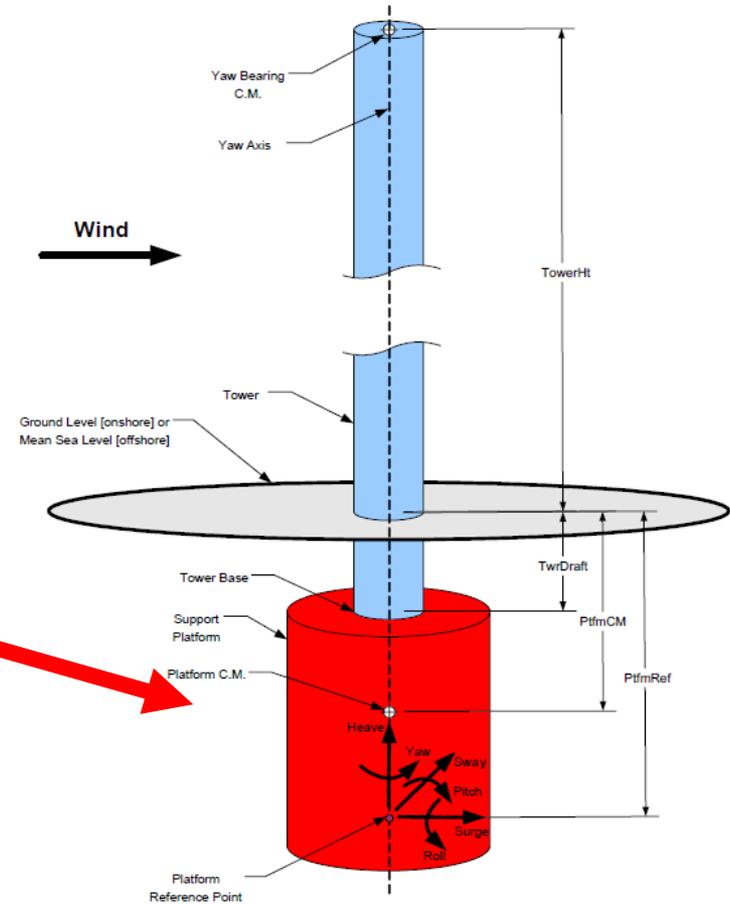
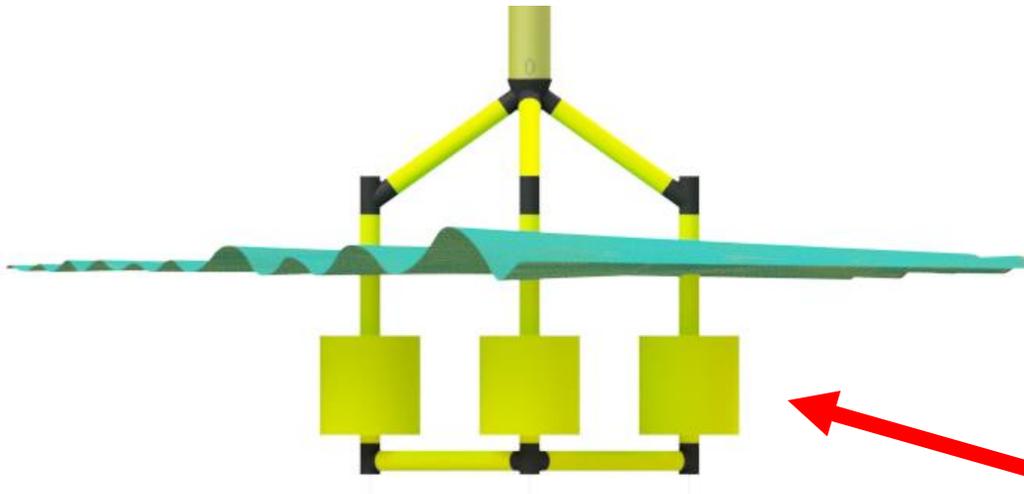
Structural  
Dynamics

Mooring  
Dynamics



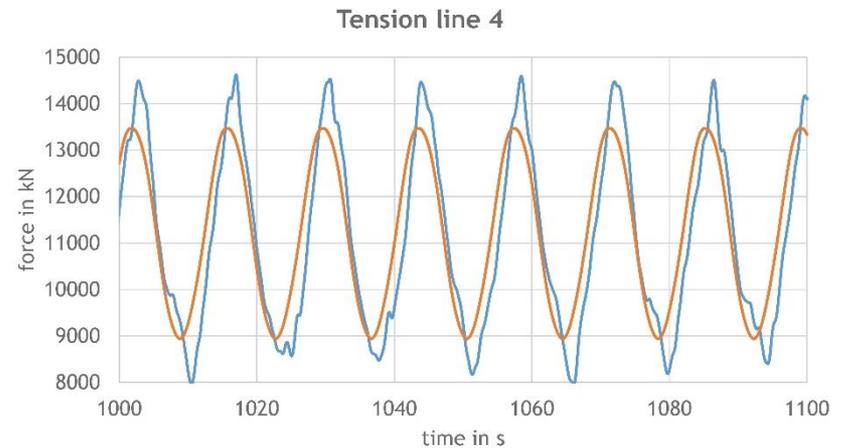
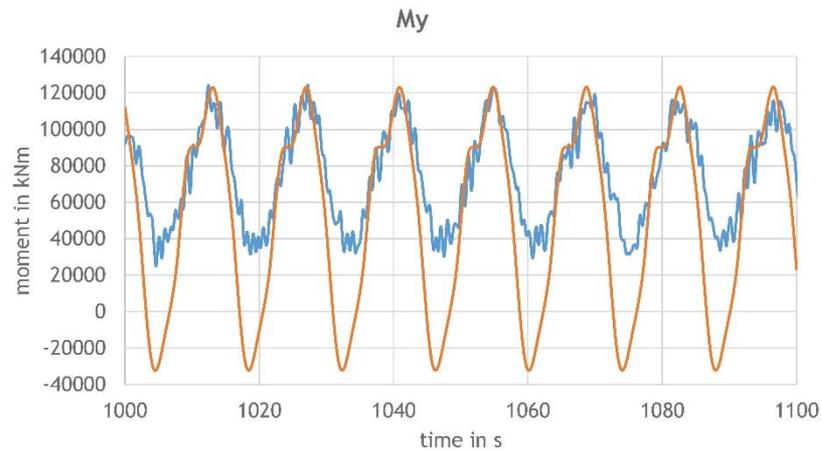
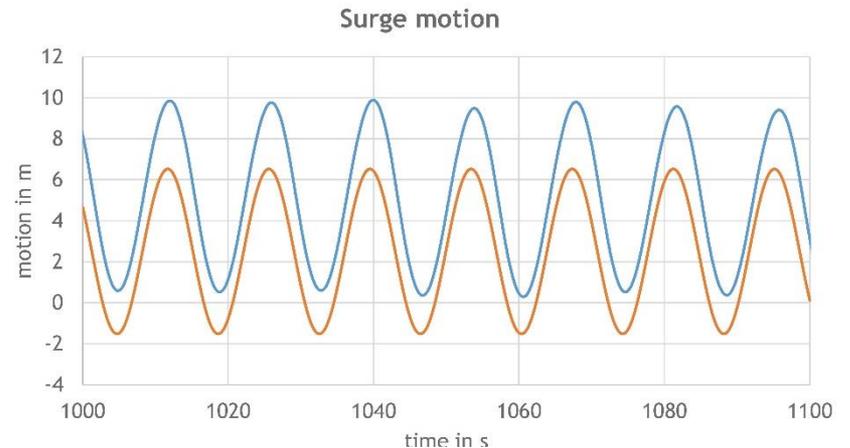
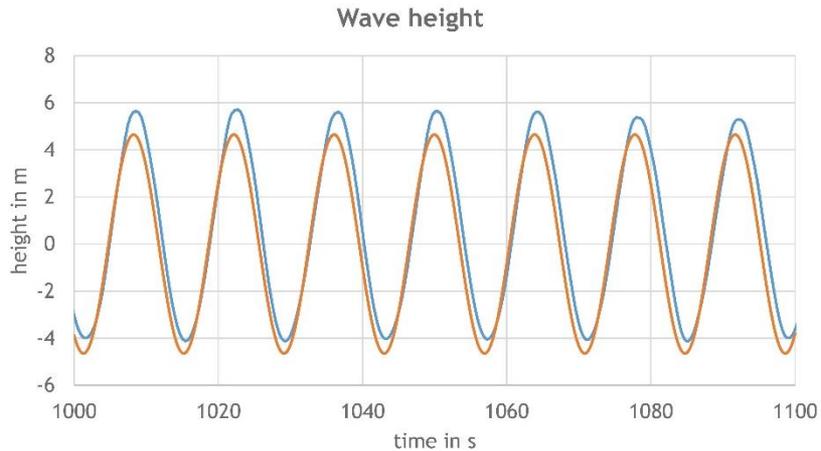


- ElastoDyn – Substructure Model
  - 6-DOF rigid body



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## Regular Waves



— My meas — My calc

— Line1 meas — Line1 calc

- Floating offshore wind could be the future in offshore wind
- R&D work needed within the field of coupled simulations
- R&D work needed within the field of scaled testing - change the profile (define a own profile)



## Prepared by:

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Phone: +49 (0) 174 3236545

Gravity stabilized

Buoyancy stabilized

Mooring line stabilized



Gravity stabilized	Buoyancy stabilized	Mooring line stabilized
<ul style="list-style-type: none"> <li>• Structural basis design</li> <li>• Active controlled Spar-Buoy concept</li> <li>• Transport and Installation process design etc.</li> <li>• Reduce costs for fabrication via a structural optimization tool</li> <li>• Tank tests &amp; validation</li> </ul>	<ul style="list-style-type: none"> <li>• Code comparison (OC5&amp;OC6)</li> <li>• Simulation Code Verification</li> </ul>	<ul style="list-style-type: none"> <li>• Structural basis &amp; detail design</li> <li>• One-Step installation process</li> <li>• Using composite materials</li> <li>• Modularity design to get a flexible supply chain</li> <li>• Reduce costs for fabrication via a structural optimization tool and flexible supply chain</li> <li>• Tank tests &amp; validation</li> </ul>
<ul style="list-style-type: none"> <li>• Design of inter array cabling for floating offshore wind farms</li> <li>• Floating O&amp;M platforms for offshore wind</li> <li>• In collaboration with Windrad Engineering – wind turbine design</li> </ul>		